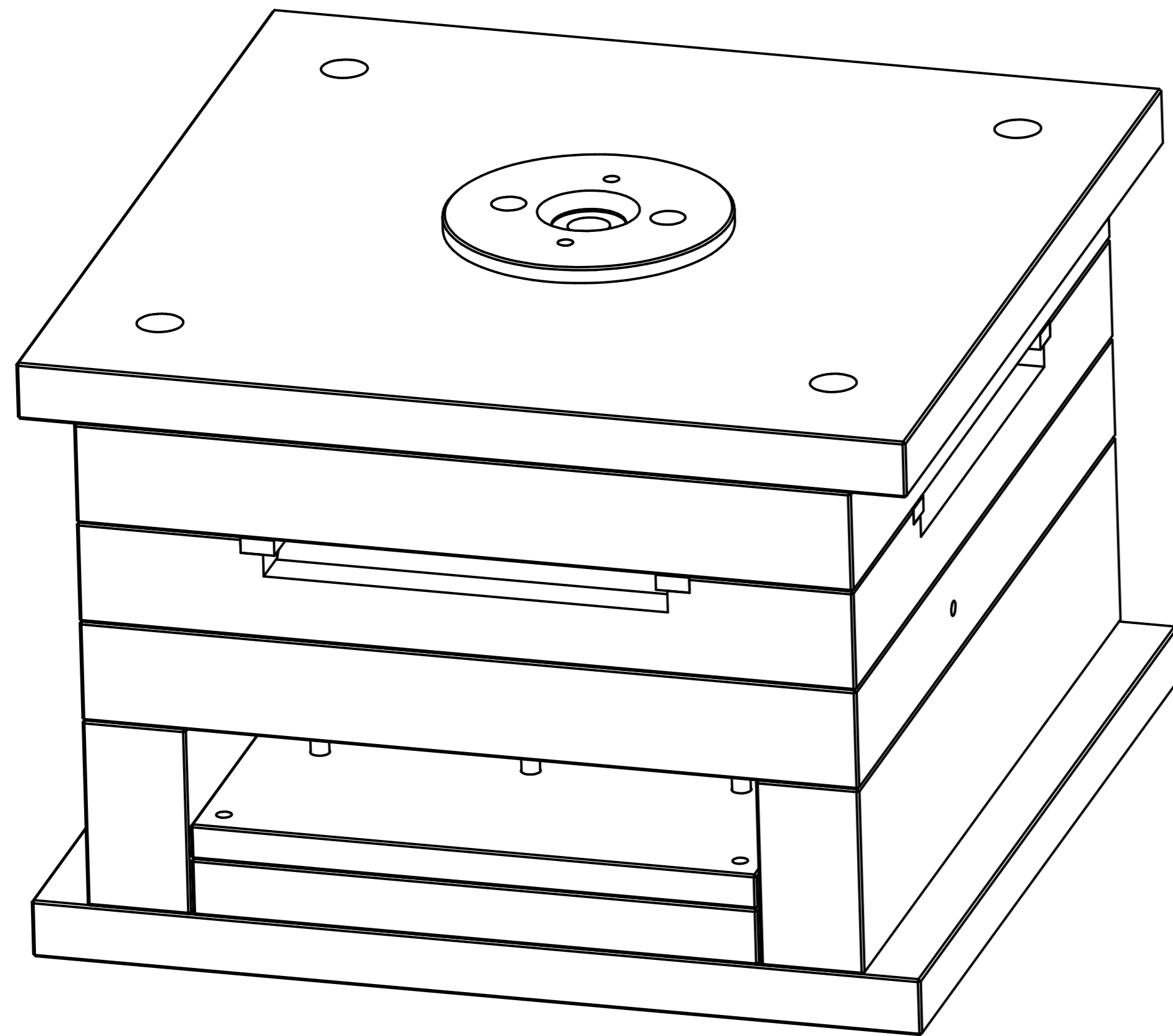
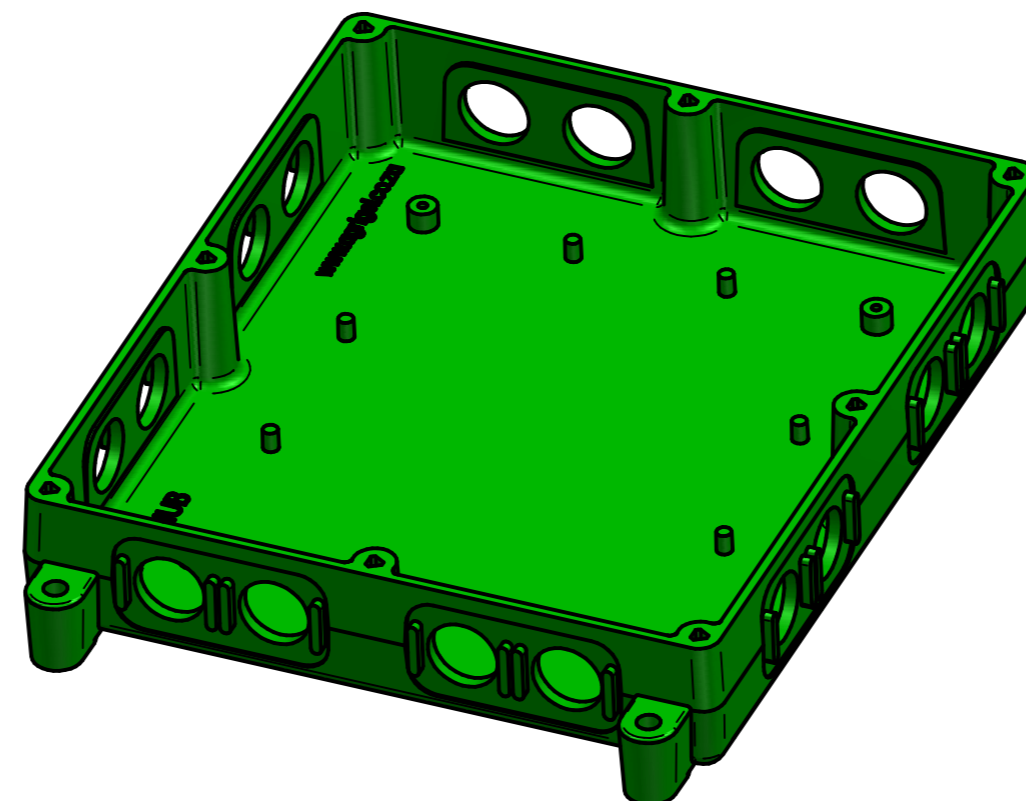


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



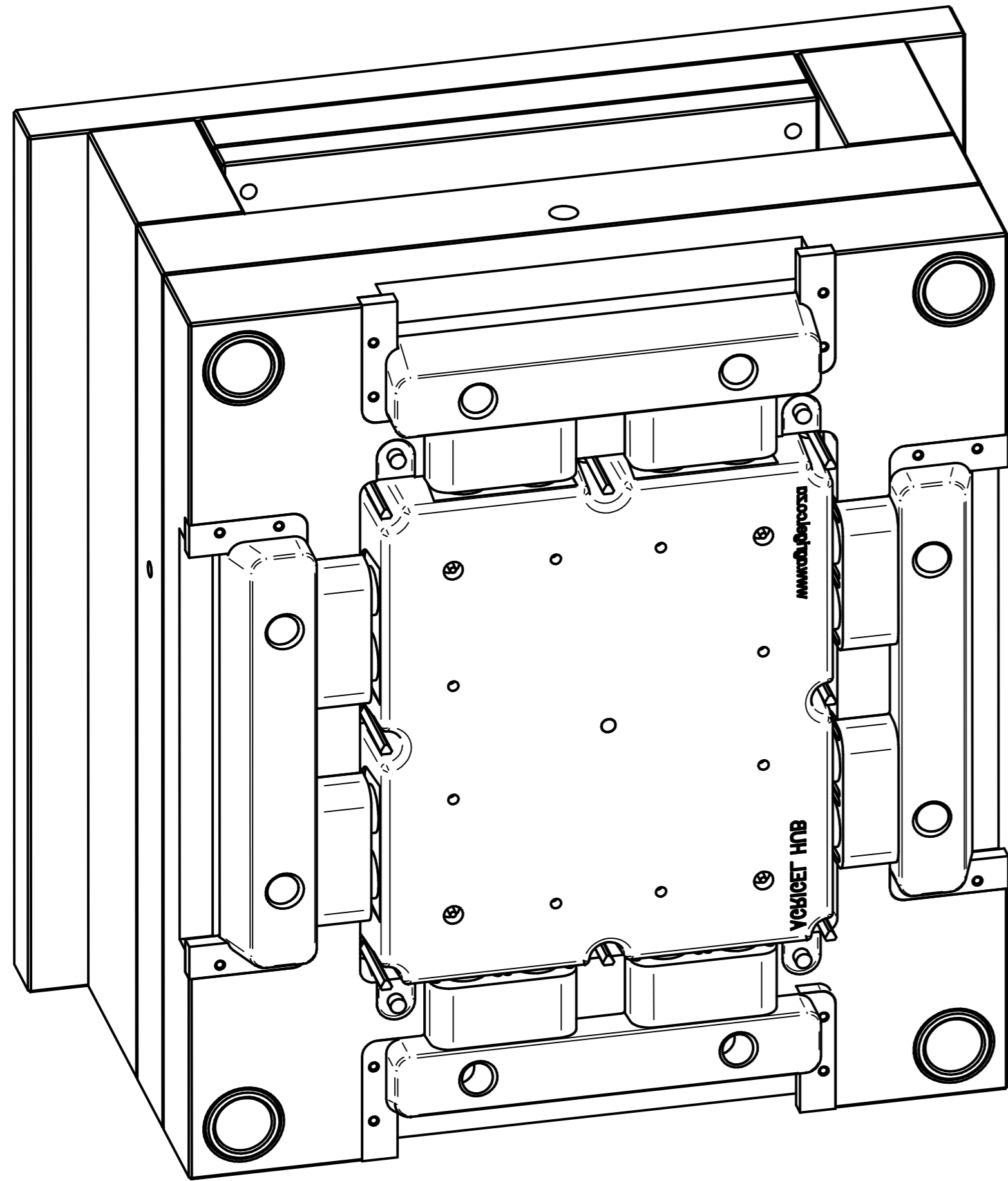
HUB BOARD BOX MOULD



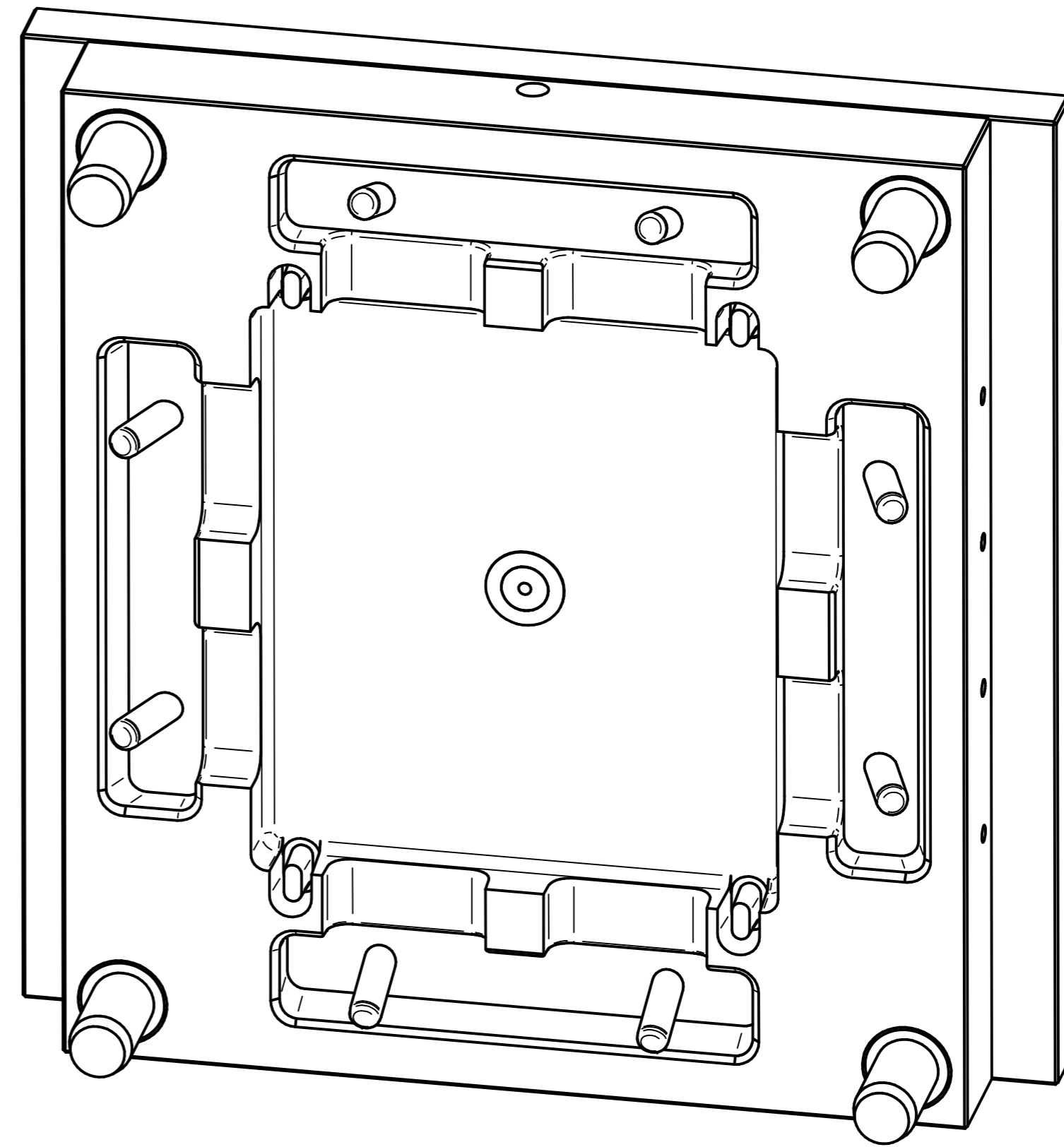
Item Number	Title	Document Number	Quantity
1	Slide A	180 x 69 x 34	2
2	Slide B	190 x 64 x 34	2
3	MH Core	231 x 200 x 64	1
4	MH Clamping Plate	346 x 396 x 26	1
5	Mould Fixed Clamping Plate	346 x 396 x 26	1
6	FH Die Plate	346 x 396 x 46	1
7	MH Die Plate Outer	346 x 396 x 46	1
8	Support Plate	346 x 396 x 46	1
9	Ejector Plate	396 x 252 x 16	1
10	Ejector Clamping Plate	396 x 252 x 26	1
11	Mould Riser	396 x 46 x 86	2
12	Rail B	50 x 15 x 7	4
13	Rail A	55 x 15 x 7	4
14	Angle Pin	APD 12-65	8
15	Core Pin	CP 5 x 250	8
16	Core Pin	CP 6.5 x 100	4
17	Core Backing Plate	D38 -10	8
18	Sprue Bush	Dia 18 - 53	1
19	Ejector Pin	EP 6 x 200	1
20	Locating Bush	FBN24-46	4
21	Locating Pin	FSN24-46-46	4
22	Locating Ring	LR-125	1
23	Cap Screw	M5-10	16
24	Cap Screw	M5-40	16
25	Cap Screw	M8-50	4
26	Sleeve Ejector Pin	SE 8 - 5 x 150	8

	NAME	DATE	AGRIGEL	
DRAWN	DG	03/09/16		
APPROVED				
MATERIAL				
TREATMENT			TITLE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO
1 st ANGLE ANGLES ±0.1°			FILE NAME: Hub Box Mould.dft	
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT: SHEET 1 OF 12

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



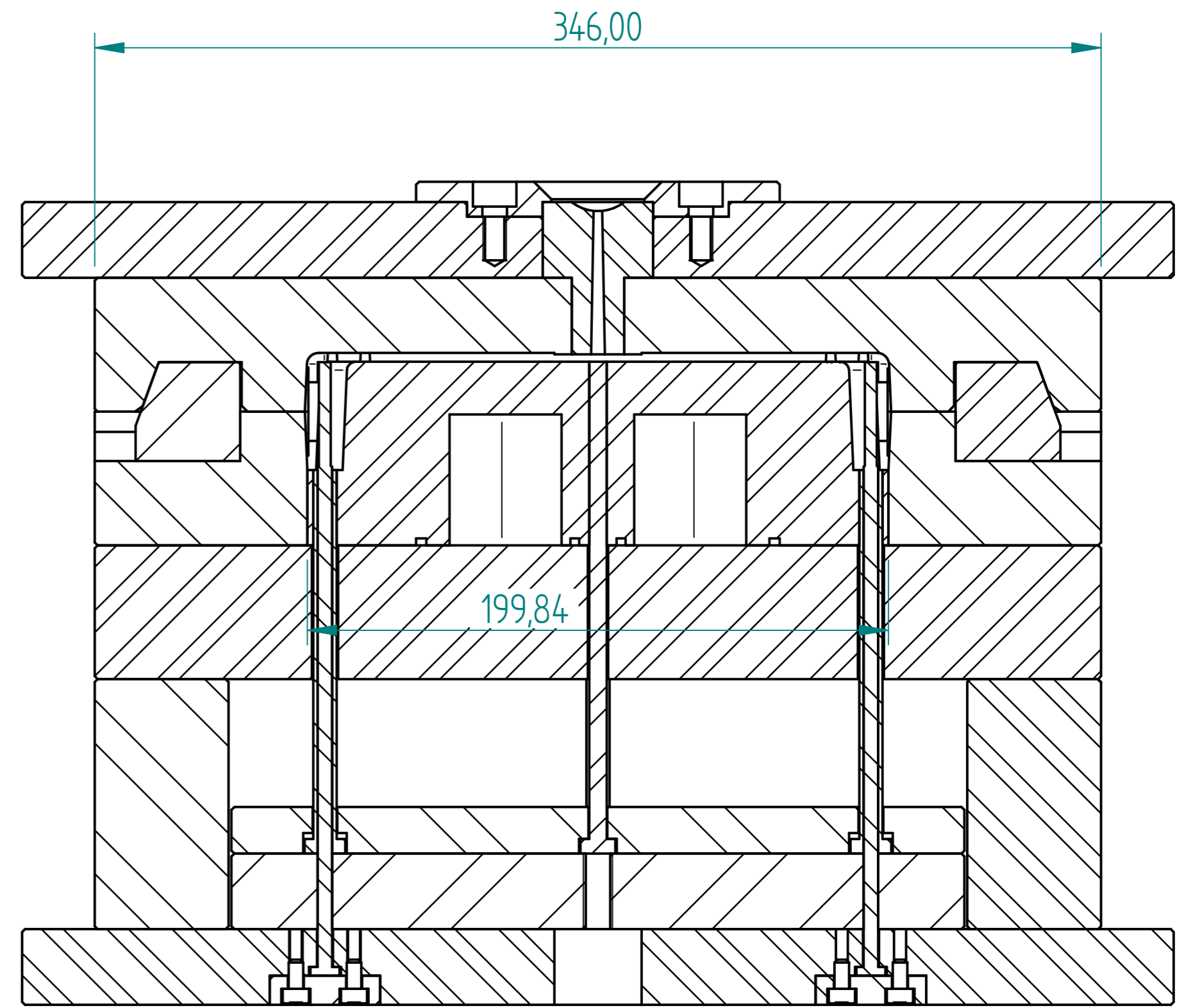
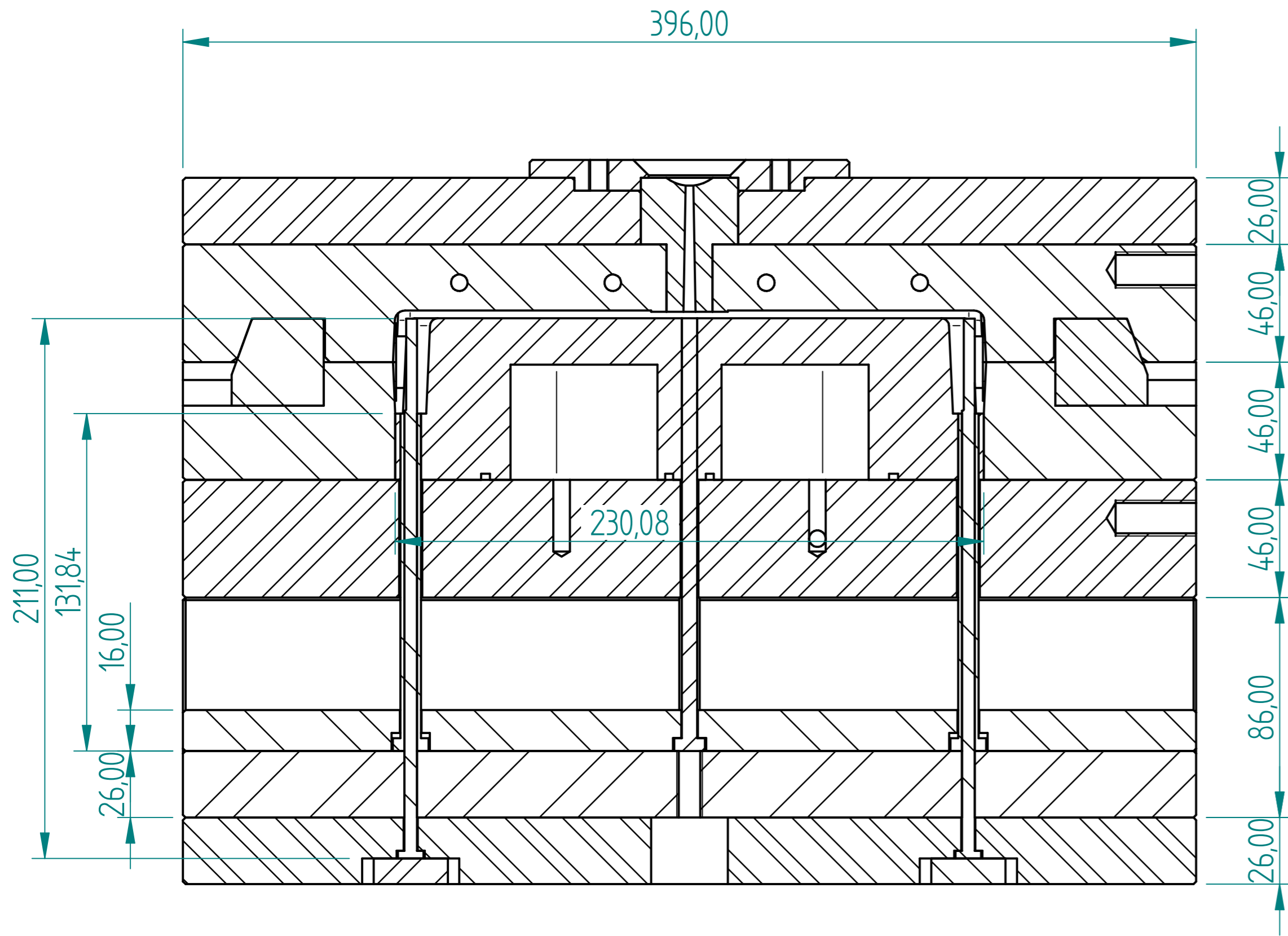
MOVING HALF



FIXED HALF

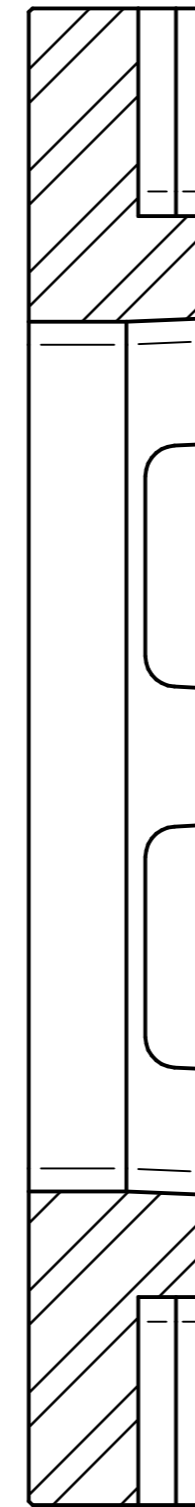
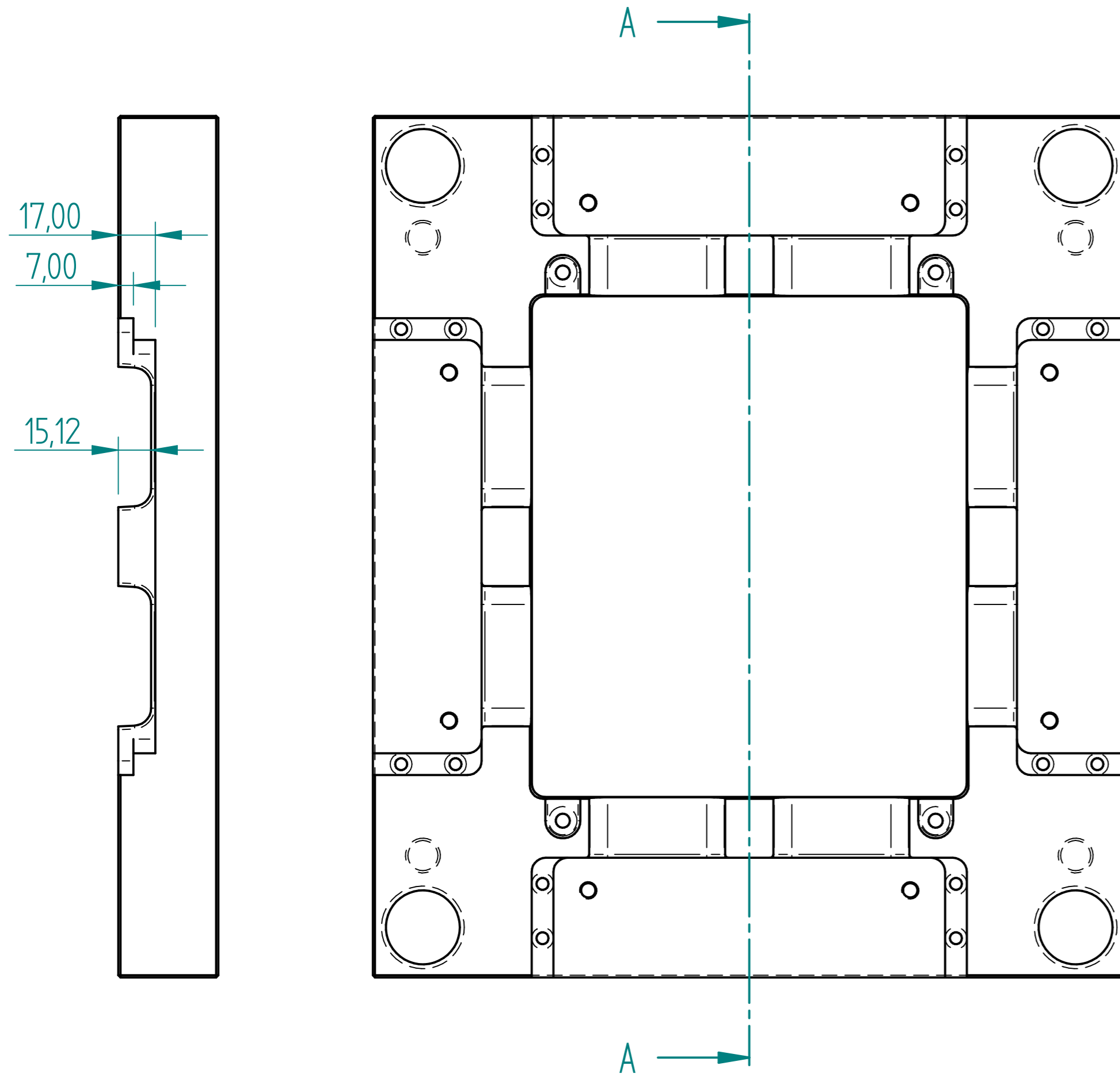
	NAME	DATE	AGRIGEL	
DRAWN	DG	03/09/16		
APPROVED				
MATERIAL				
TREATMENT			TITLE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO
1 st ANGLE 2 PL ±0.02 3 PL ±0.005			FILE NAME: Hub Box Mould.dft	
			SCALE:	WEIGHT:
			SHEET 2 OF 12	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

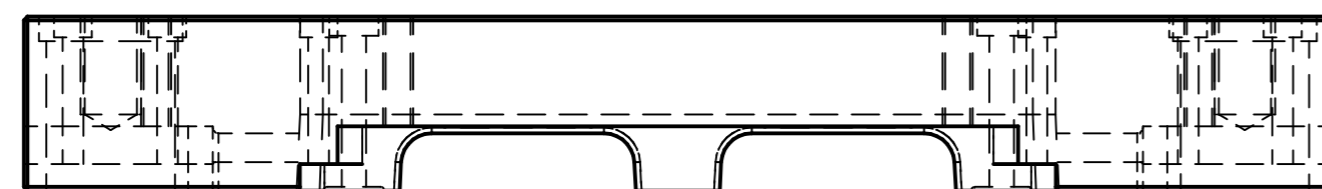
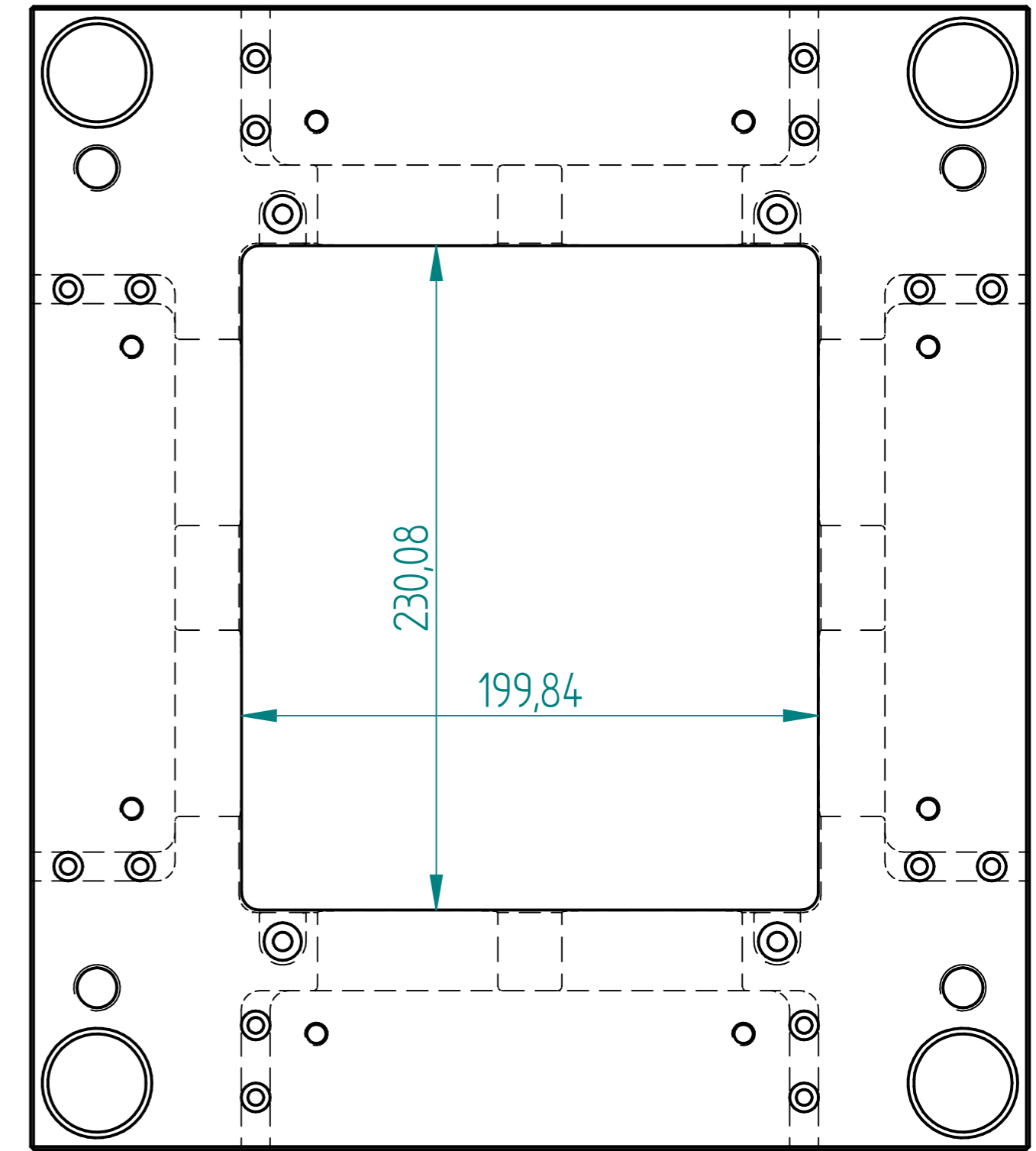


DRAWN	OG	DATE	03/09/16	AGRIGEL
APPROVED				
MATERIAL				
TREATMENT				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS				SIZE A4
1 st ANGLE ANGLES ±0.1°				DWG NO
2 PL ±0.02 3 PL ±0.005				FILE NAME: Hub Box Mould.dft
SCALE:		WEIGHT:		SHEET 3 OF 12

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



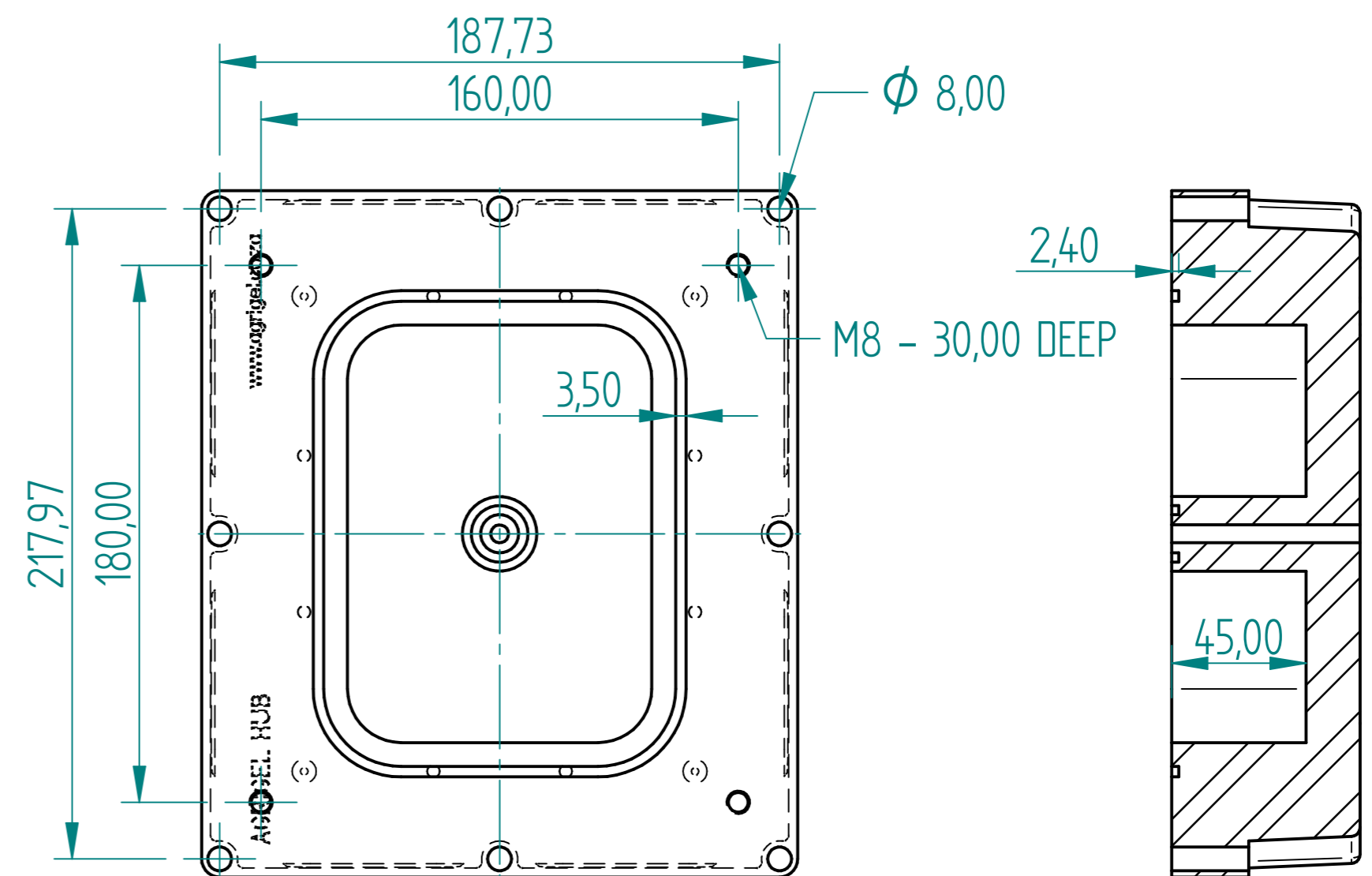
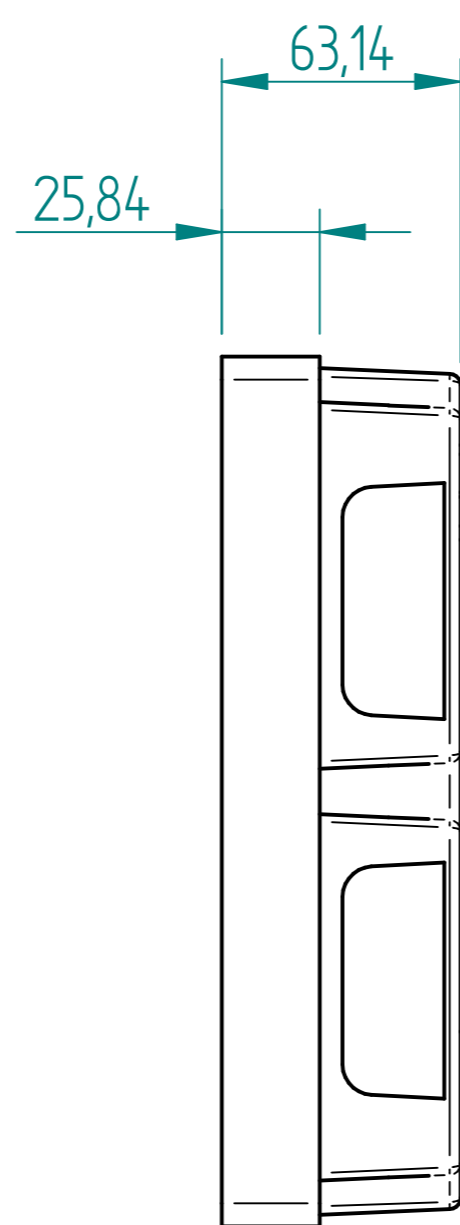
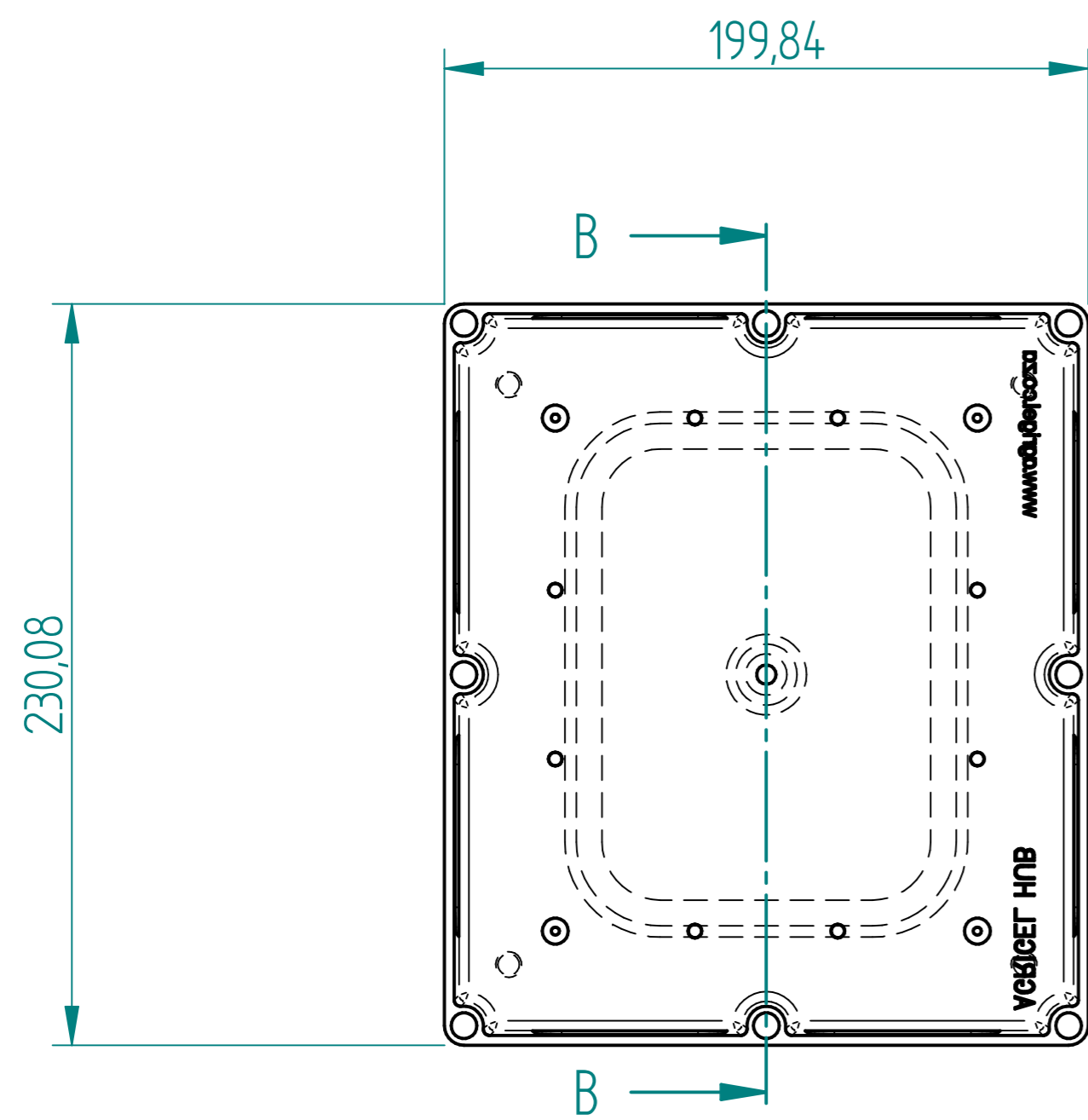
SECTION A-A



MH DIE PLATE

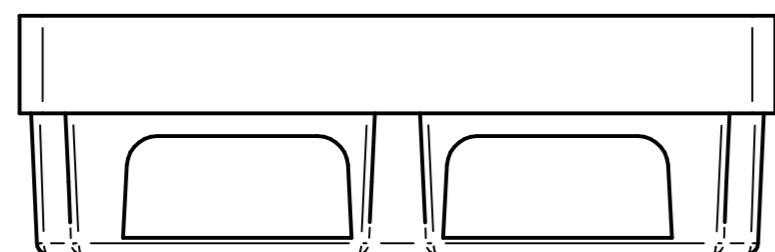
DRAWN	NAME	DATE	AGRIGEL		
APPROVED	OG	03/09/16			
MATERIAL					
TREATMENT					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO	REV
1st ANGLE ANGLES ±0.1°			A4		
2 PL ±0.02 3 PL ±0.005			FILE NAME: Hub Box Mould.dft		
			SCALE:	WEIGHT:	SHEET 4 OF 12

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



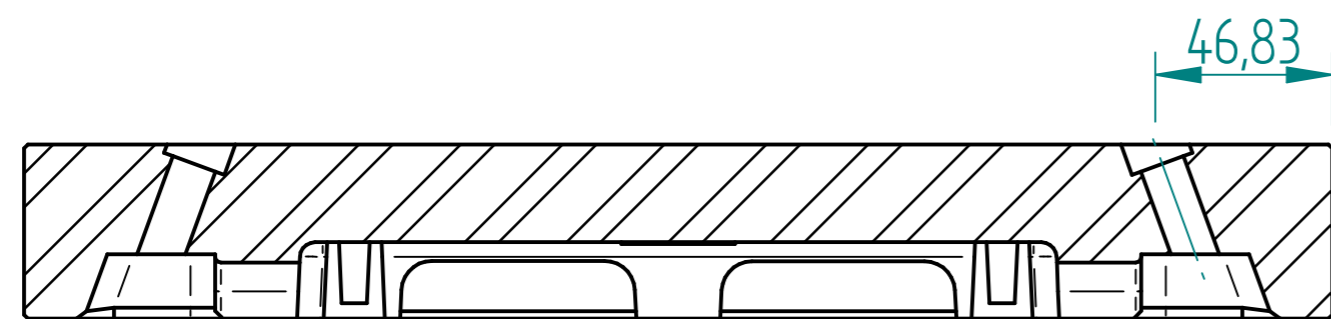
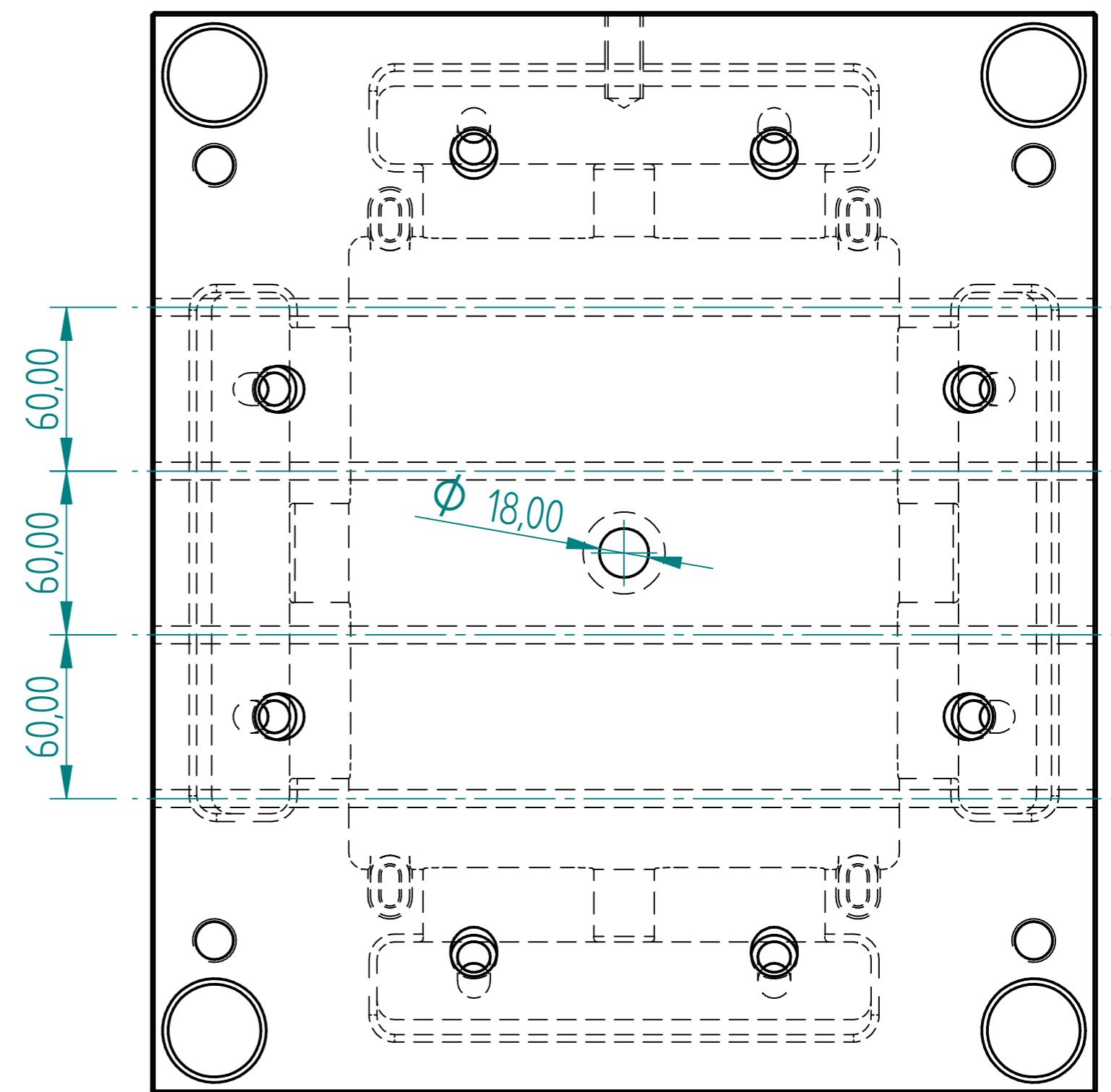
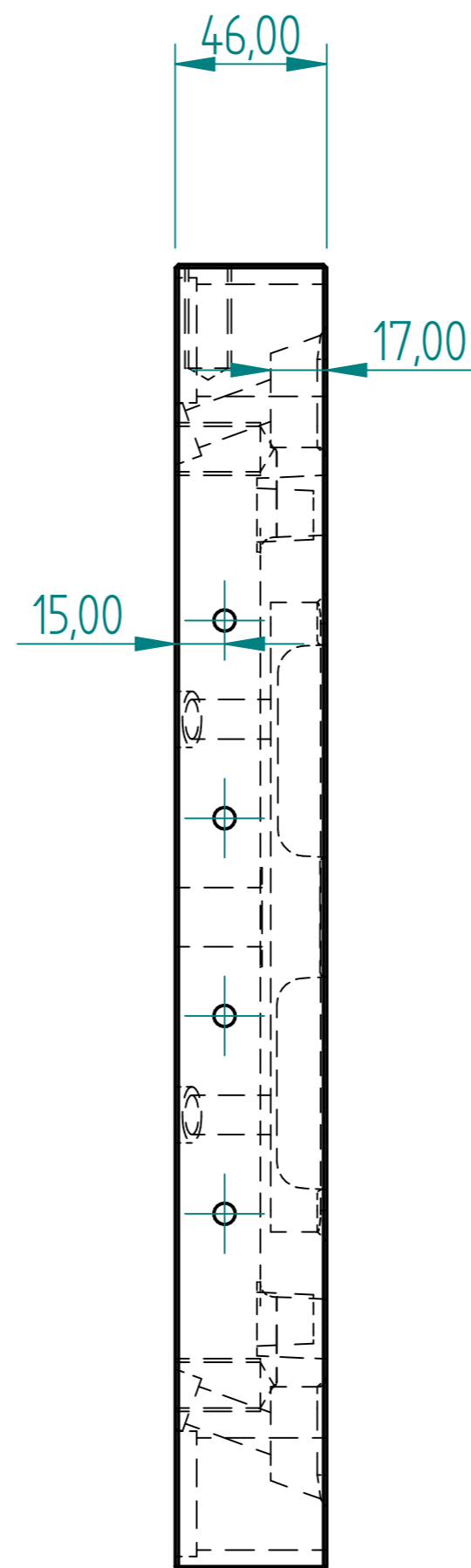
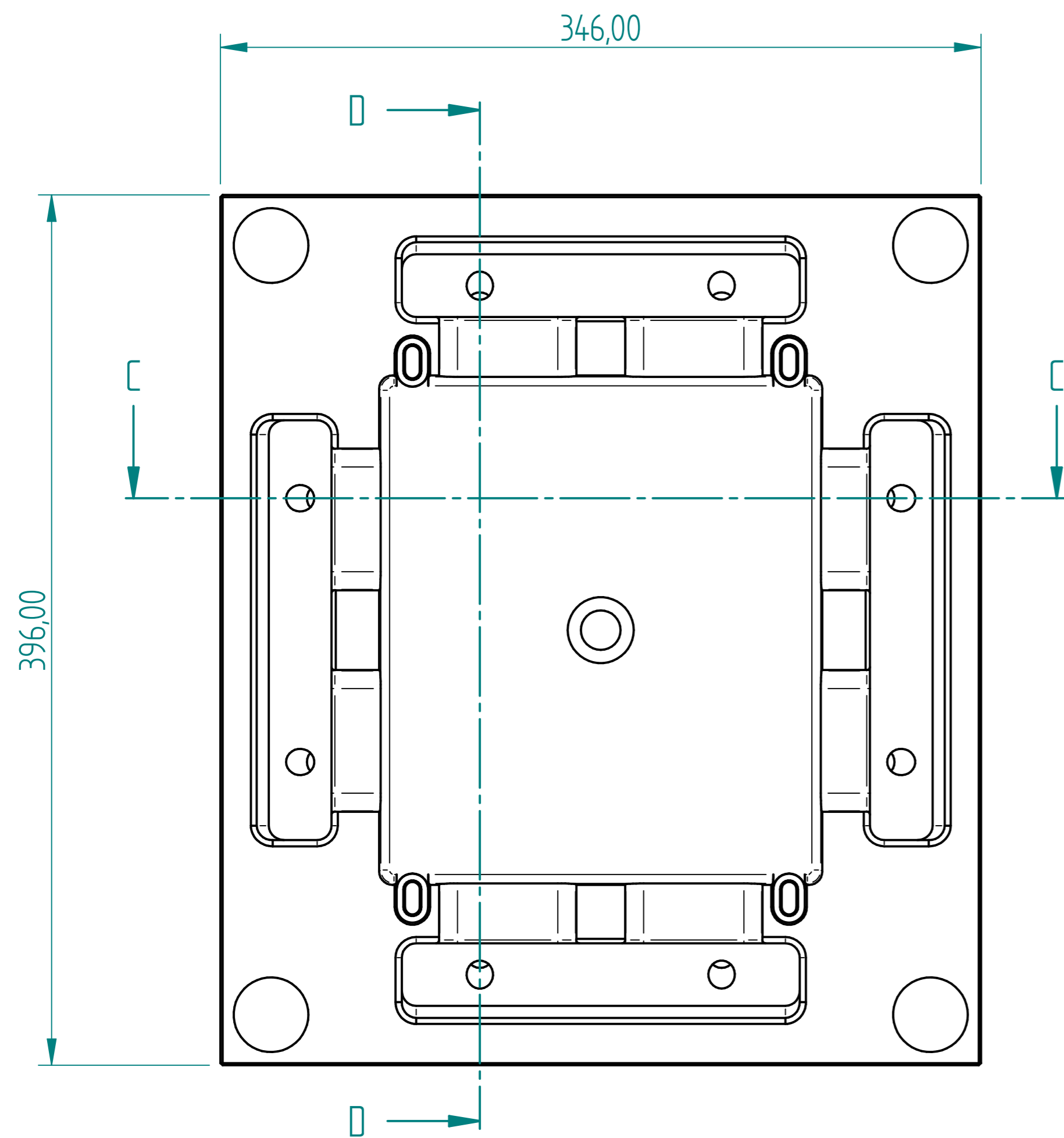
SECTION B-B

MOVING HALF INSERT

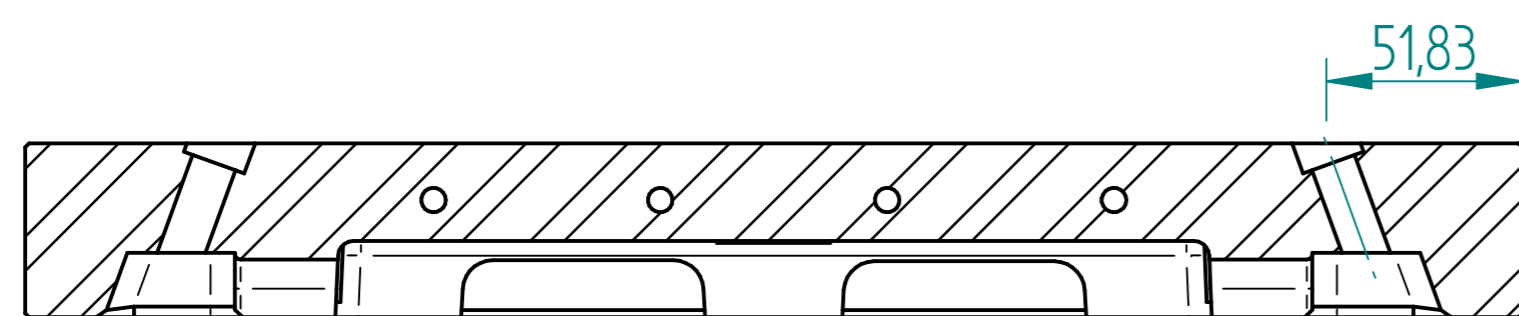


DRAWN	NAME	DATE	AGRIGEL	
APPROVED	DG	03/09/16		
MATERIAL			TITLE	
TREATMENT			REV	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO
1 st ANGLE			A4	
2 PL ±0.02 3 PL ±0.005			FILE NAME: Hub Box Mould.dft	
			SCALE:	WEIGHT:
			SHEET 5 OF 12	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



FIXED HALF DIE PLATE

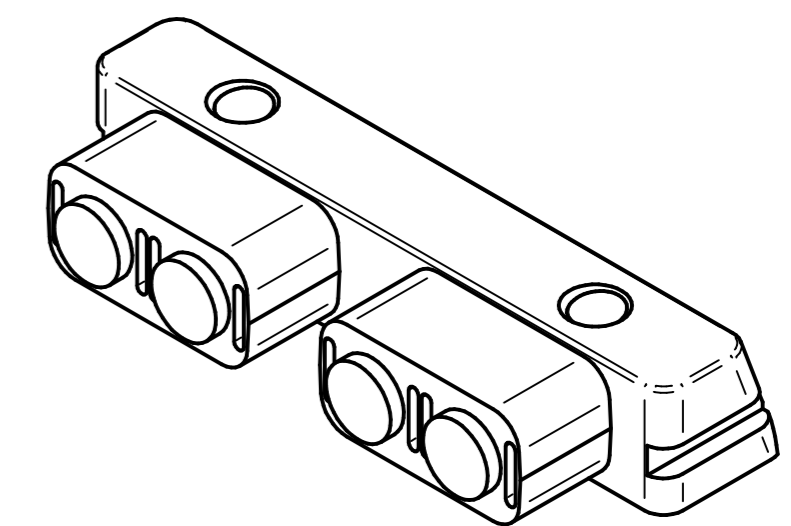
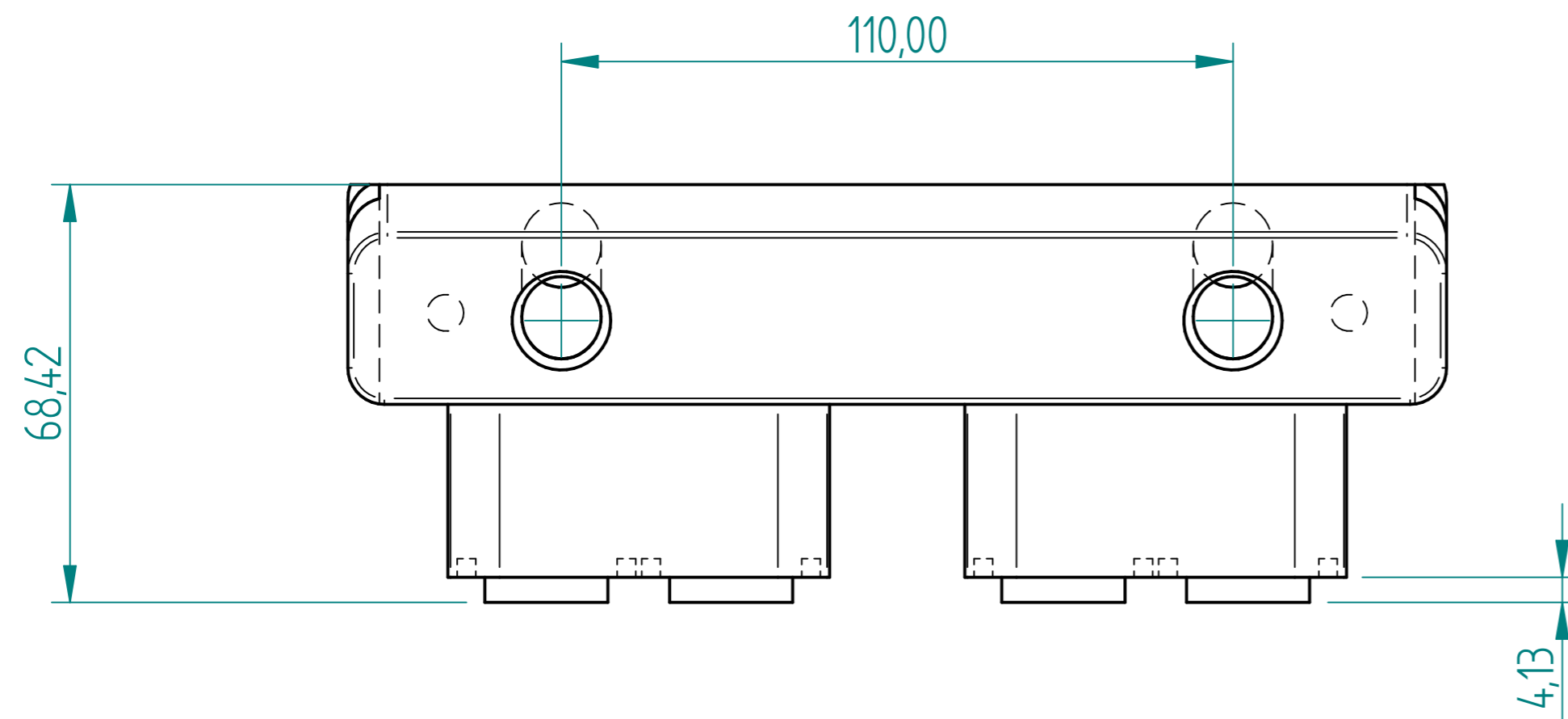
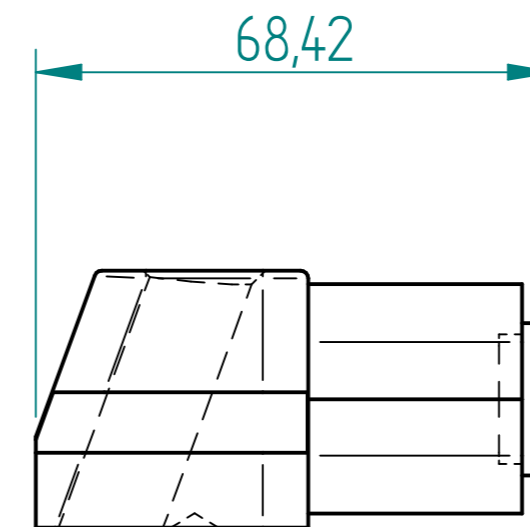
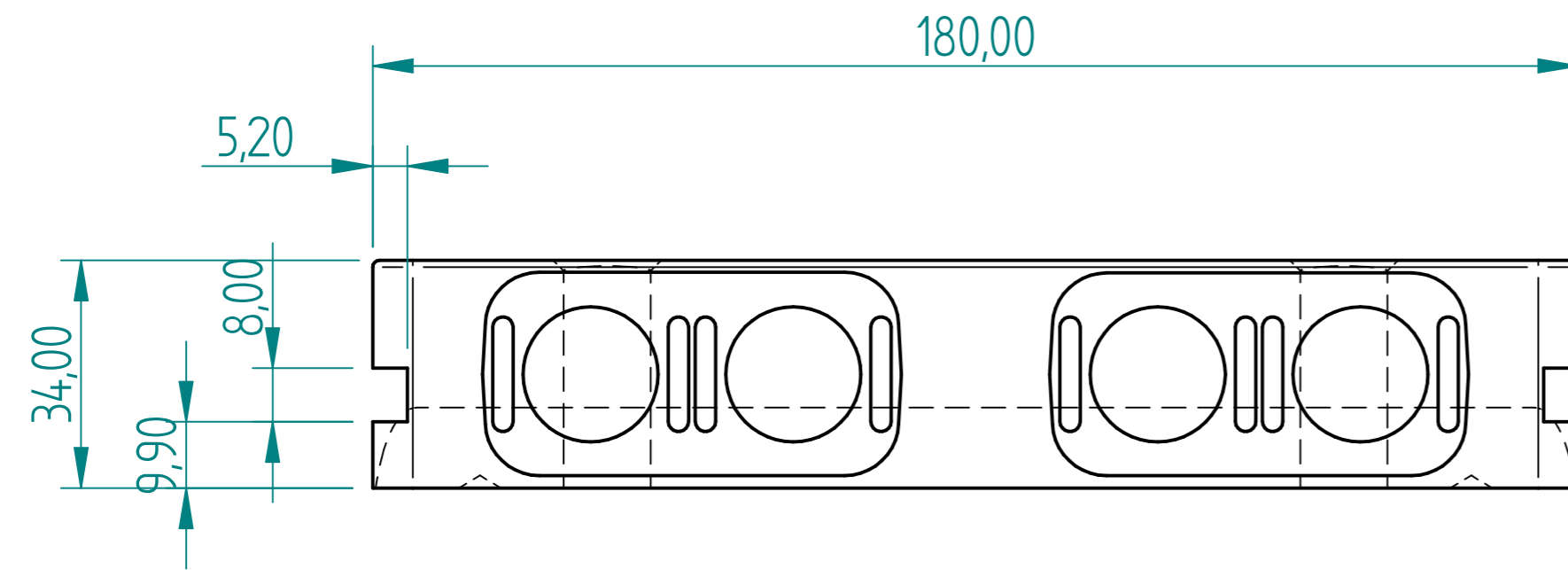


SECTION C-C

SECTION D-D

DRAWN	NAME	DATE	AGRIGEL	
APPROVED	DG	03/09/16		
MATERIAL			TITLE	
TREATMENT			FILE NAME: Hub Box Mould.dft	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO
ANGLES $\pm 0,1^\circ$			A4	REV
2 PL $\pm 0,02$ 3 PL $\pm 0,005$			SCALE:	WEIGHT:
			SHEET 6 OF 12	

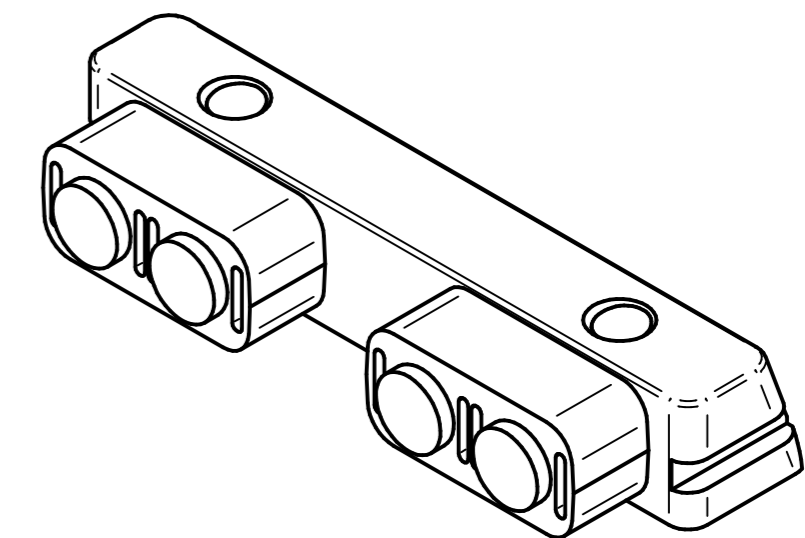
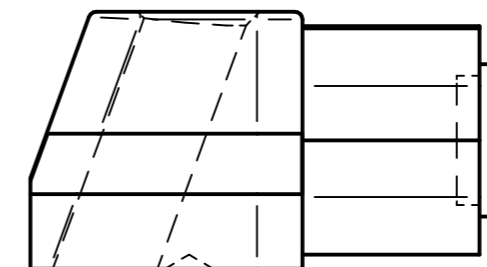
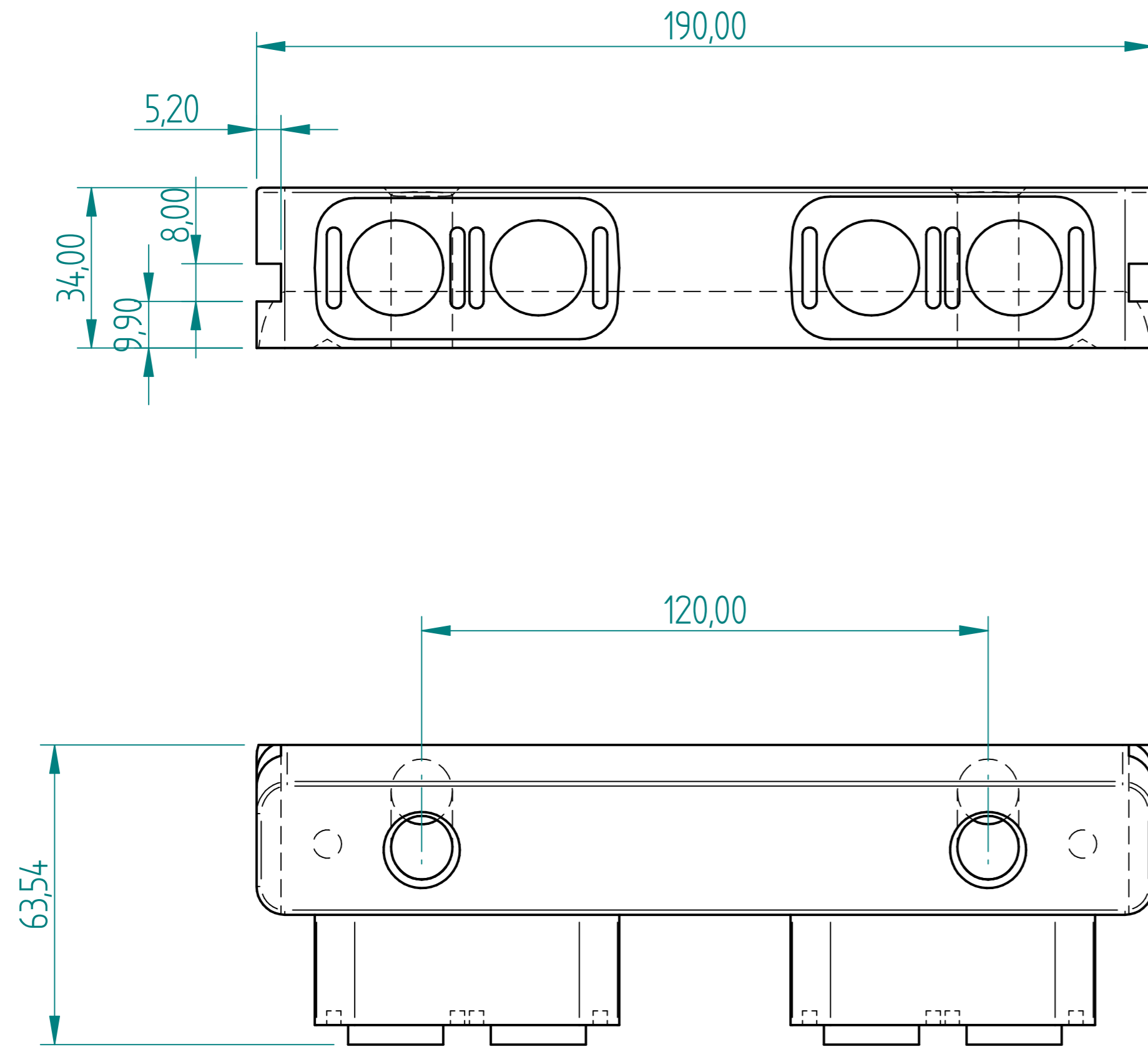
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



SLIDE A 2 OFF

	NAME	DATE	AGRIGEL	
DRAWN	DG	03/09/16		
APPROVED			TITLE	
MATERIAL				
TREATMENT				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO
1 st ANGLE ANGLES ±0.1°			FILE NAME: Hub Box Mould.dft	
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT: SHEET 7 OF 12

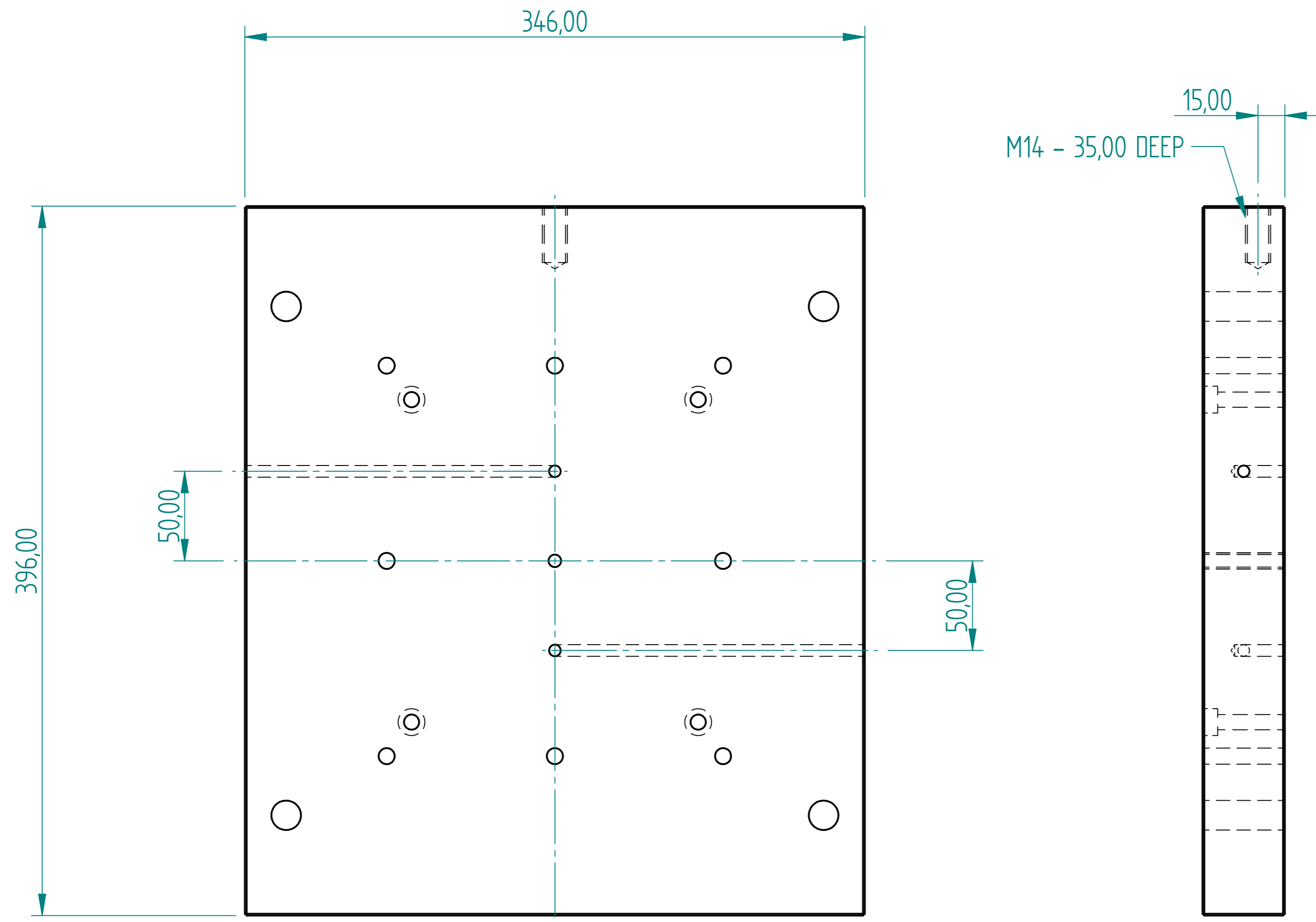
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



SLIDE B 2 OFF

	NAME	DATE	AGRIGEL	
DRAWN	DG	03/09/16		
APPROVED				
MATERIAL				
TREATMENT			TITLE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO
1 st ANGLE ANGLES ±0.1°			FILE NAME: Hub Box Mould.dft	REV
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 8 OF 12	

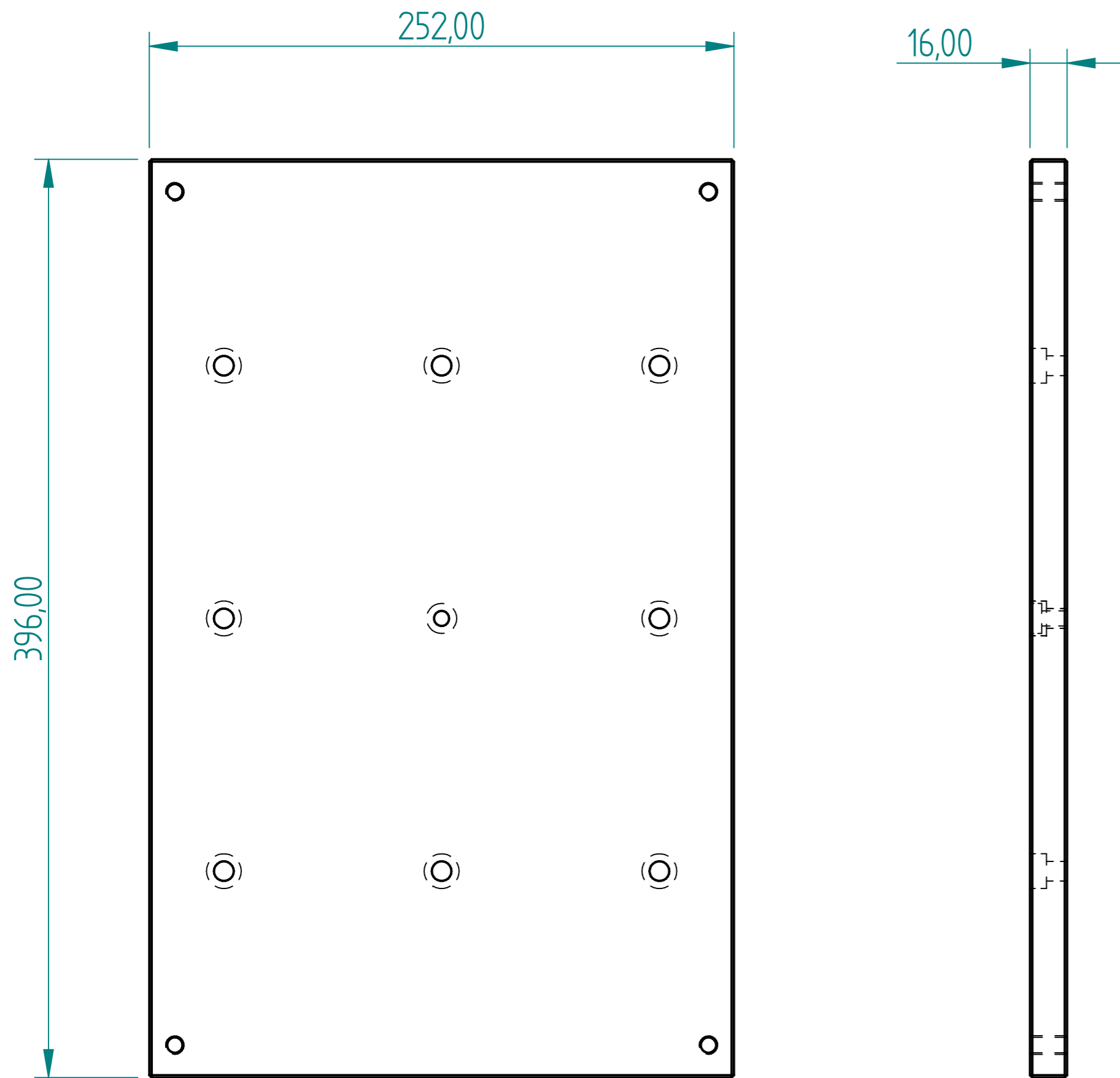
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



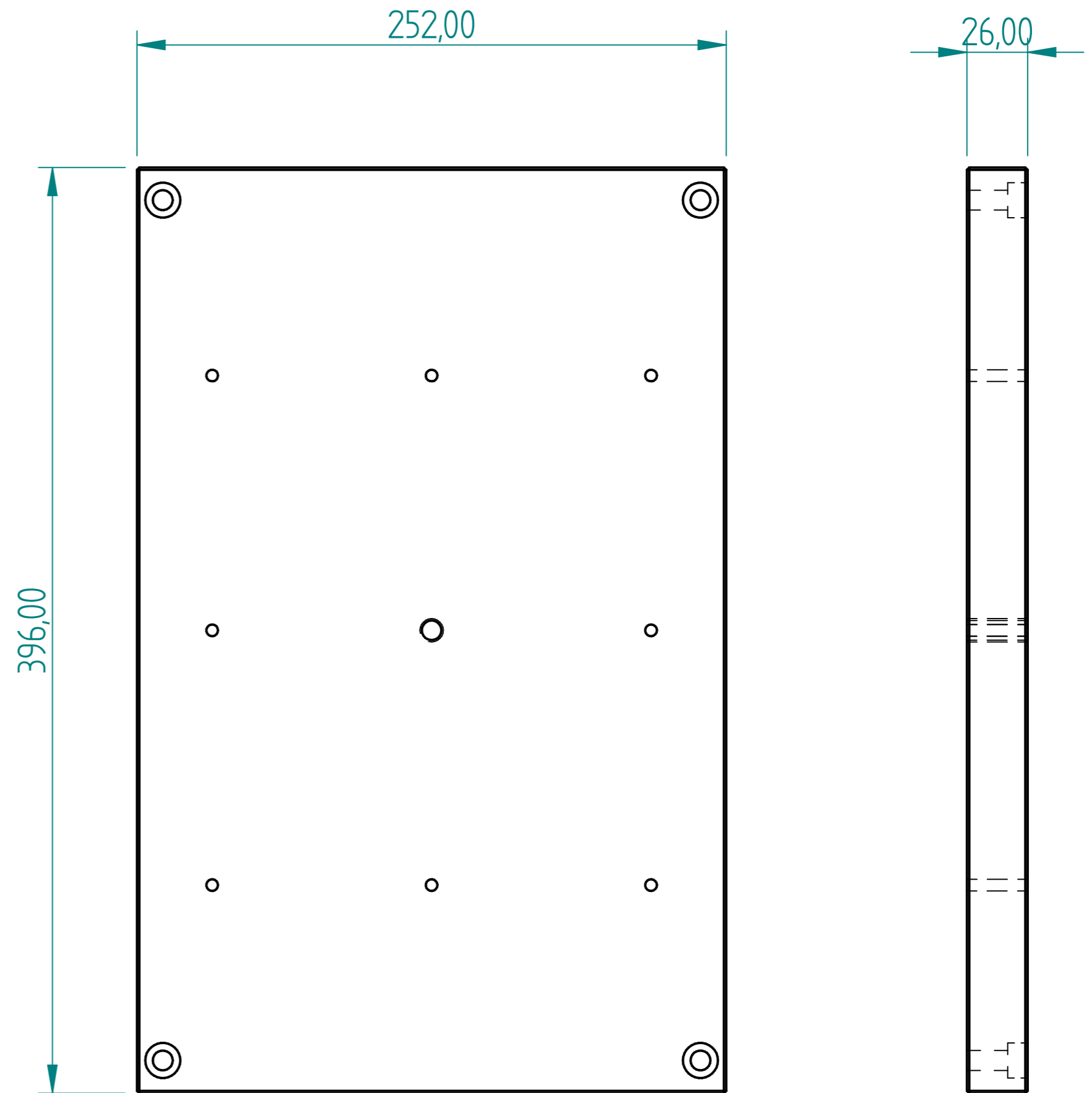
SUPPORT PLATE

	NAME	DATE	AGRIGEL	
DRAWN	DG	03/09/16		
APPROVED				
MATERIAL				
TREATMENT			TITLE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO
1 st ANGLE ANGLES ±0.1°			FILE NAME: Hub Box Mould.dft	
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT: SHEET 9 OF 12

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



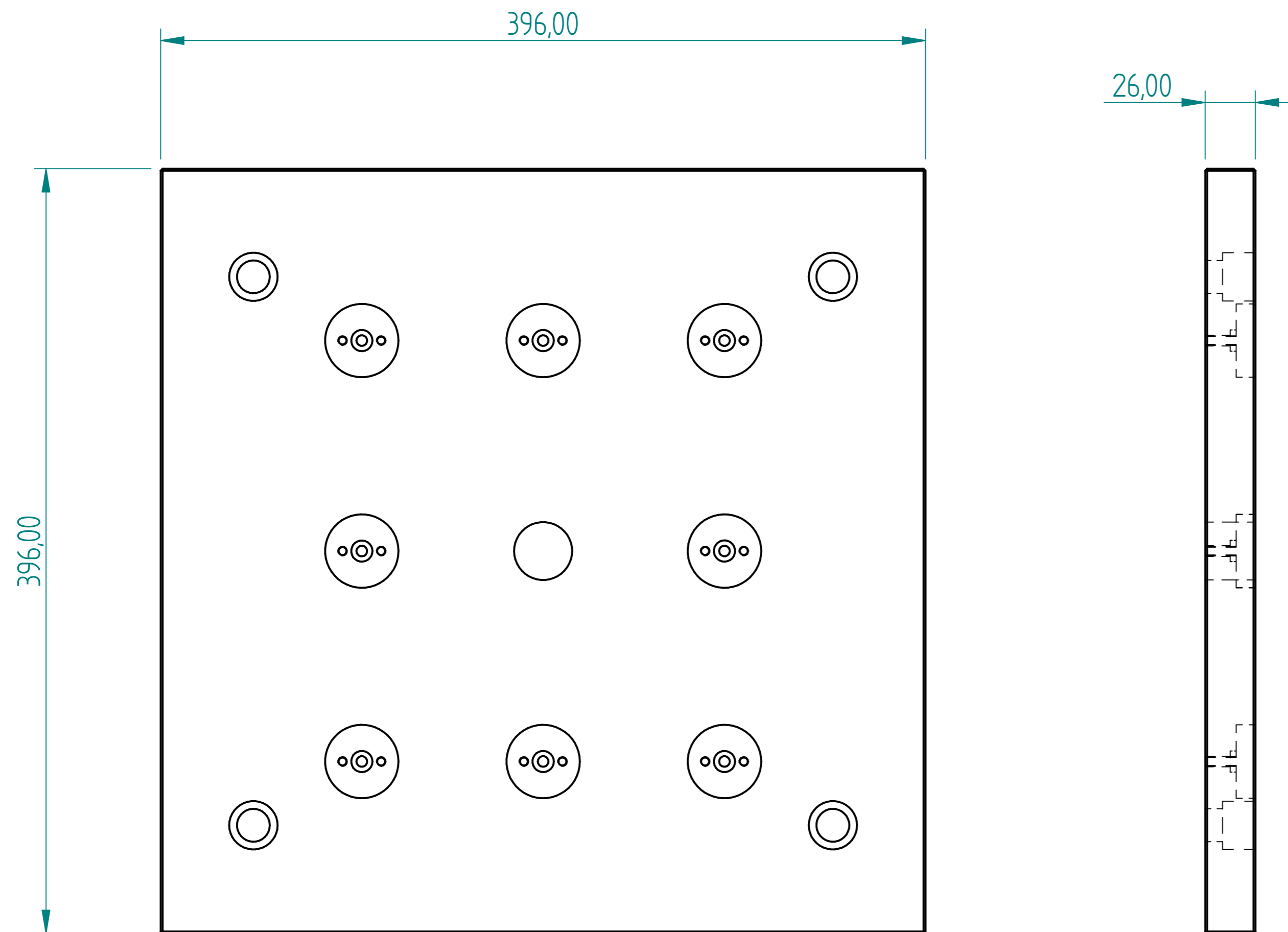
EJECTOR PLATE



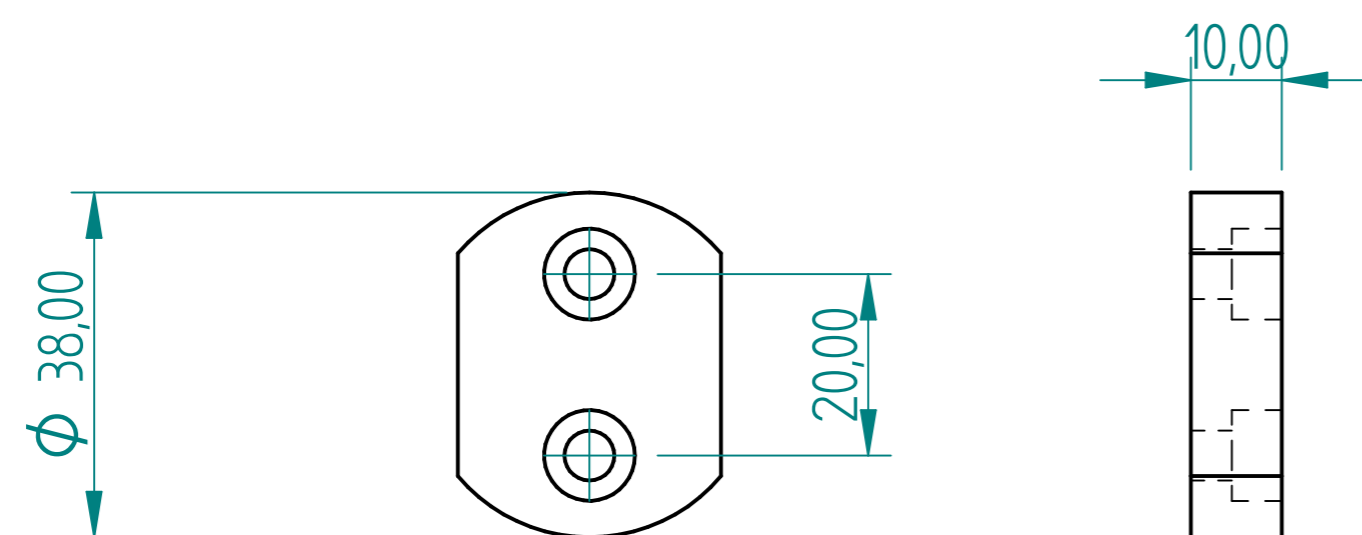
EJECTOR CLAMPING PLATE

	NAME	DATE	AGRIGEL	
DRAWN	DG	03/09/16		
APPROVED				
MATERIAL				
TREATMENT			TITLE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO
1 st ANGLE ANGLES ±0.1°			FILE NAME: Hub Box Mould.dft	
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT: SHEET 10 OF 12

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



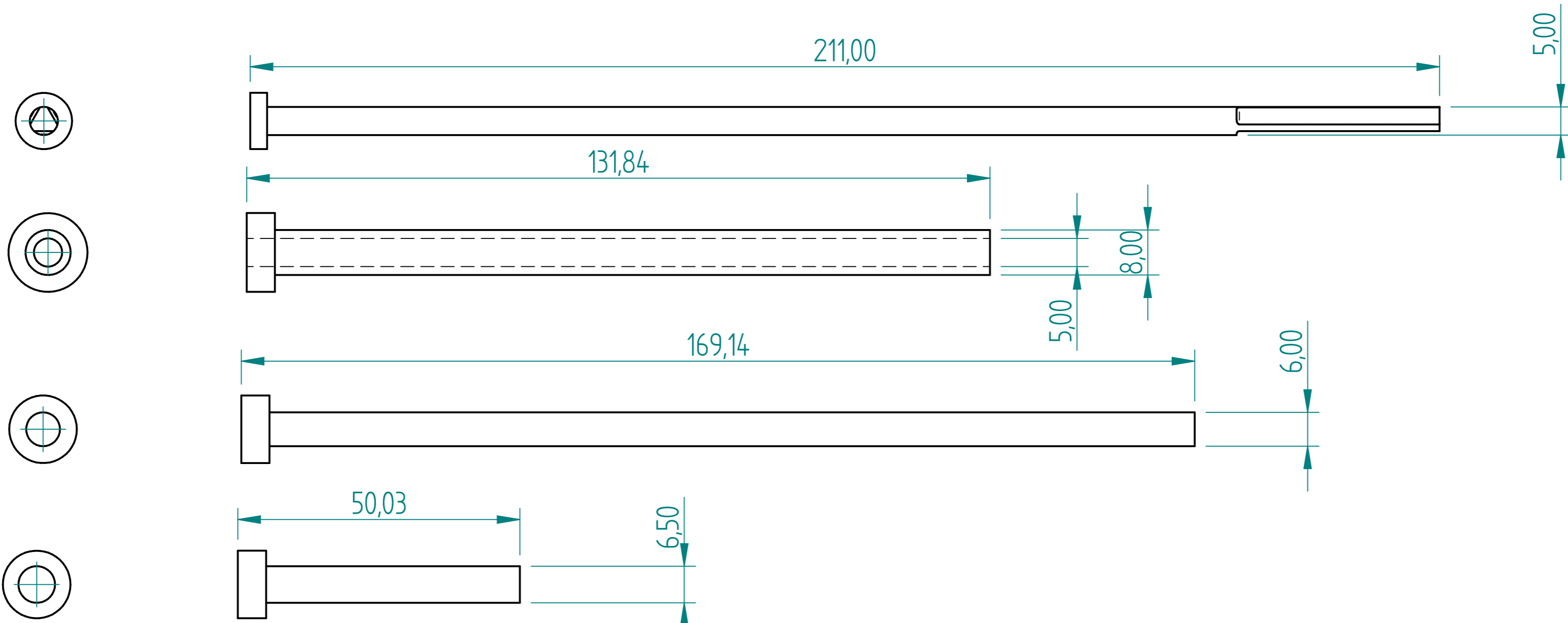
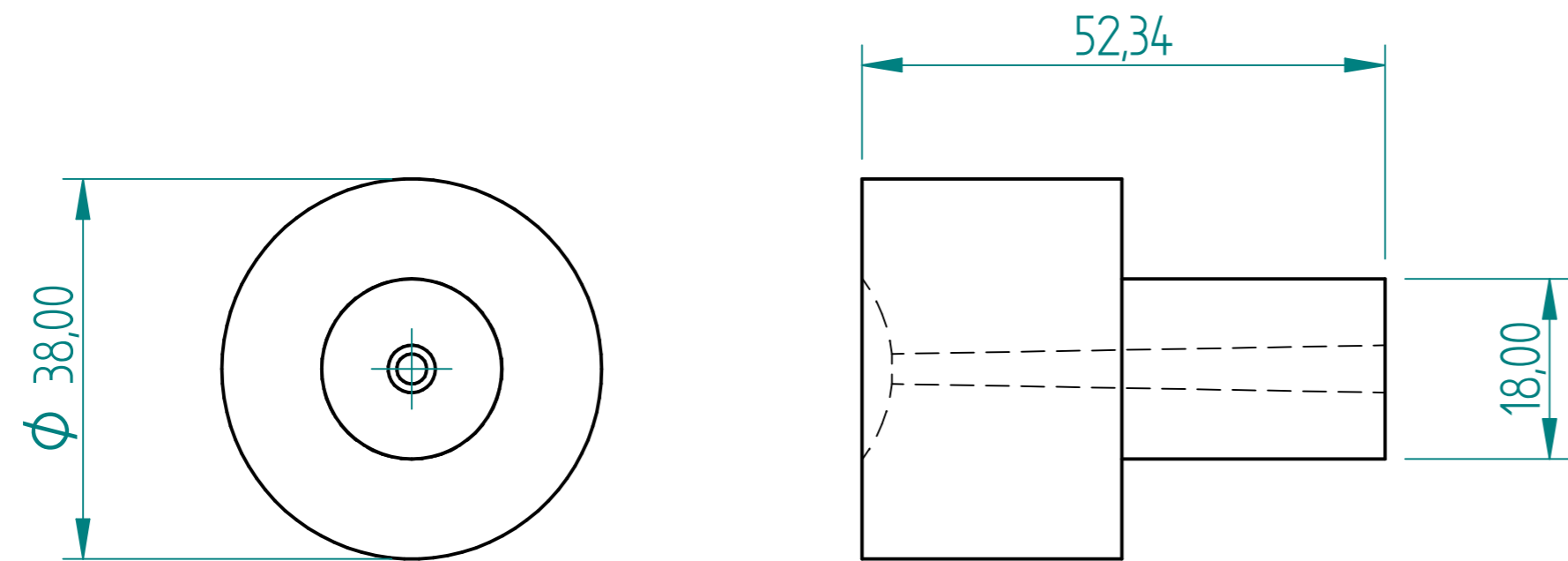
MH CLAMPING PLATE



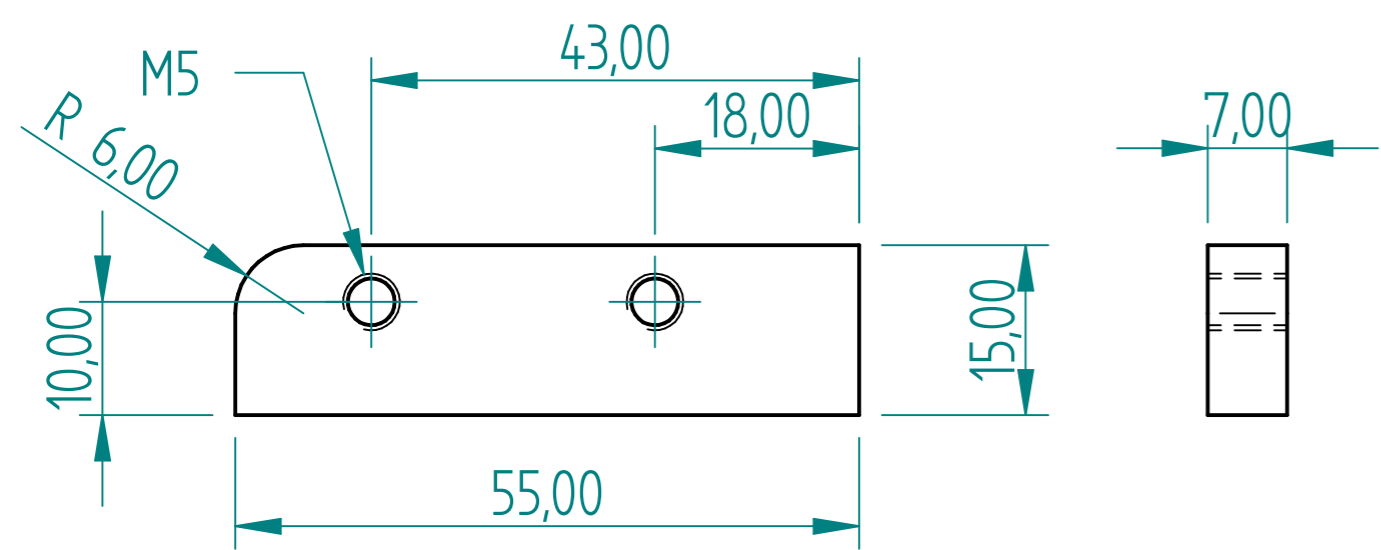
CORE BACKING PLATE 8 OFF

	NAME	DATE	AGRIGEL	
DRAWN	DG	03/09/16		
APPROVED				
MATERIAL				
TREATMENT			TITLE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO
1 st ANGLE			FILE NAME: Hub Box Mould.dft	REV
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 11 OF 12	

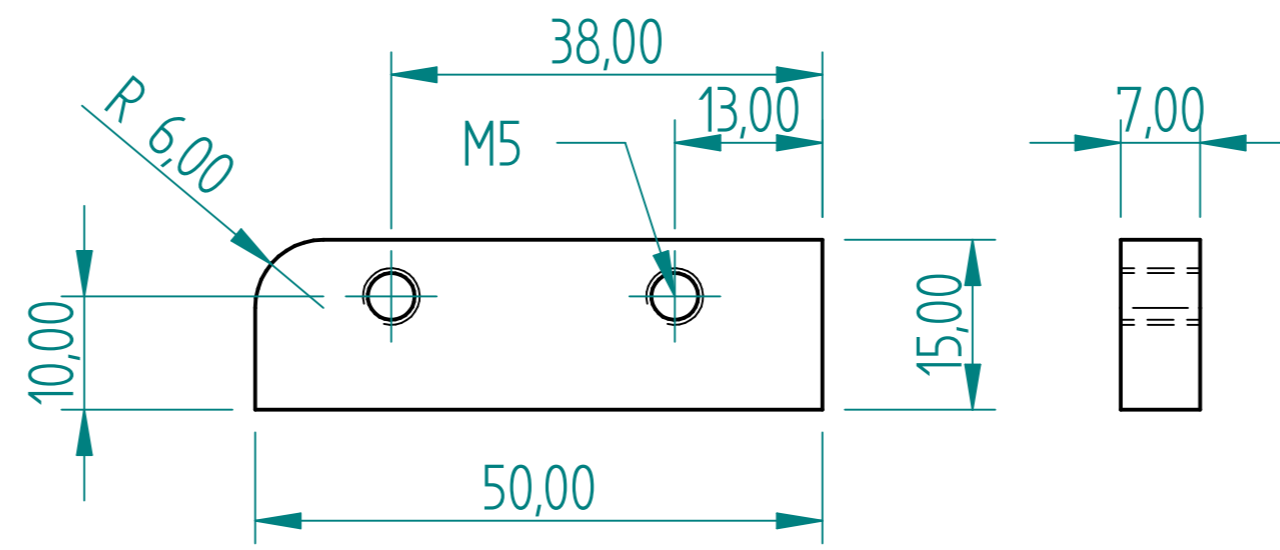
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



CORE PIN 6,5 4 OFF



RAIL A 4 OFF



RAIL B 4 OFF

DRAWN	NAME	DATE	AGRIGEL	
APPROVED	OG	03/09/16		
MATERIAL				
TREATMENT				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO
1st ANGLE			A4	
2 PL ±0.02 3 PL ±0.005			FILE NAME: Hub Box Mould.dft	REV
			SCALE:	WEIGHT:
			SHEET 12 OF 12	