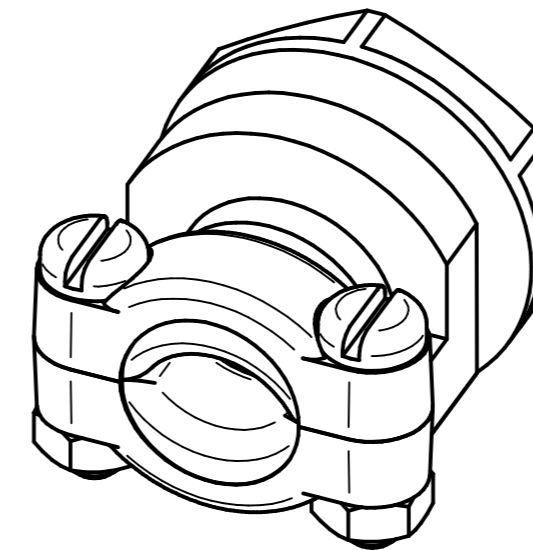
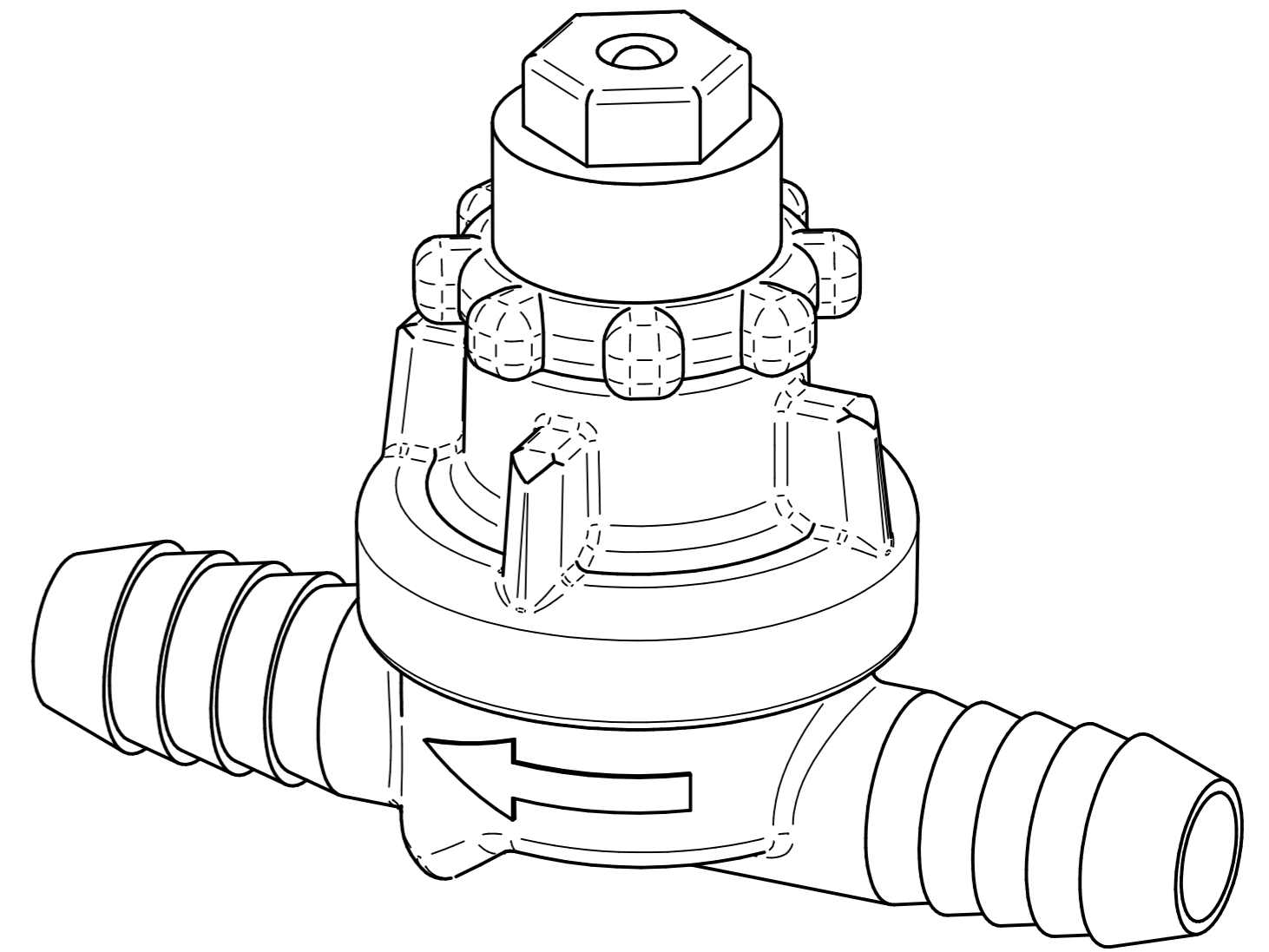
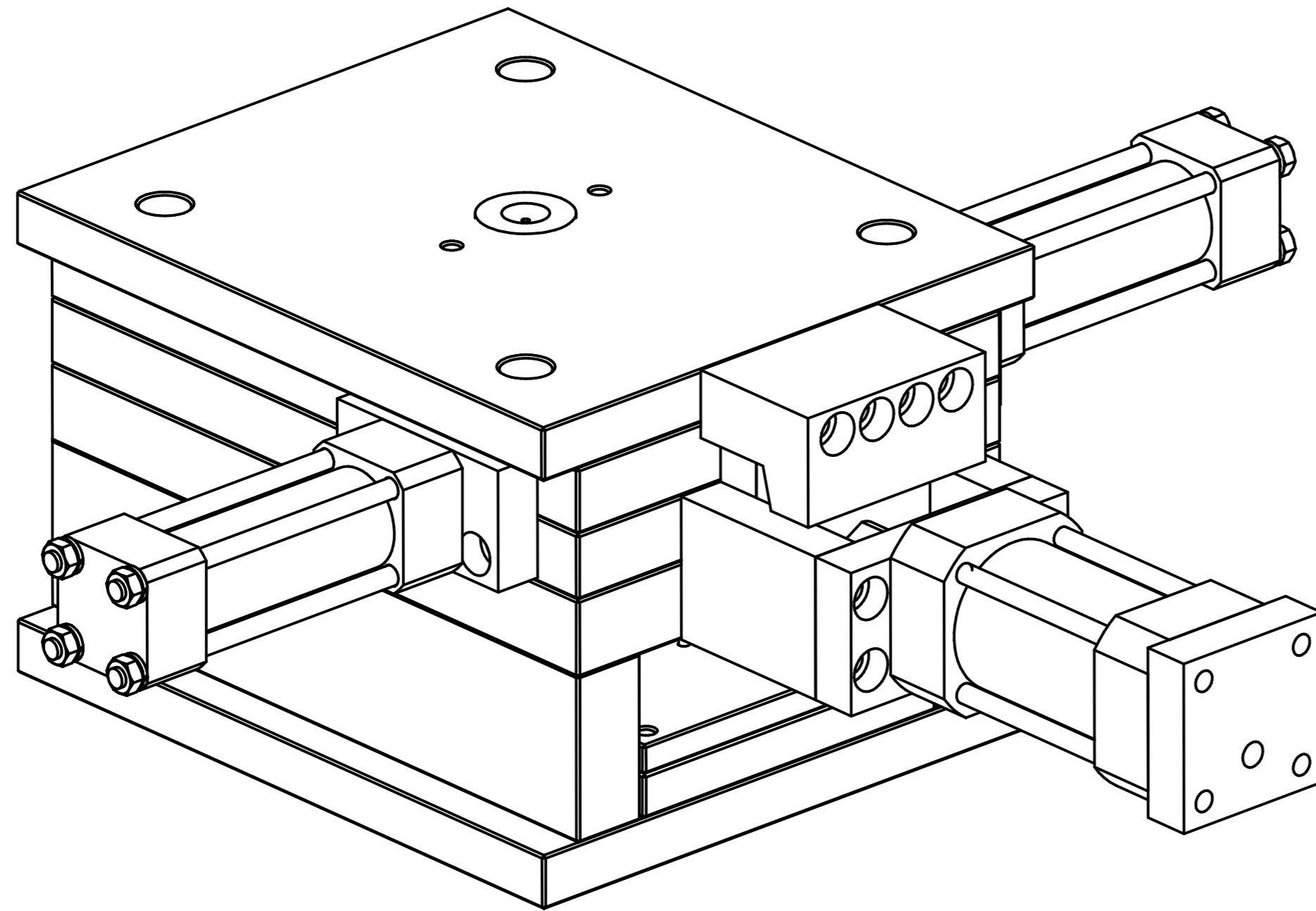
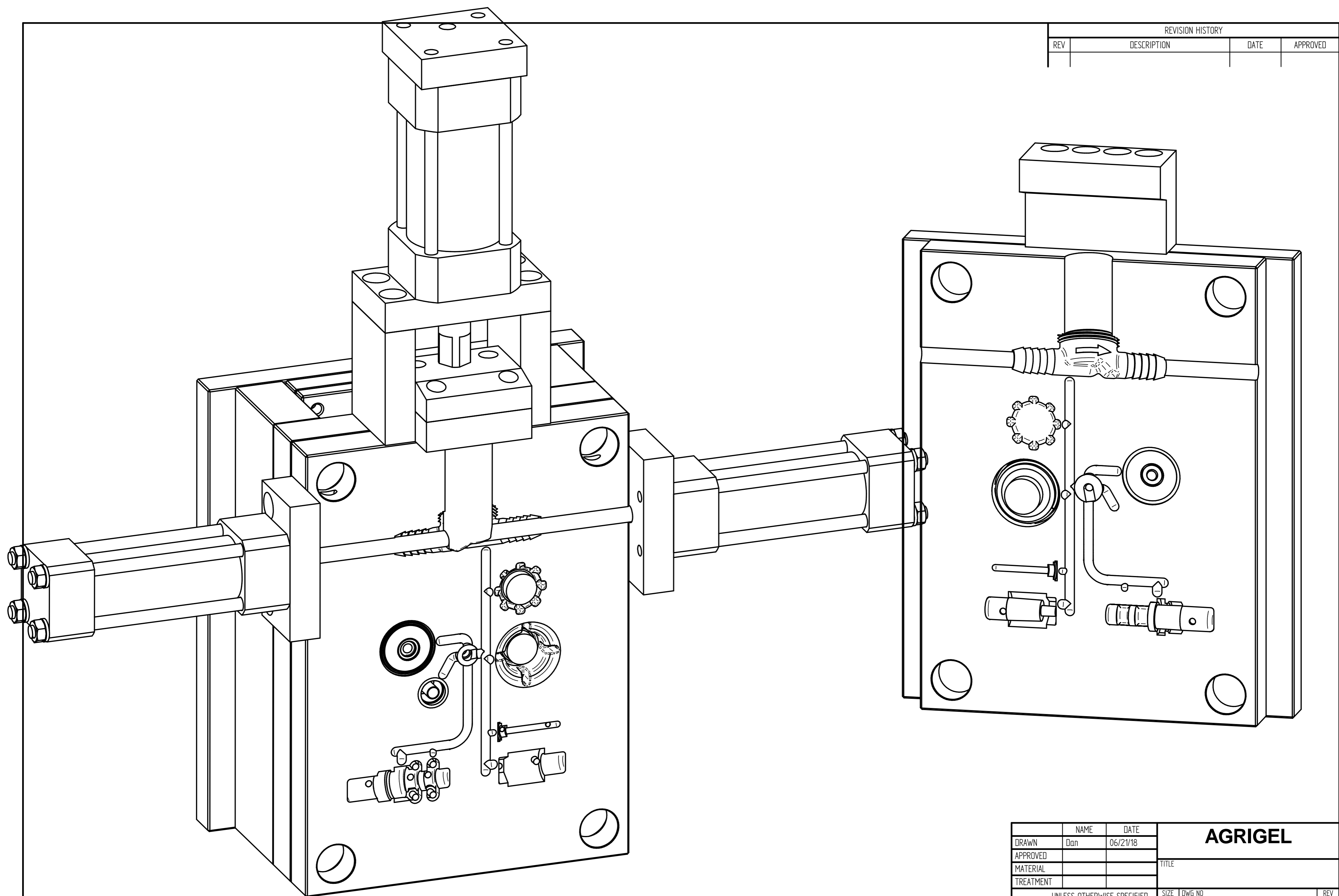


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



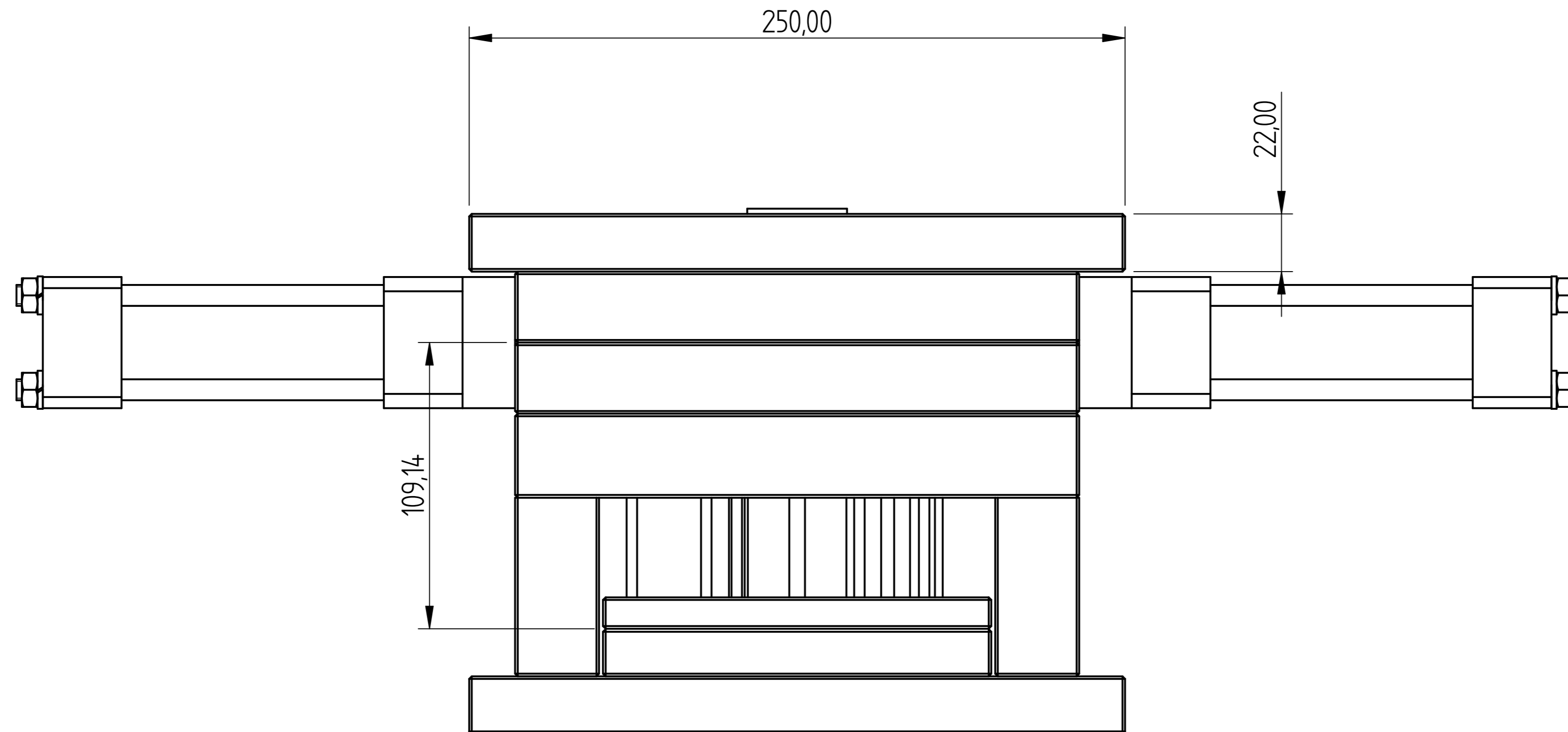
	NAME	DATE	AGRIGEL	
DRAWN	Dan	06/21/18		
APPROVED				
MATERIAL				
TREATMENT			TITLE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO
1st ANGLE ANGLES ±0.1°			FILE NAME: EOL Family Mould.dft	REV
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 1 OF 24	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



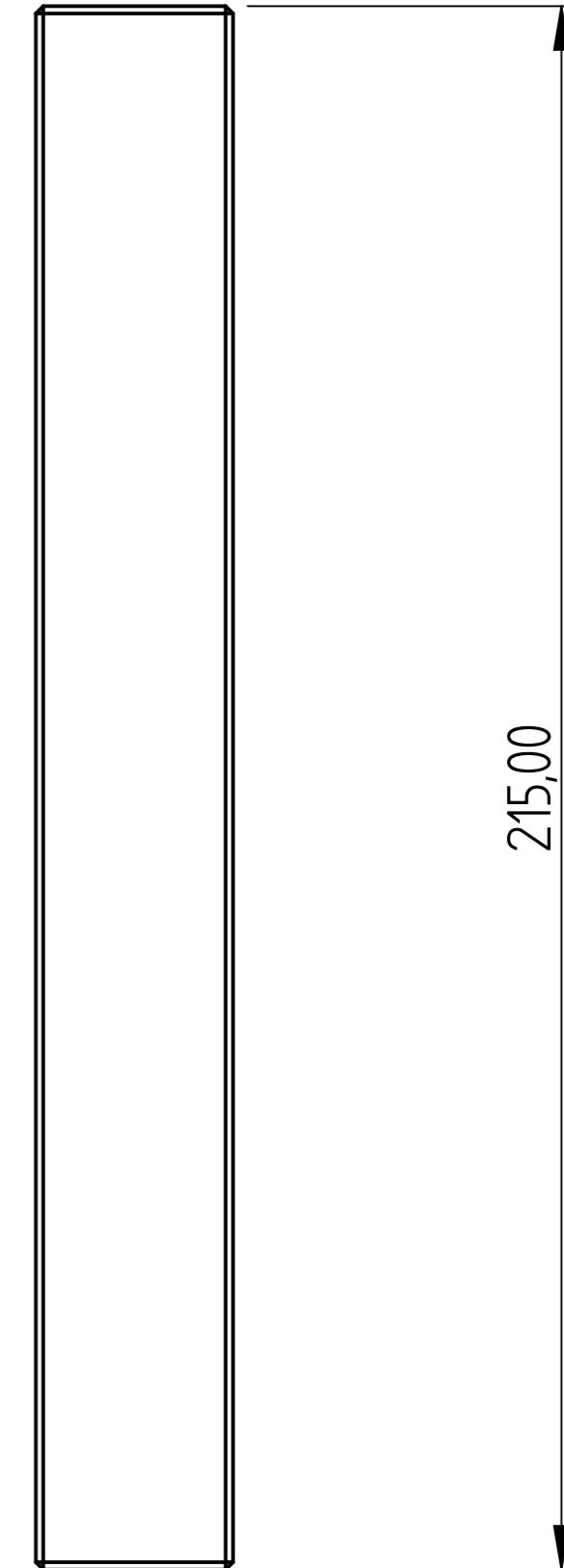
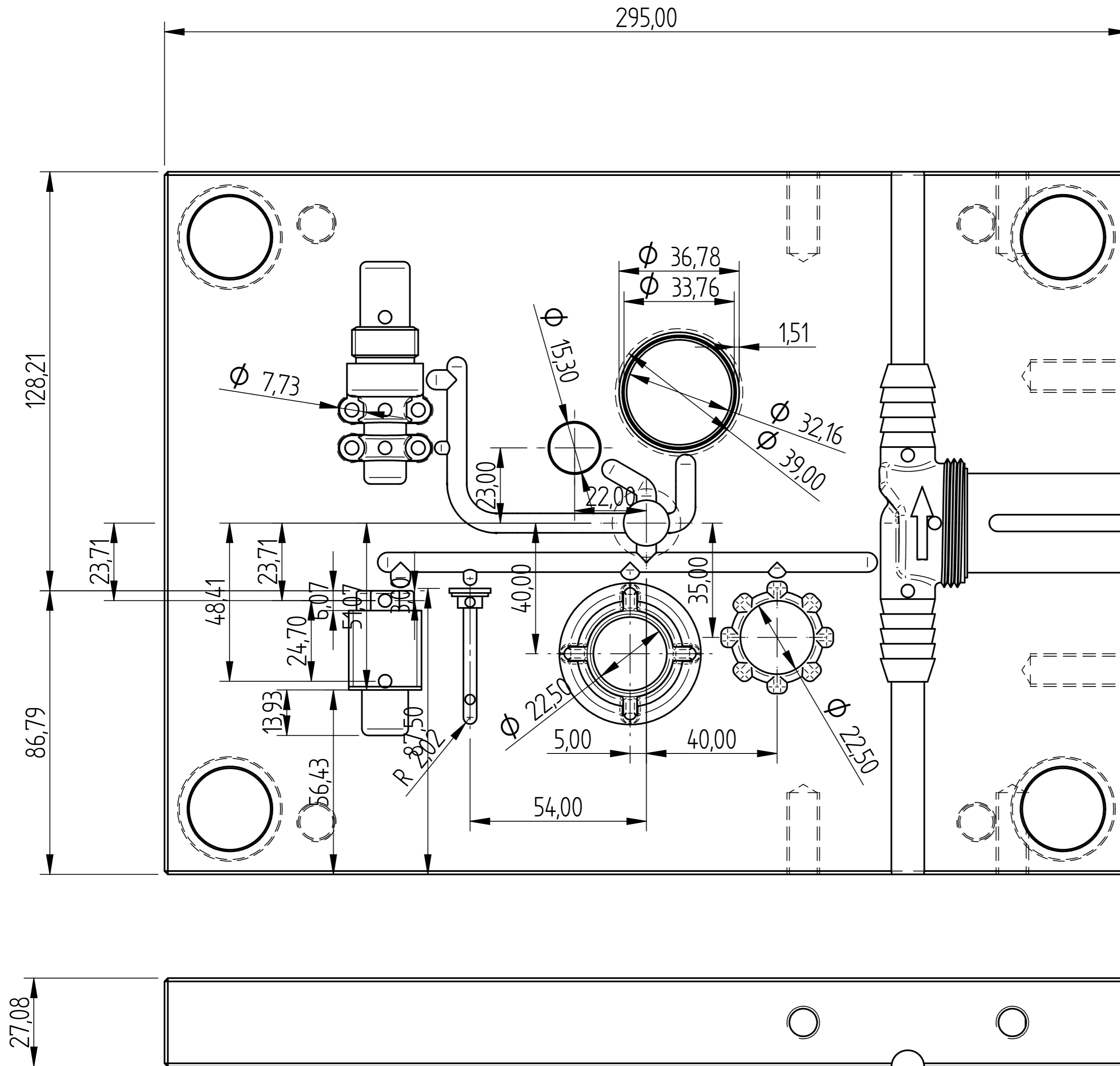
DRAWN	NAME	DATE	AGRIGEL		
APPROVED	Dan	06/21/18			
MATERIAL					
TREATMENT					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO	REV
1st ANGLE ANGLES ±0.1°			FILE NAME: EOL Family Mould.dft		
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:	SHEET 2 OF 24

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



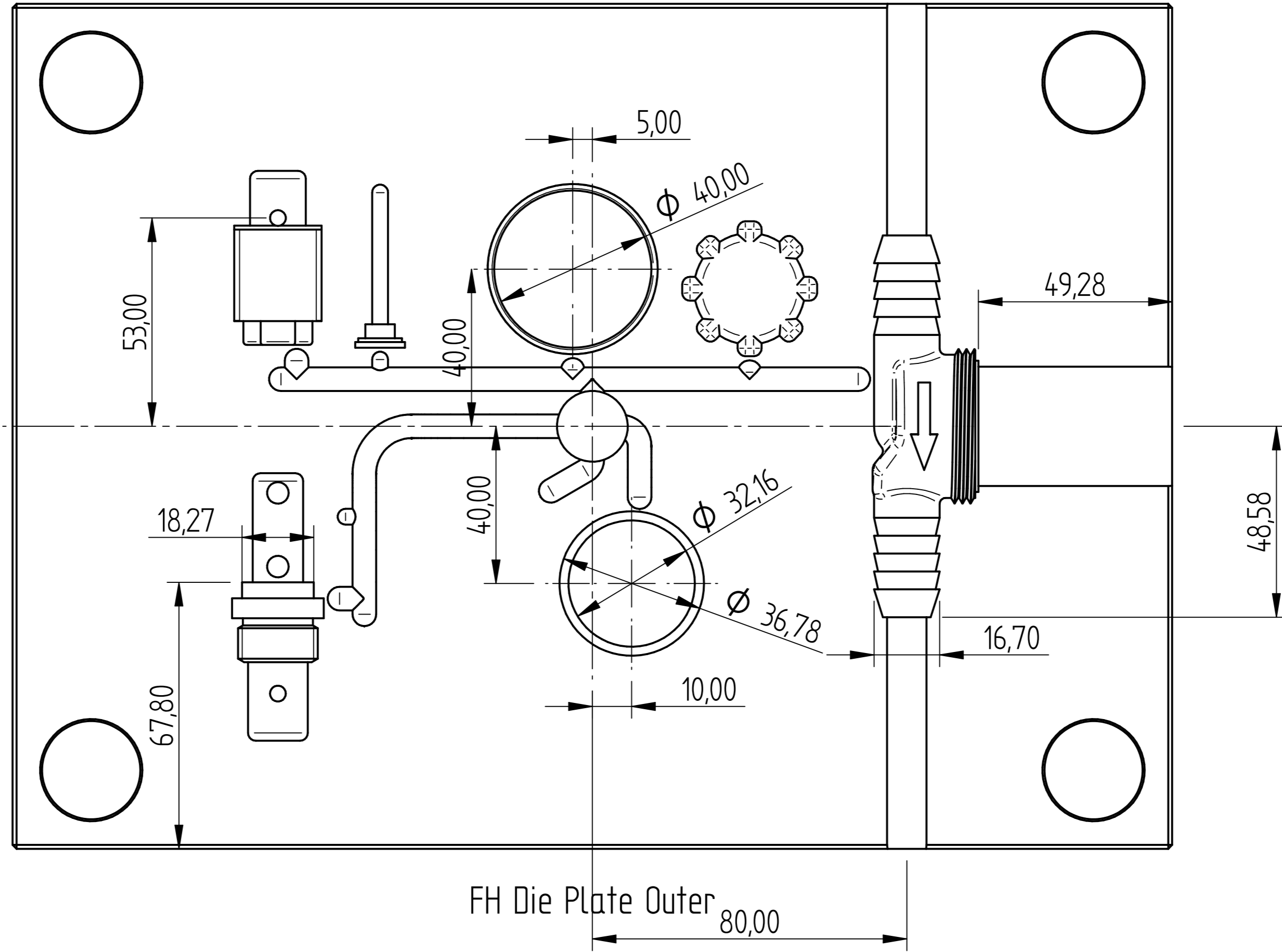
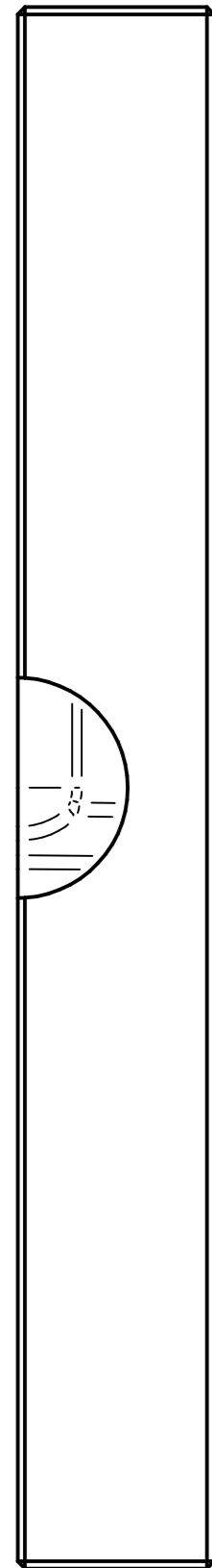
	NAME	DATE	AGRIGEL	
DRAWN	Dan	06/21/18		
APPROVED			TITLE	
MATERIAL				
TREATMENT			SIZE A4	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS 1 st ANGLE ANGLES ±0.1° 2 PL ±0.02 3 PL ±0.005				
			FILE NAME: EOL Family Mould.dft	
			SCALE:	WEIGHT:
			SHEET 3 OF 24	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



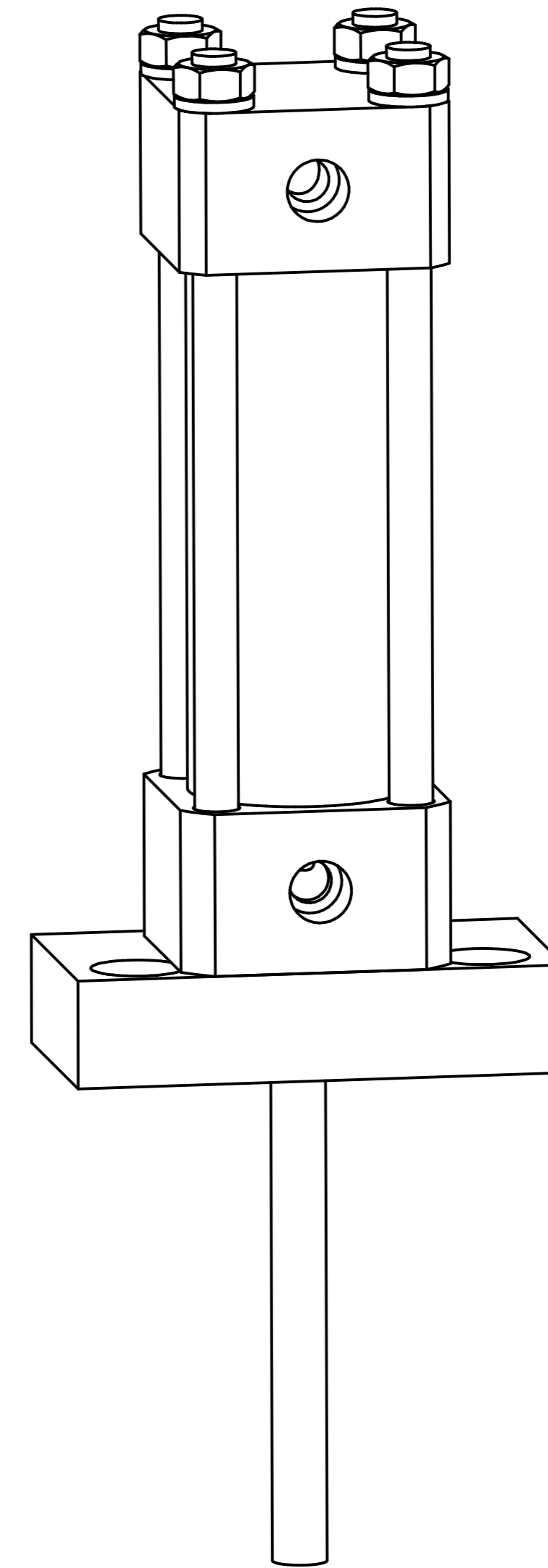
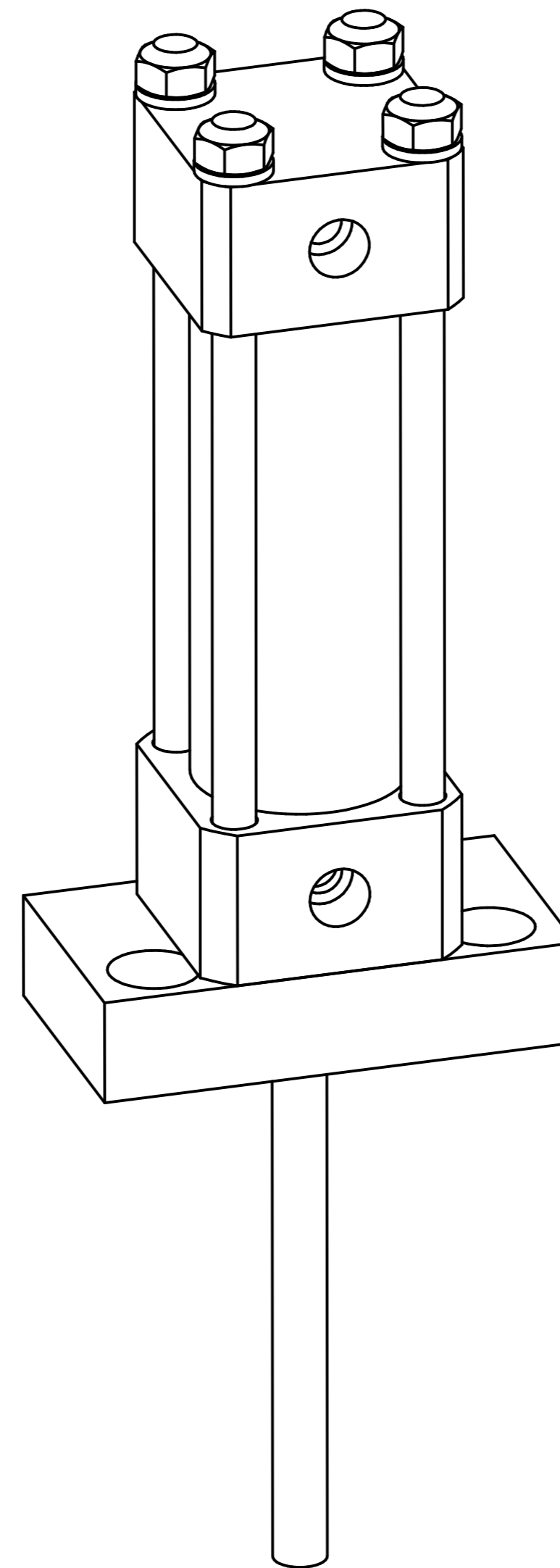
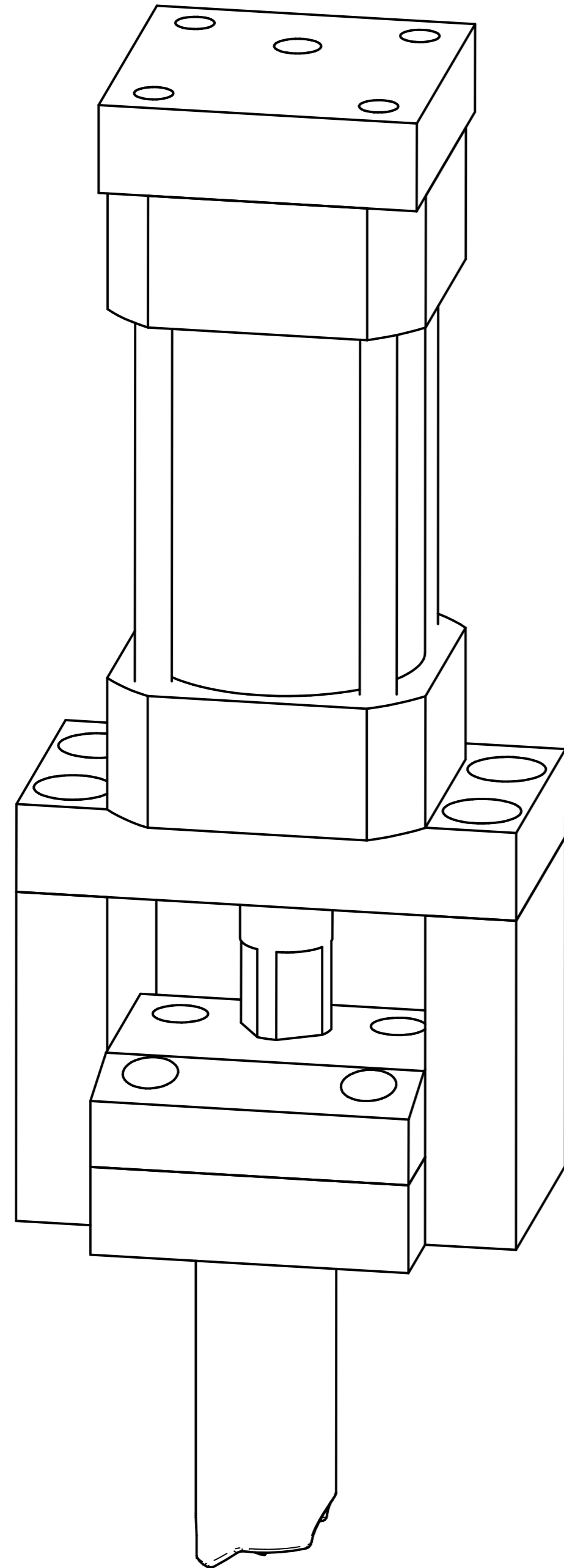
DRAWN	NAME	DATE	AGRIGEL	
APPROVED	Dan	06/21/18		
MATERIAL			TITLE	
TREATMENT			REV	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO
1 st ANGLE ANGLES ±0.1°			FILE NAME: EOL Family Mould.dft	
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT: SHEET 4 OF 24

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



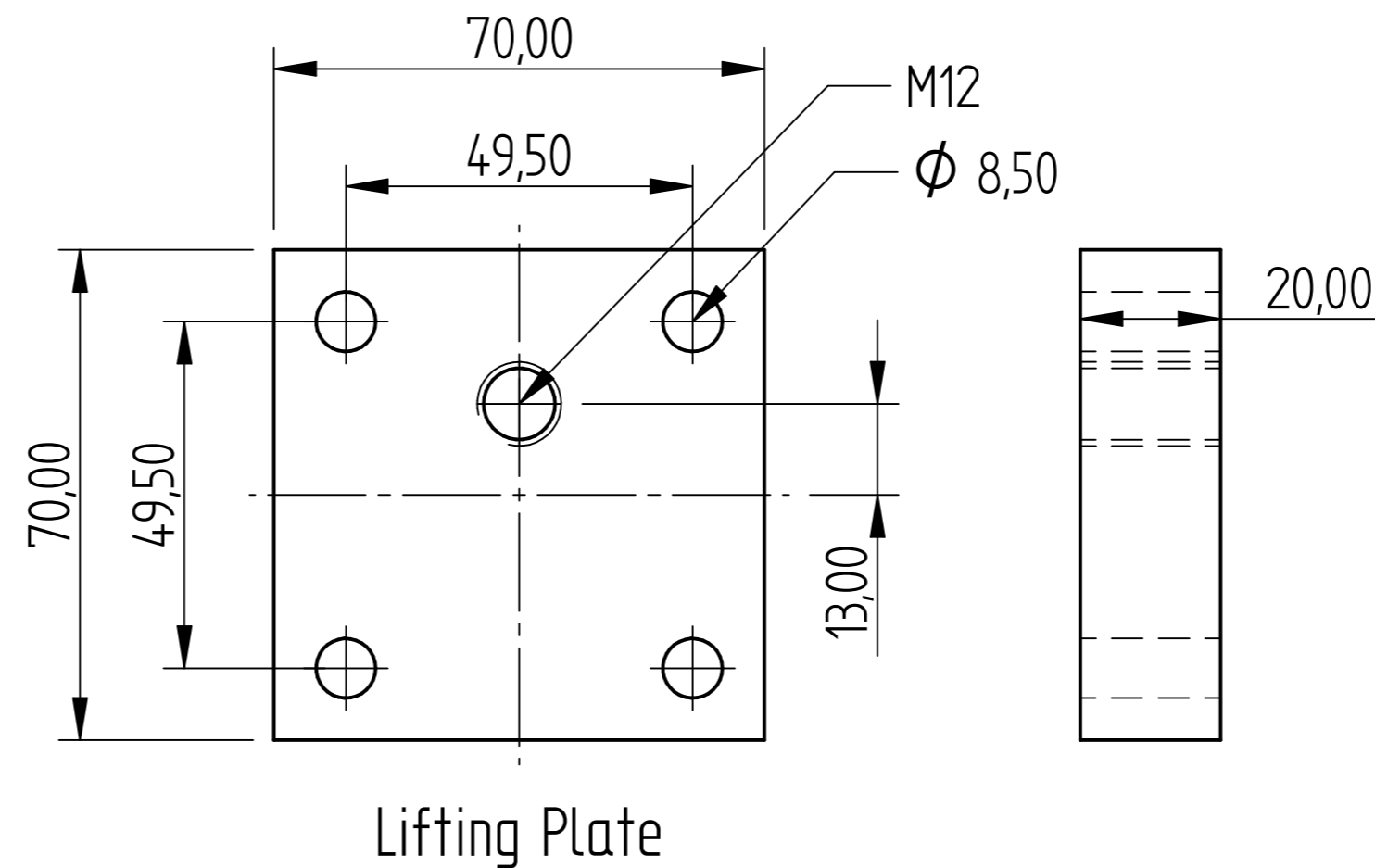
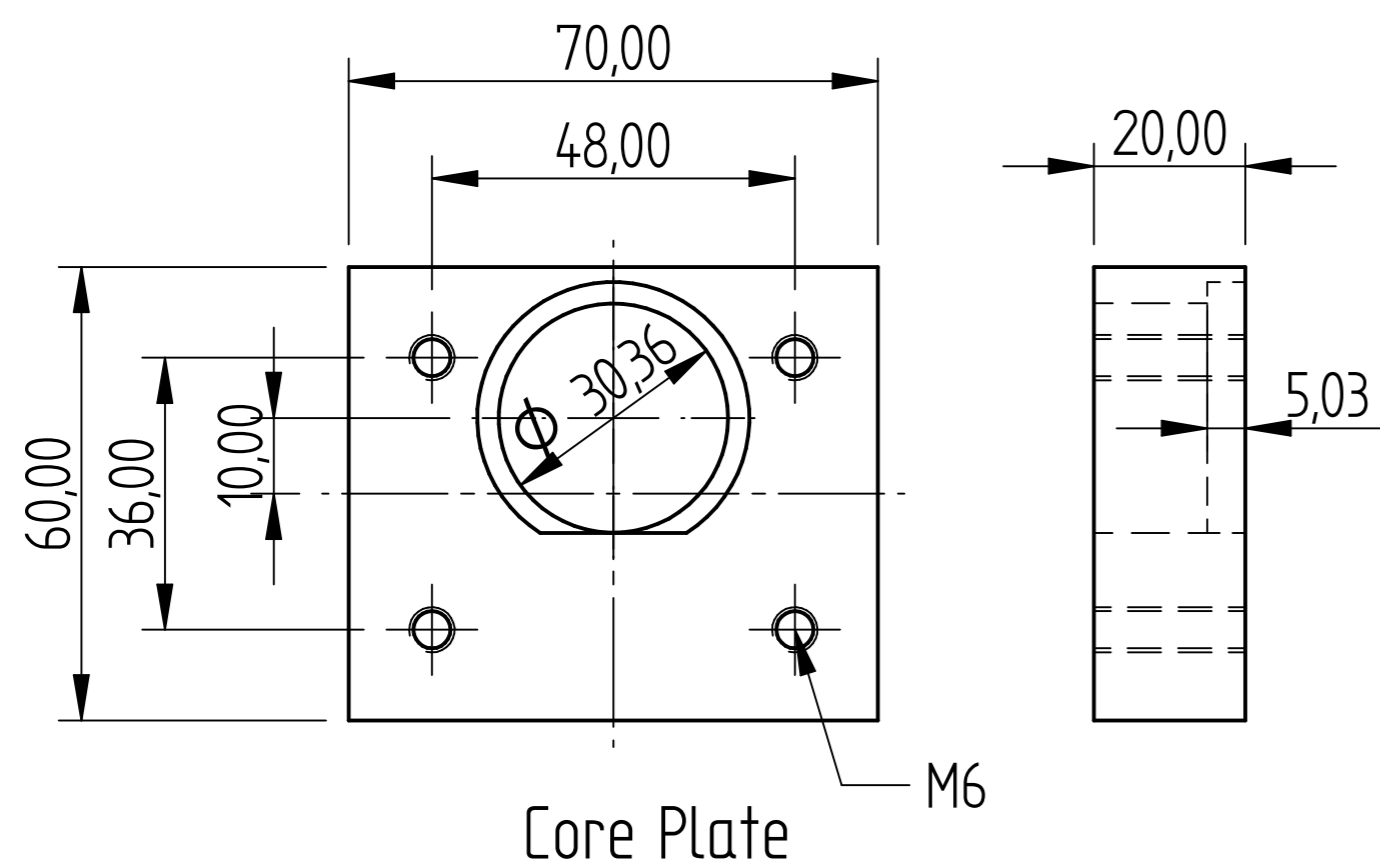
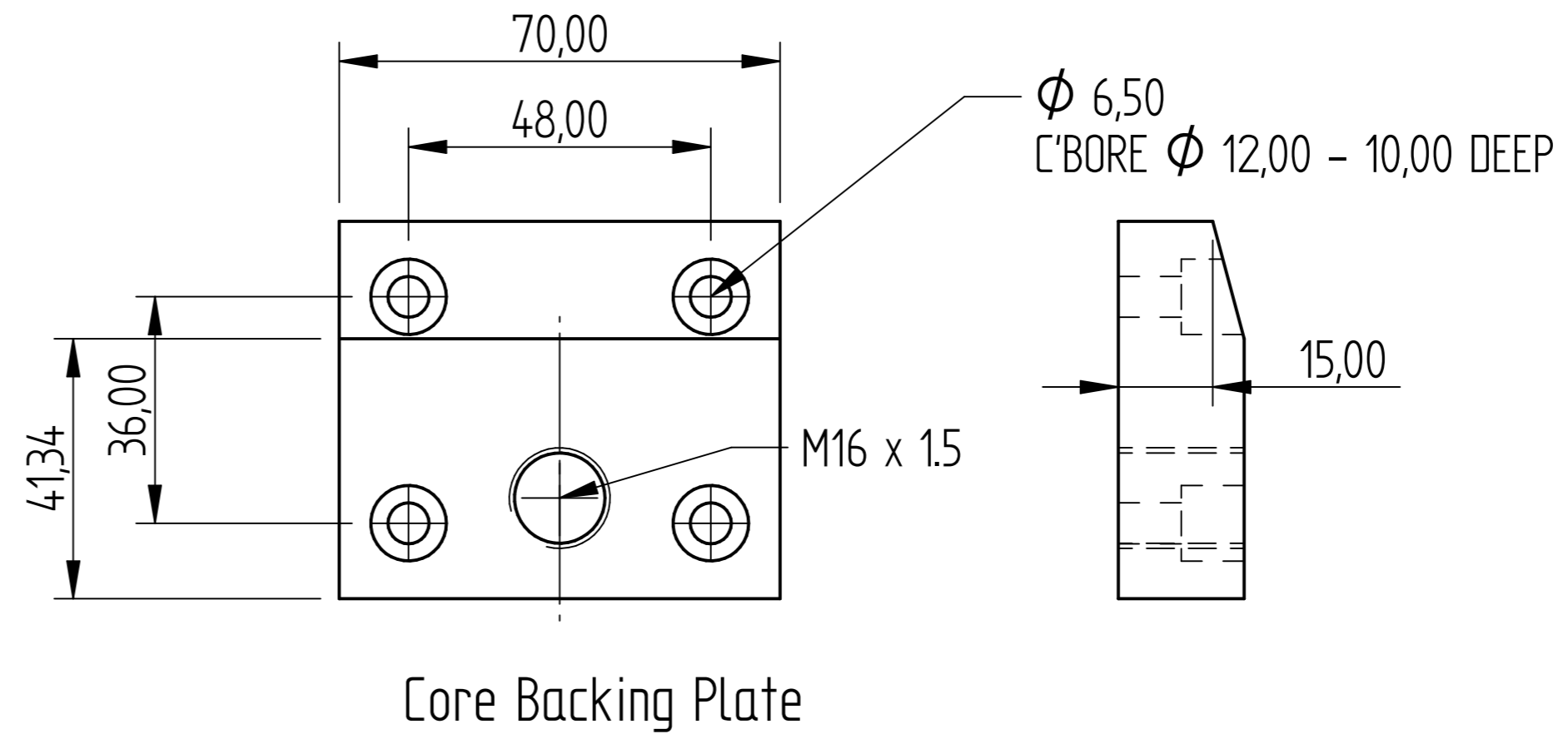
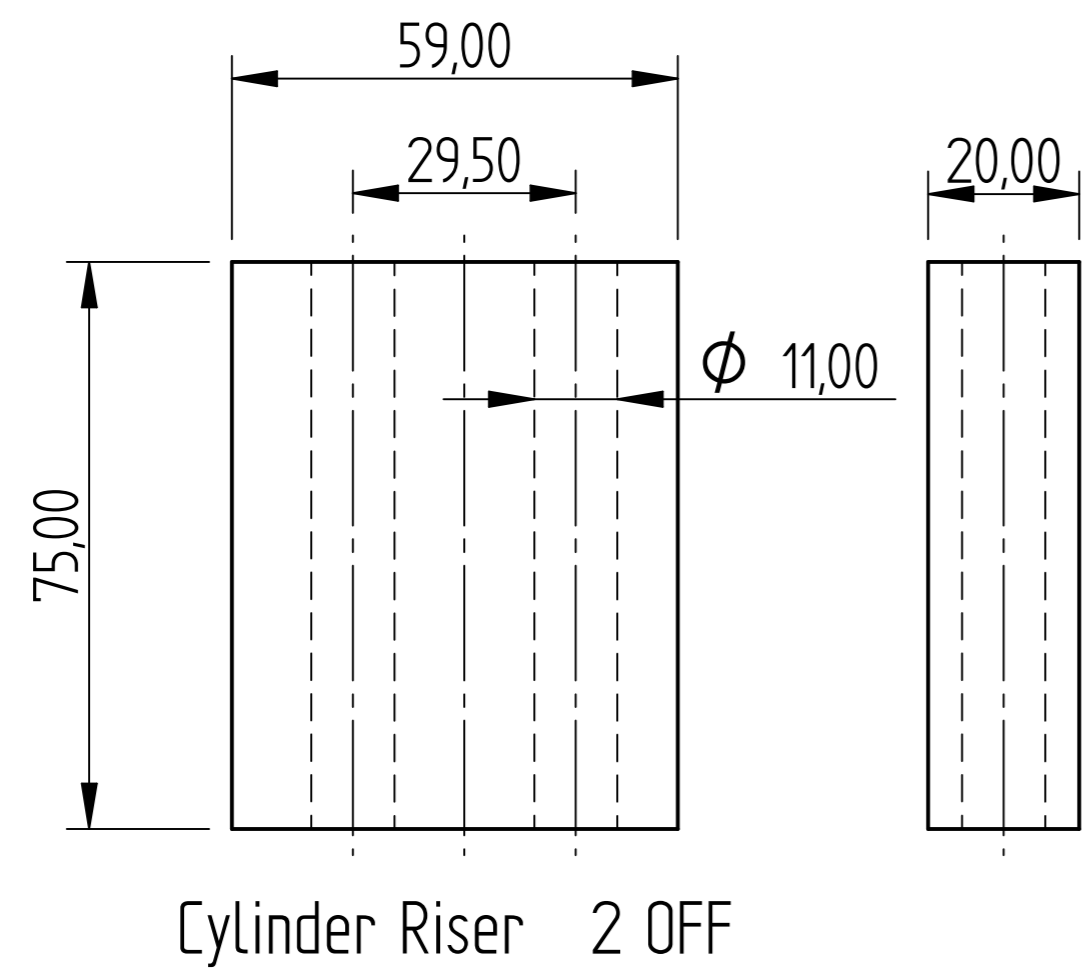
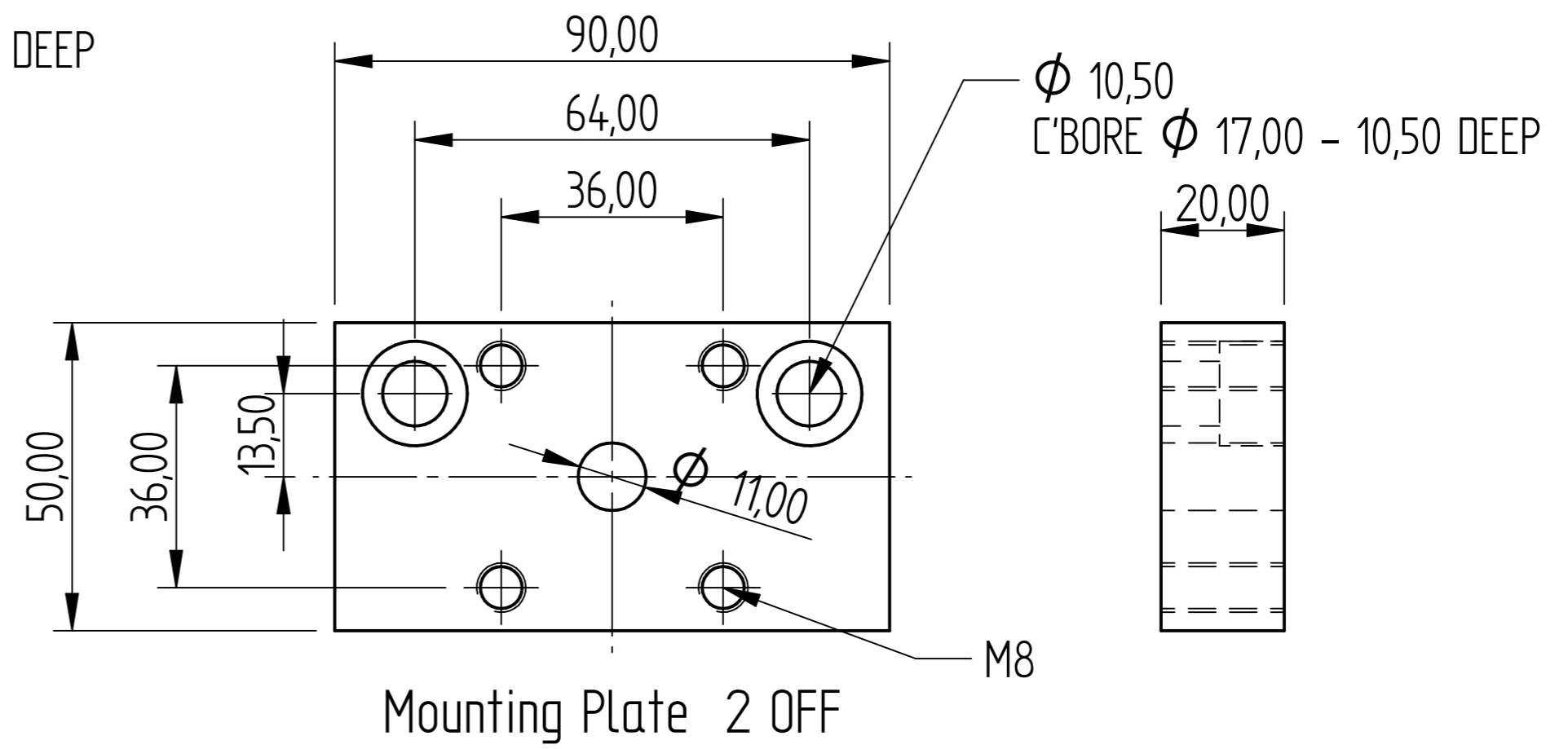
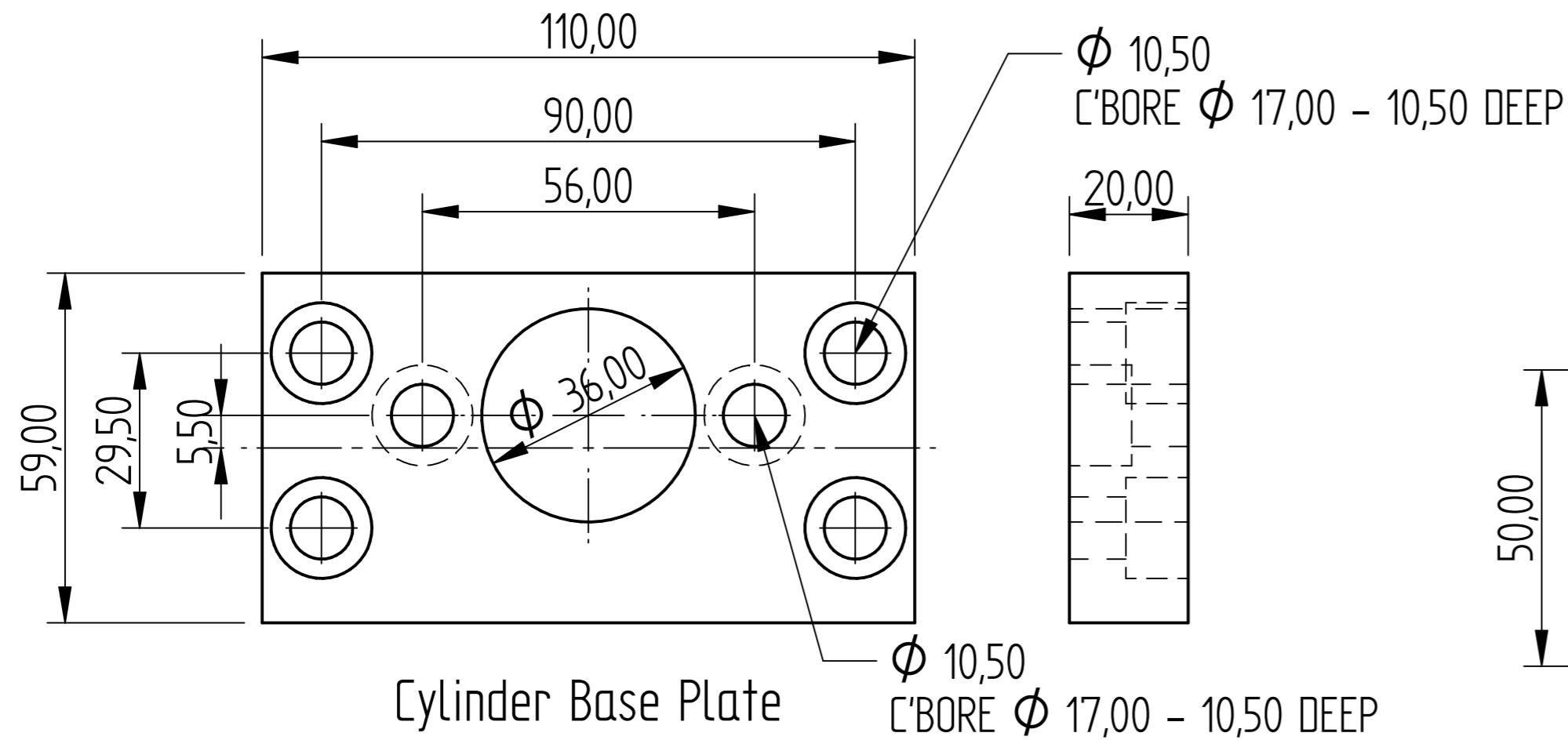
	NAME	DATE	AGRIGEL	
DRAWN	Dan	06/21/18		
APPROVED			TITLE	
MATERIAL				
TREATMENT			SIZE A4	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS				
1st ANGLE			REV	
2 PL ±0.02 3 PL ±0.005			FILE NAME: EOL Family Mould.dft	
SCALE:			WEIGHT:	SHEET 5 OF 24

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



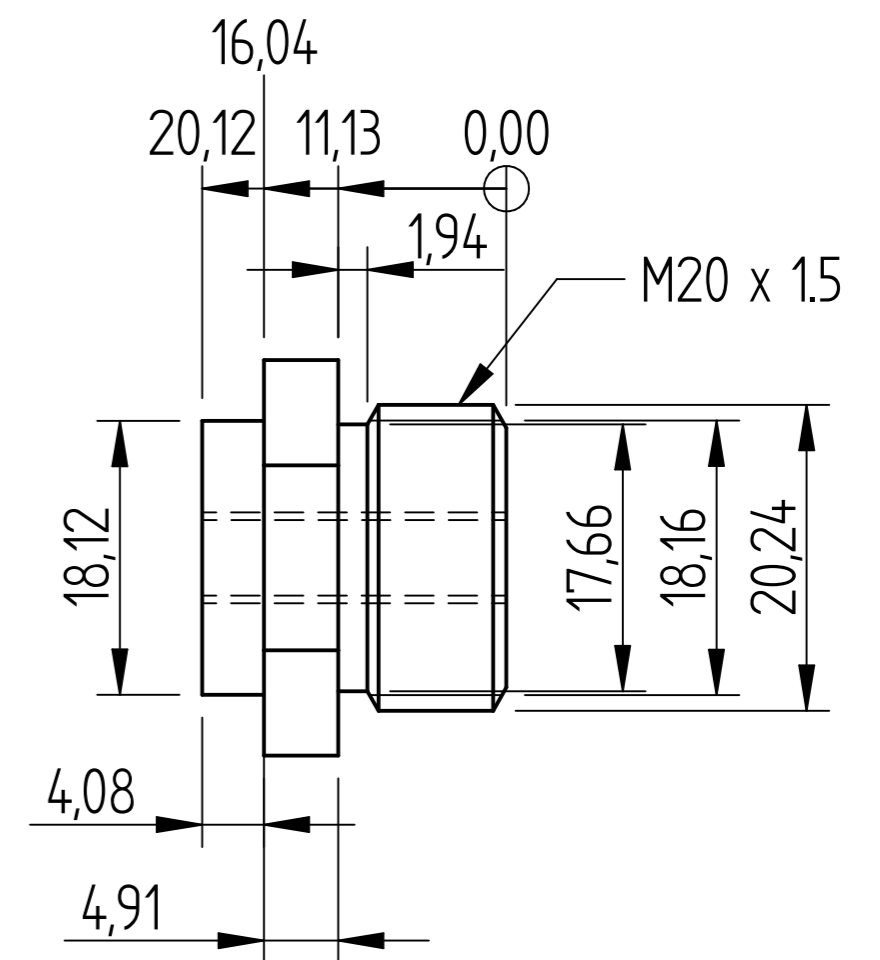
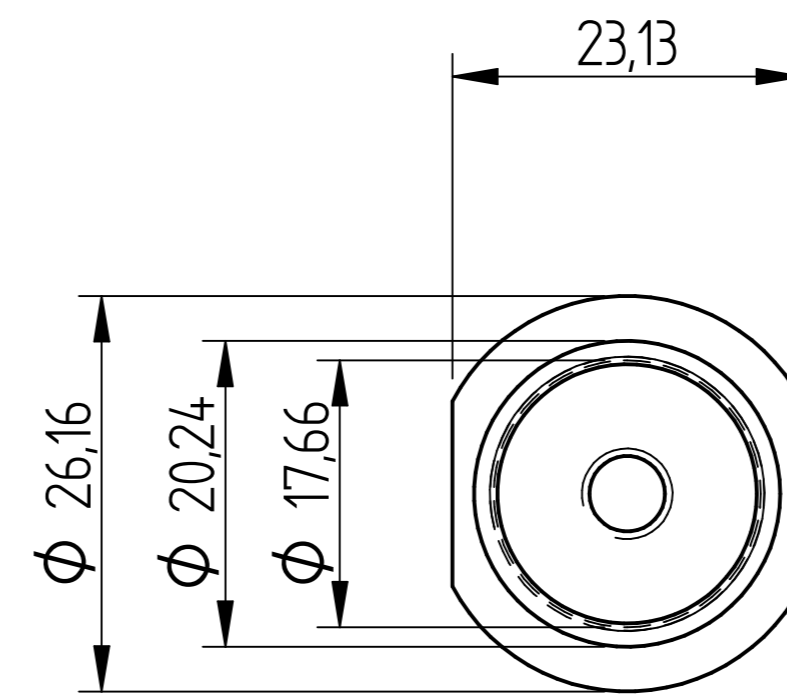
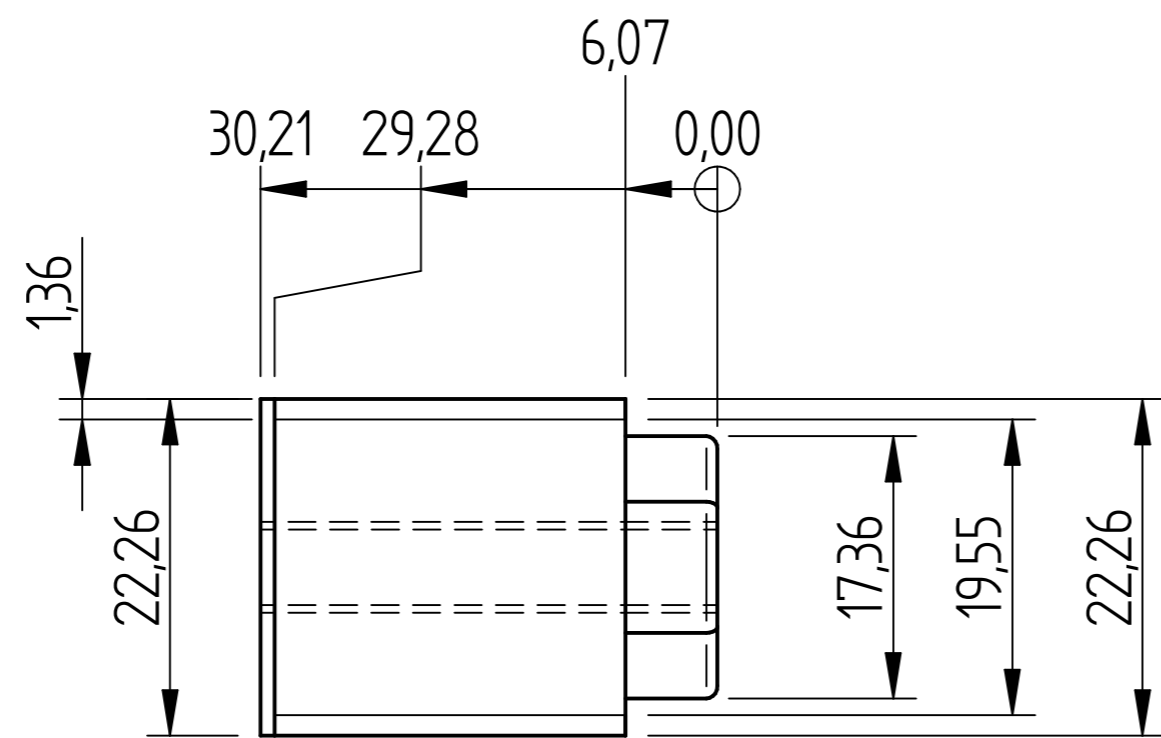
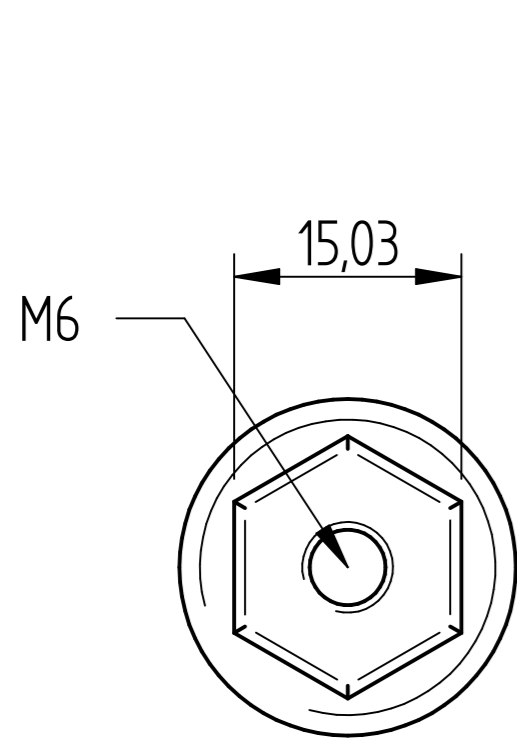
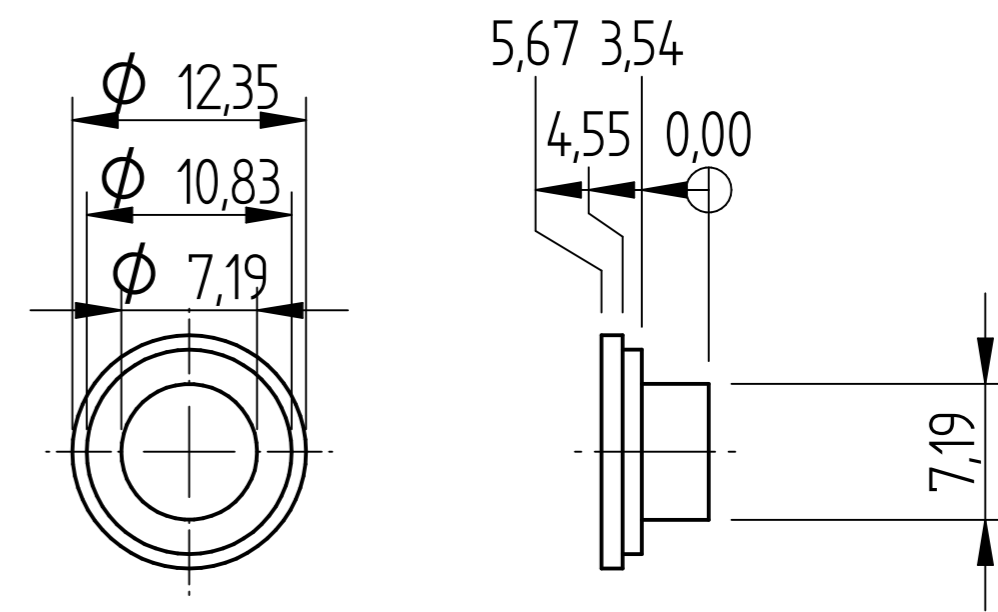
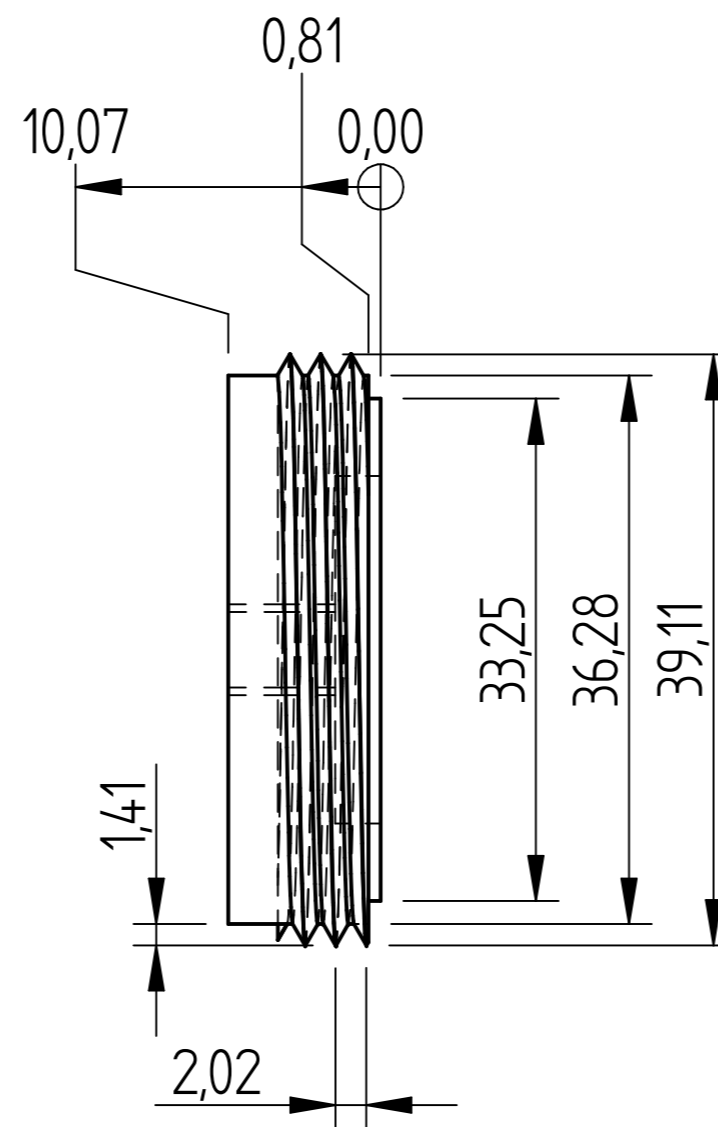
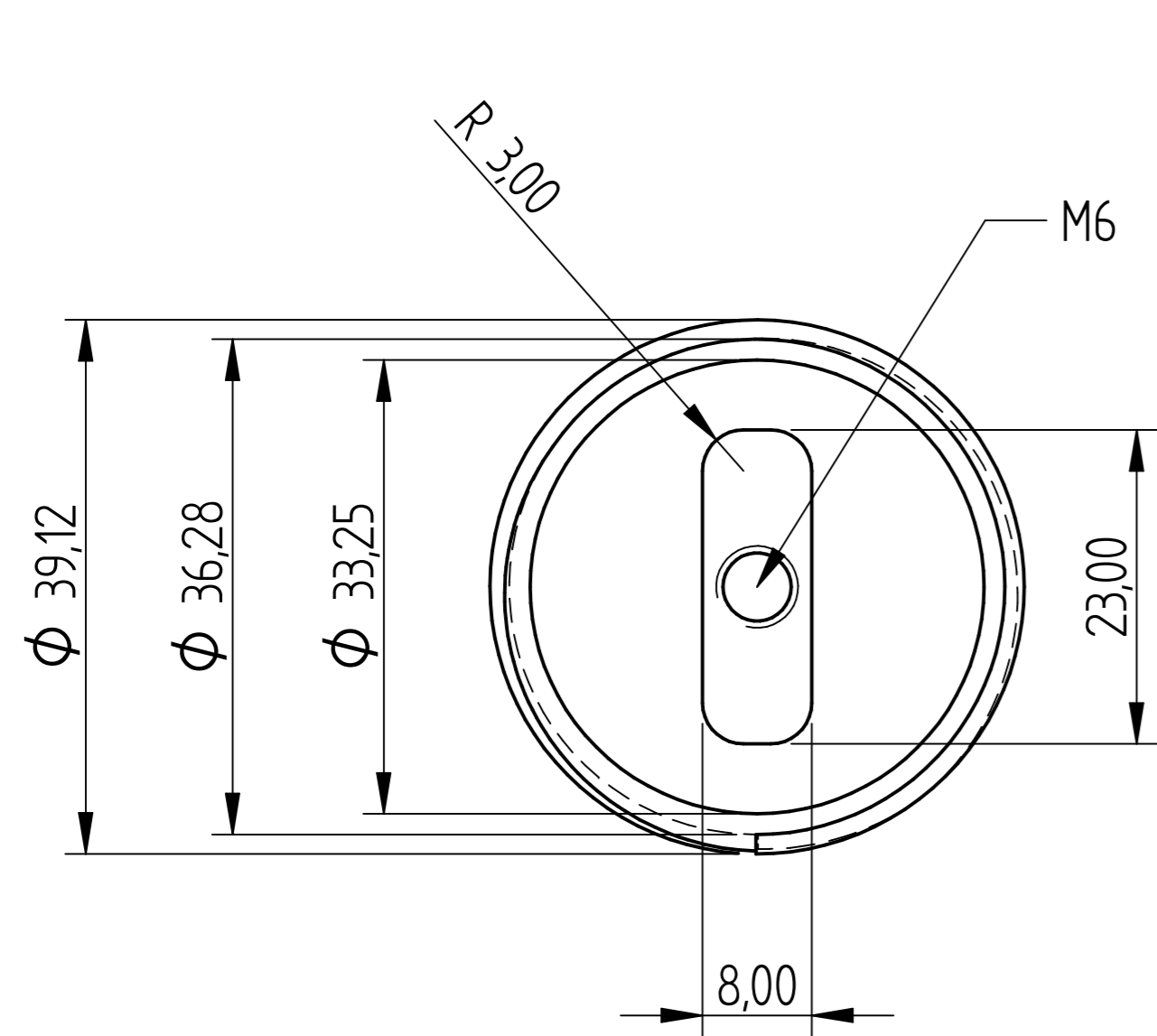
	NAME	DATE	AGRIGEL	
DRAWN	Dan	06/21/18		
APPROVED				
MATERIAL				
TREATMENT			TITLE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO
1st ANGLE ANGLES ±0.1°			FILE NAME: EOL Family Mould.dft	REV
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 6 OF 24	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



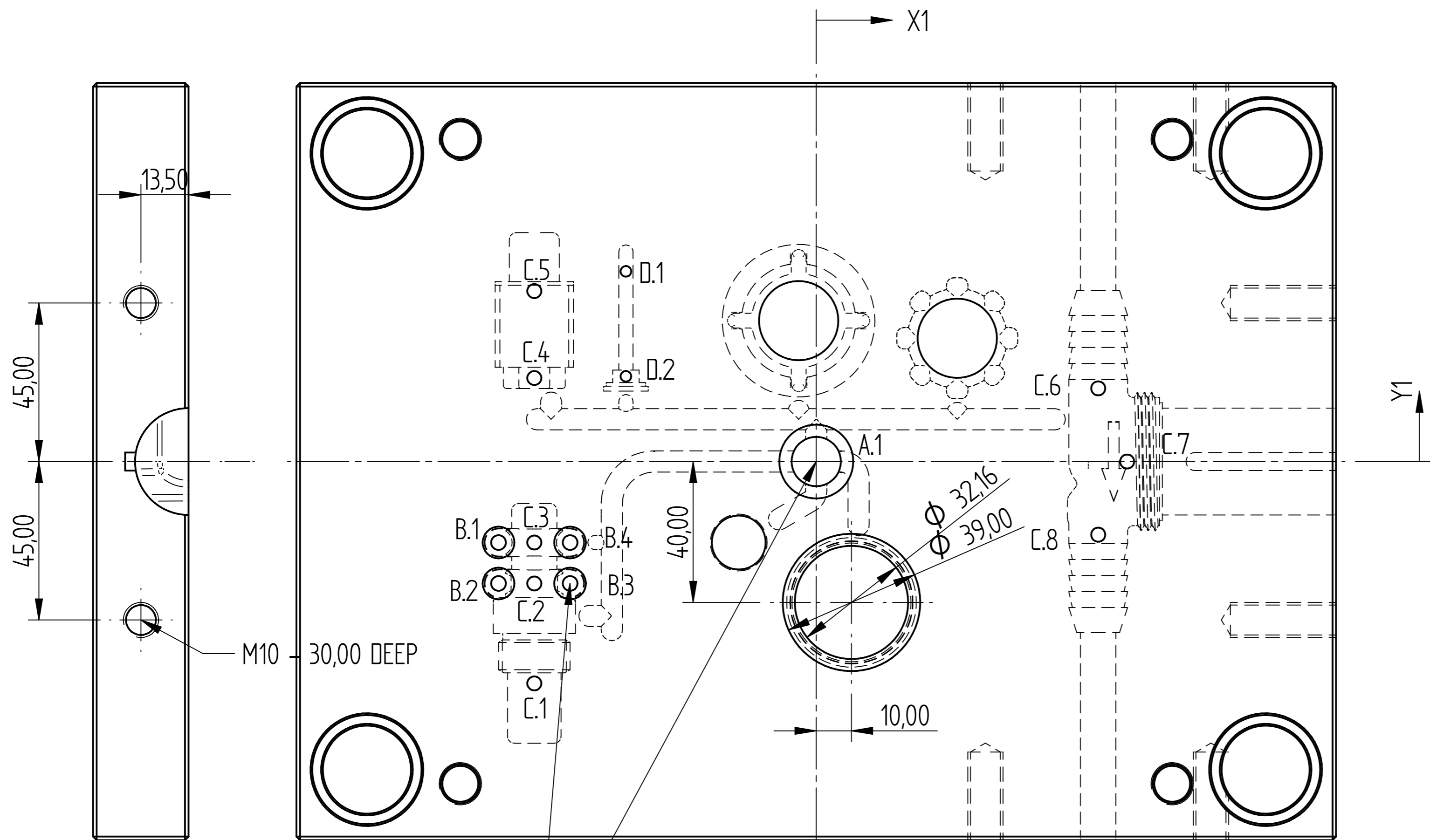
DRAWN	NAME	DATE	AGRIGEL	
APPROVED	Dan	06/21/18		
MATERIAL			TITLE	
TREATMENT			FILE NAME: EOL Family Mould.dft	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO
1st ANGLE ANGLES ±0.1°			A4	REV
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 7 OF 24	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



DRAWN	NAME	DATE	AGRIGEL		
APPROVED	Dan	06/21/18			
MATERIAL					
TREATMENT					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO	REV
1st ANGLE ANGLES ±0.1°			FILE NAME: EOL Family Mould.dft		
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:	SHEET 8 OF 24

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

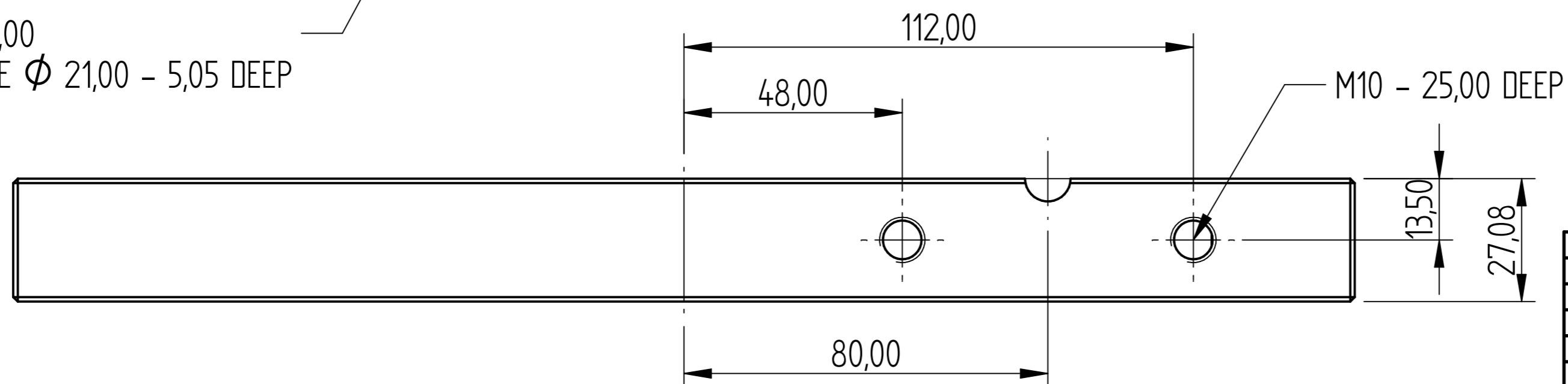


Hole Table			
Hole	X	Y	Size
A.1	,00	,00	φ 14,00
B.1	-90,15	-23,00	φ 4,20
B.2	-90,15	-34,63	φ 4,20
B.3	-69,85	-34,63	φ 4,20
B.4	-69,85	-23,00	φ 4,20
C.1	-80,00	-63,00	φ 4,00
C.2	-80,00	-34,63	φ 4,00
C.3	-80,00	-23,00	φ 4,00
C.4	-80,00	23,71	φ 4,00
C.5	-80,00	48,41	φ 4,00
C.6	80,00	20,78	φ 4,00
C.7	88,22	,00	φ 4,00
C.8	80,00	-20,78	φ 4,00
D.1	-54,00	54,00	φ 3,02
D.2	-54,00	24,20	φ 3,02

φ 4,20
C'BORE φ 9,00 - 3,03 DEEP

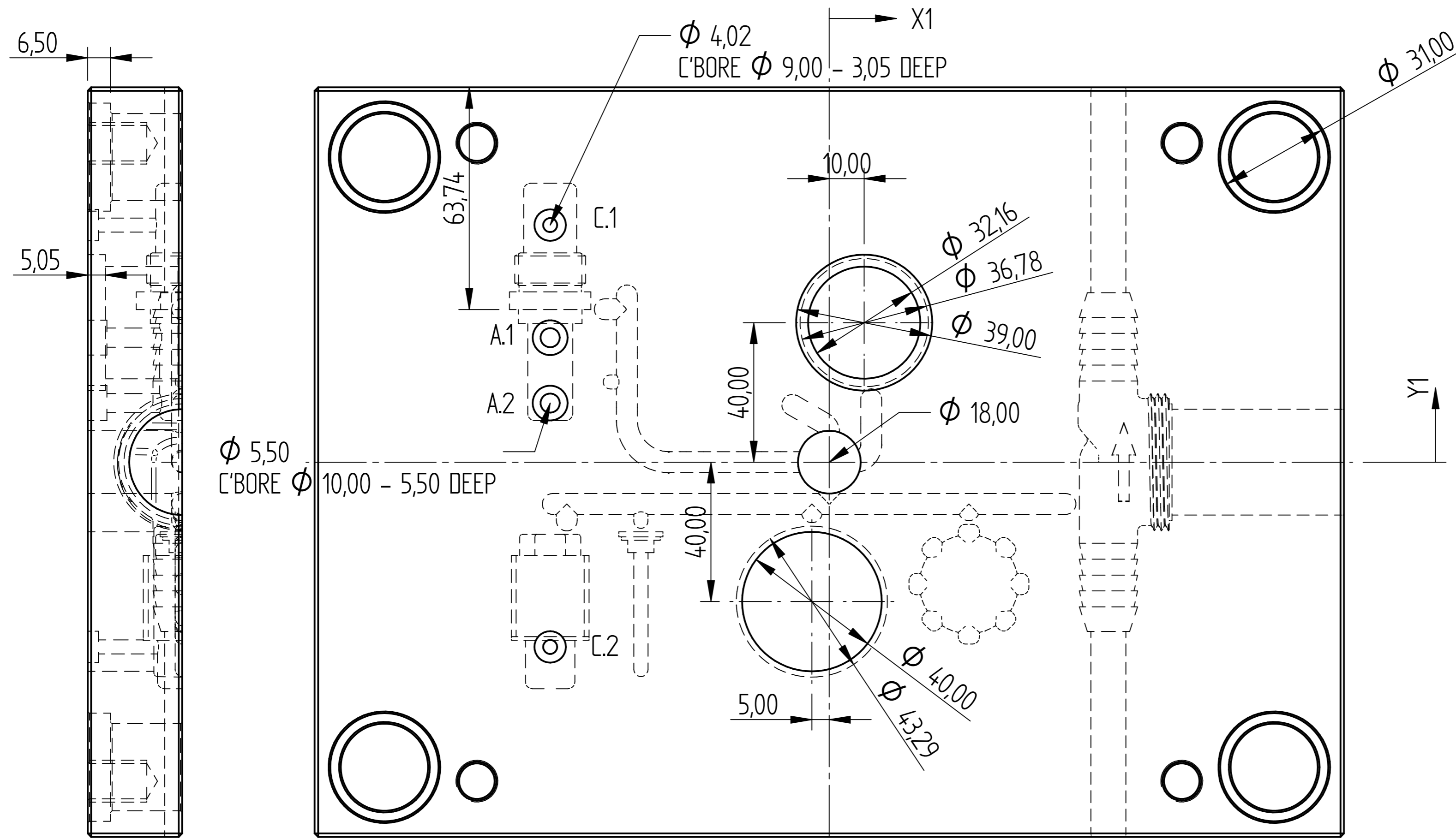
φ 14,00
C'BORE φ 21,00 - 5,05 DEEP

MH Die Plate



DRAWN	NAME	DATE	AGRIGEL	
APPROVED	Dan	06/21/18		
MATERIAL			TITLE	
TREATMENT			FILE NAME: EOL Family Mould.dft	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO
1st ANGLE ANGLES ±0.1°			A4	REV
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT: SHEET 9 OF 24

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

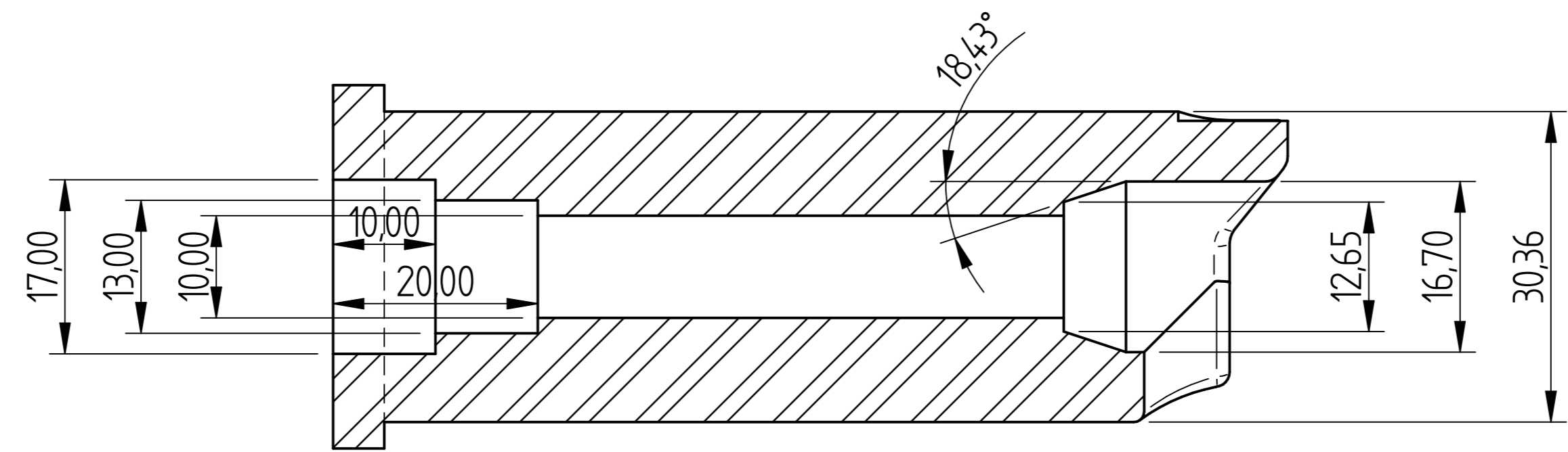
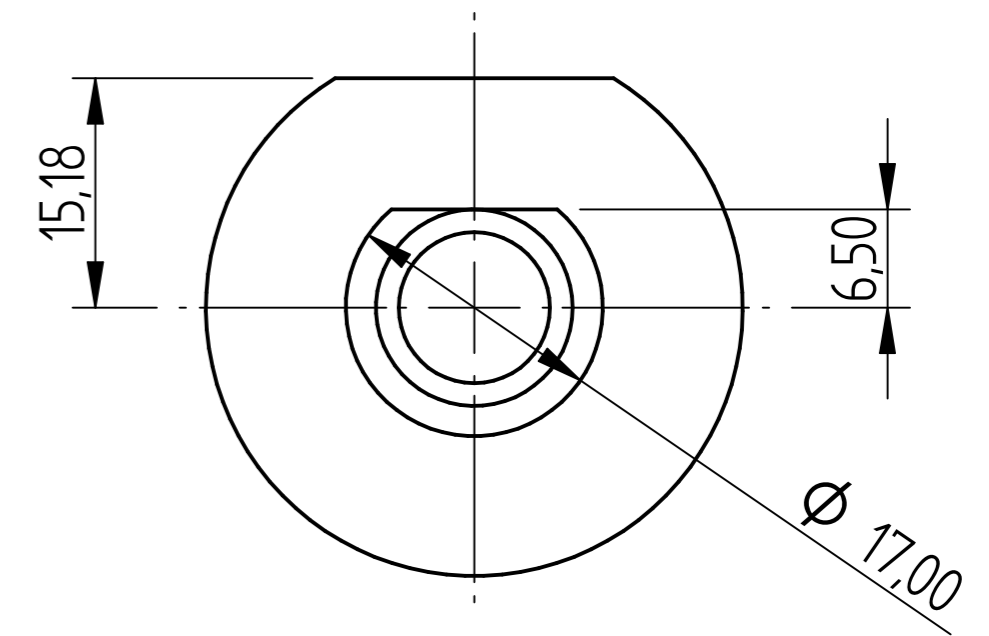
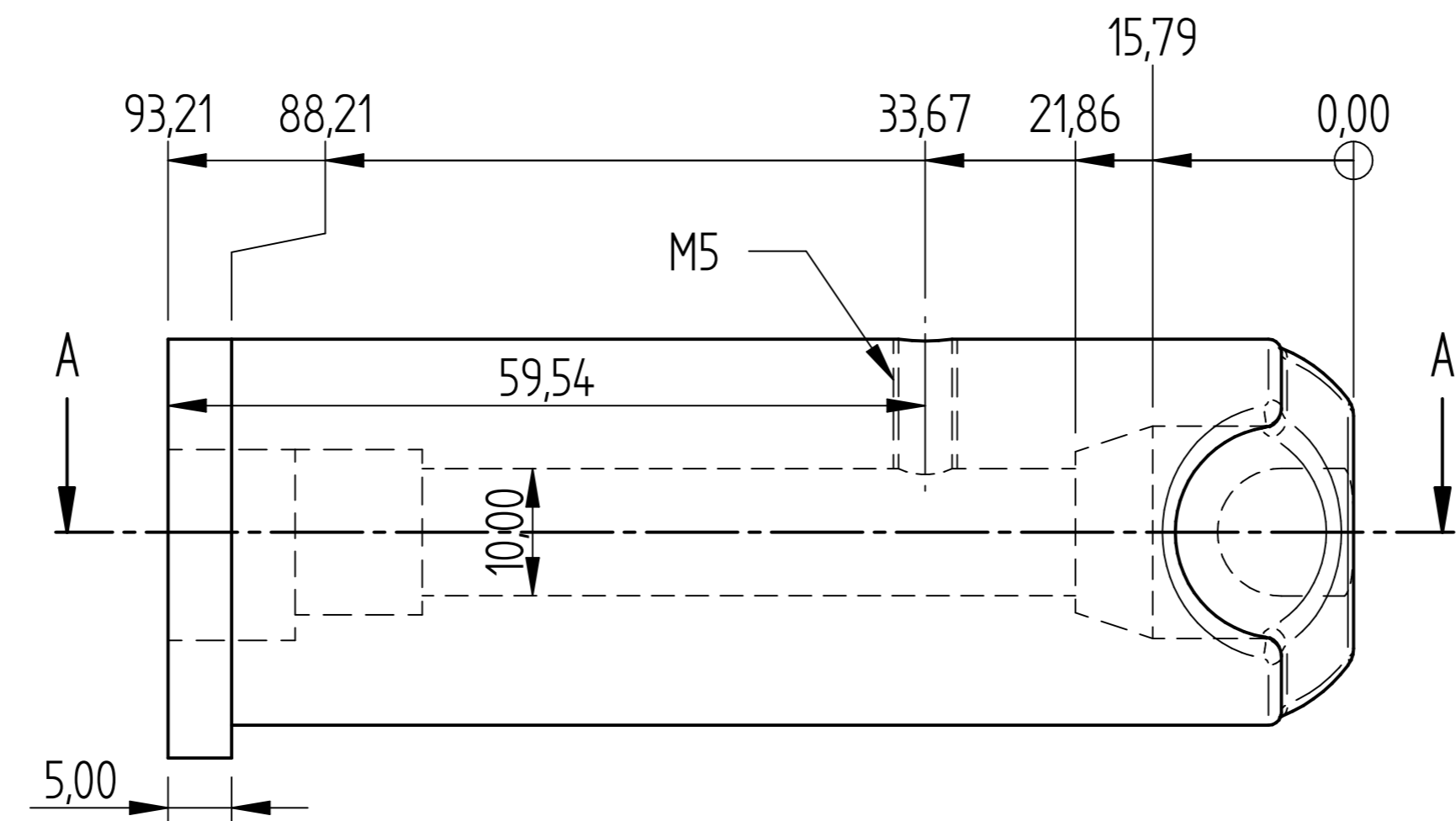
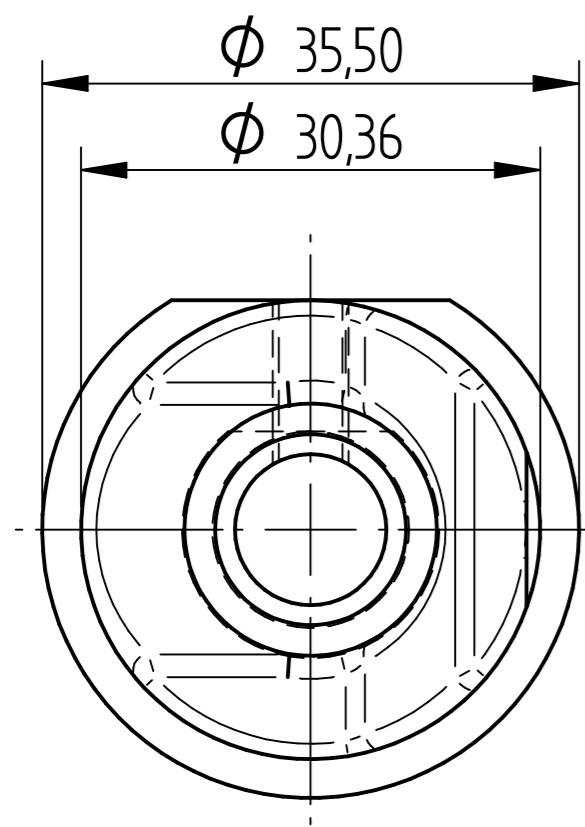


Hole Table			
Hole	X	Y	Size
A.1	-80,00	35,70	$\phi 5,50$
A.2	-80,00	16,94	$\phi 5,50$
C.1	-80,00	68,00	$\phi 4,02$
C.2	-80,00	-53,00	$\phi 4,02$

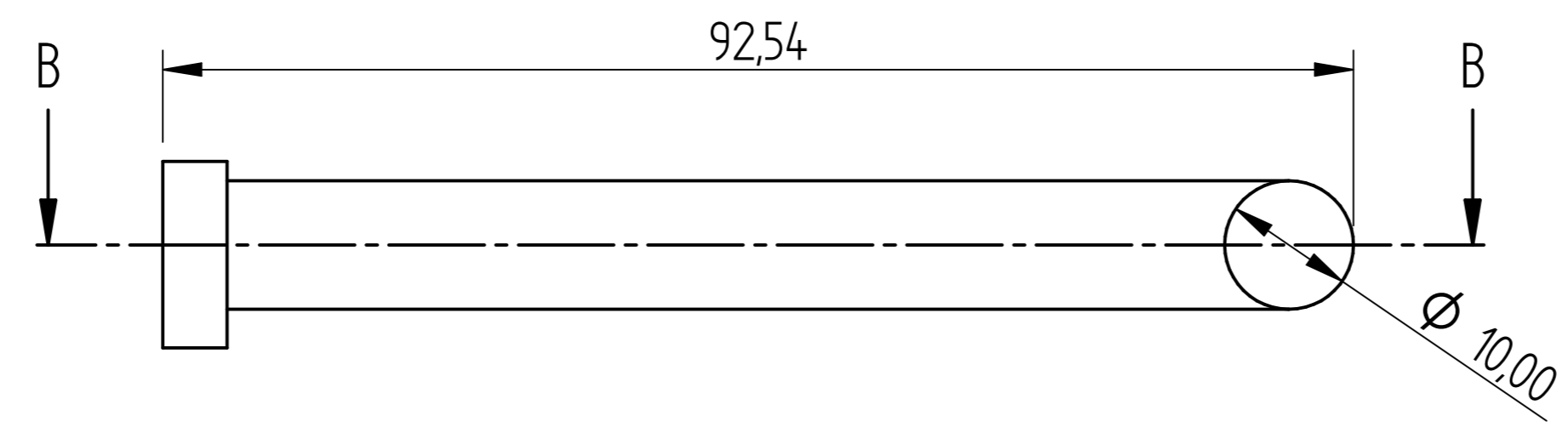
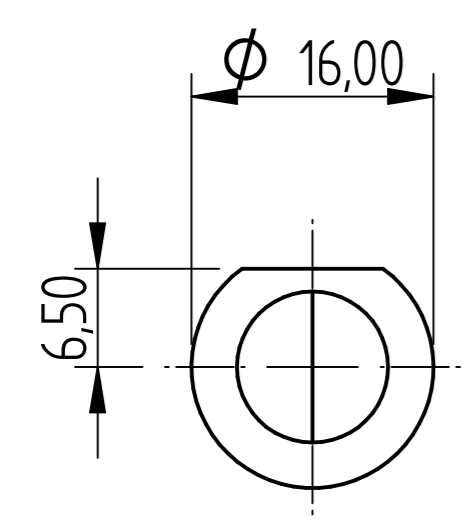
FH Die Plate Outer

	NAME	DATE	AGRIGEL		
DRAWN	Dan	06/21/18			
APPROVED			TITLE		
MATERIAL					
TREATMENT			SIZE	DWG NO	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			A4		
1 st ANGLE			FILE NAME: EOL Family Mould.dft		
2 PL ± 0.02 3 PL ± 0.005			SCALE:	WEIGHT:	SHEET 10 OF 24

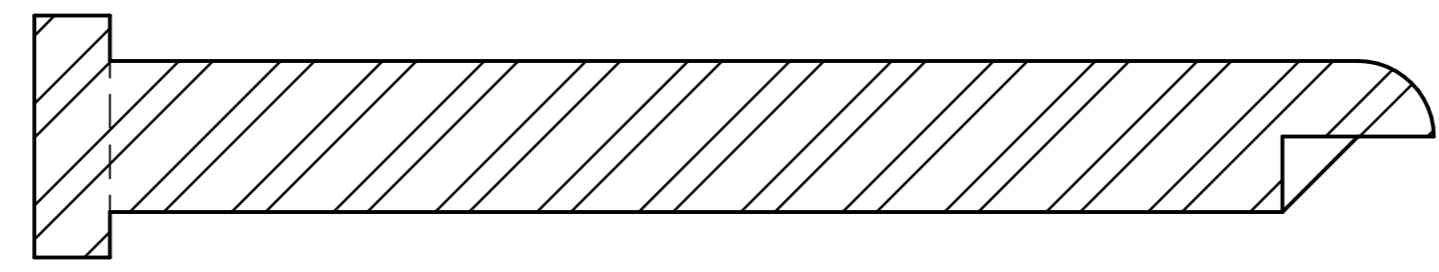
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



SECTION A-A

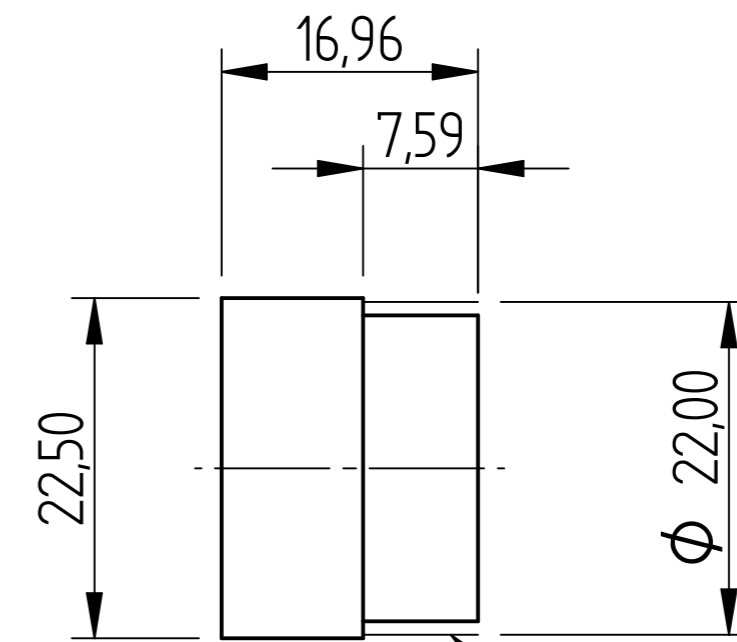
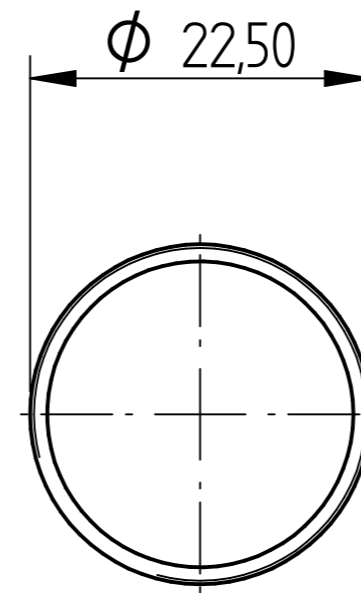
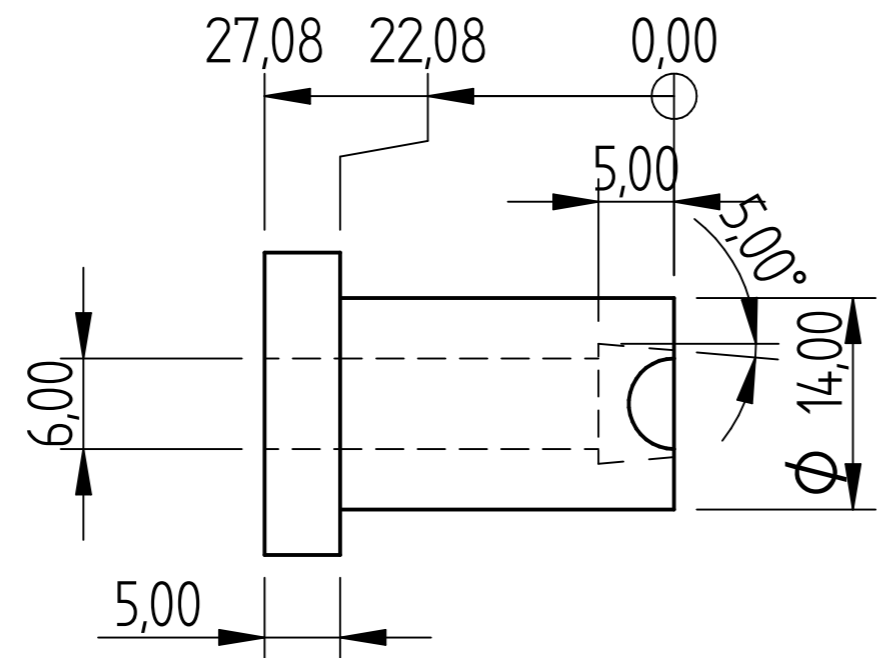
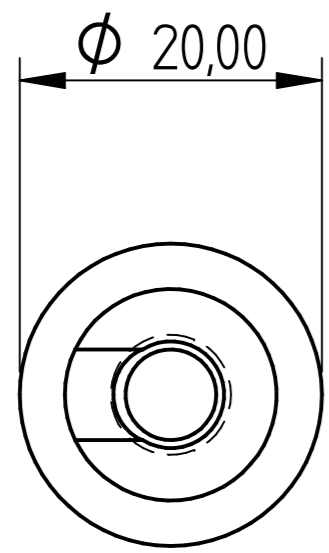


SECTION B-B



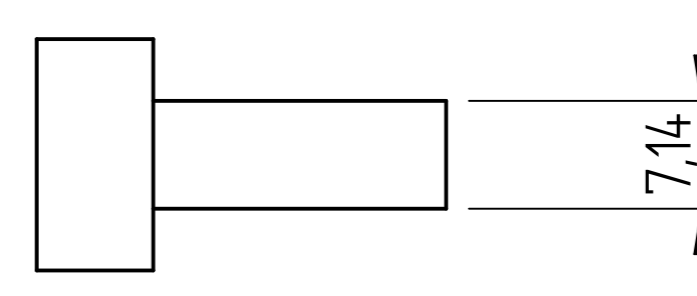
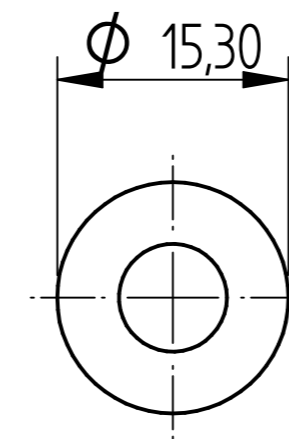
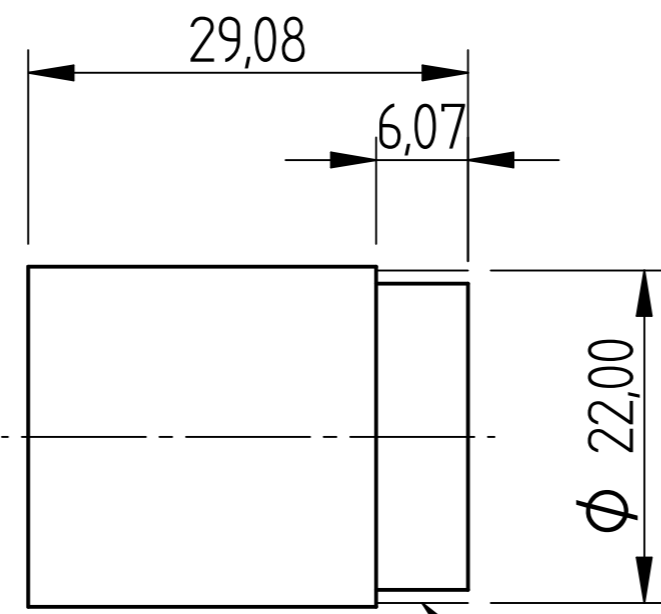
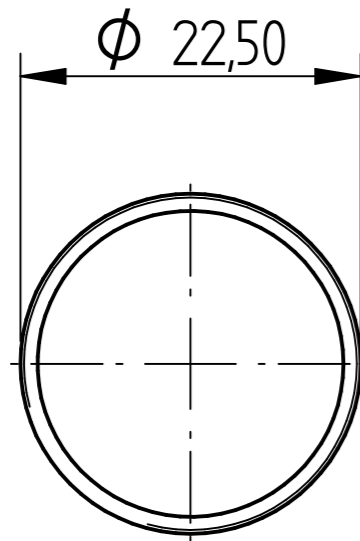
DRAWN	NAME	DATE	AGRIGEL		
APPROVED	Dan	06/21/18			
MATERIAL					
TREATMENT					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO	REV
1 st ANGLE 2 PL ±0.02 3 PL ±0.005			FILE NAME: EOL Family Mould.dft		
			SCALE:	WEIGHT:	SHEET 11 OF 24

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



MH Cap Core

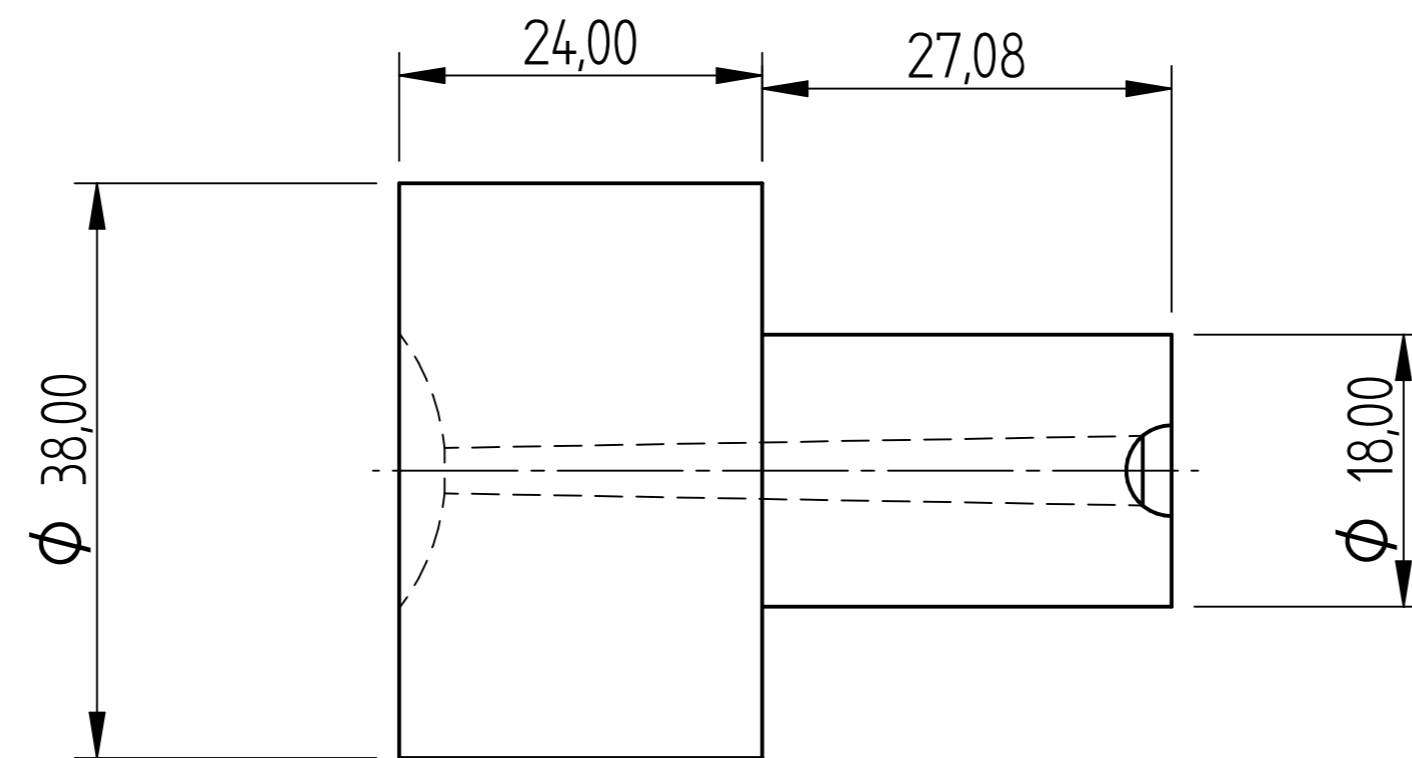
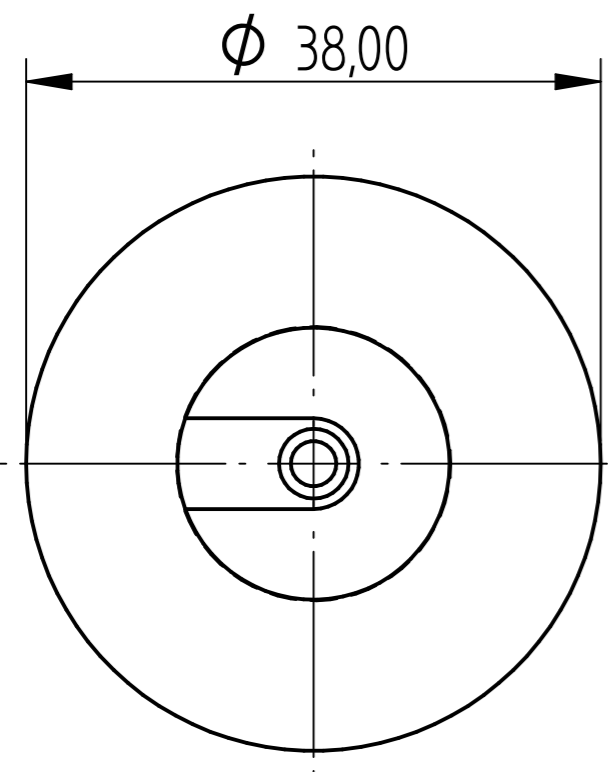
M22-2



MH Lock Nut Core

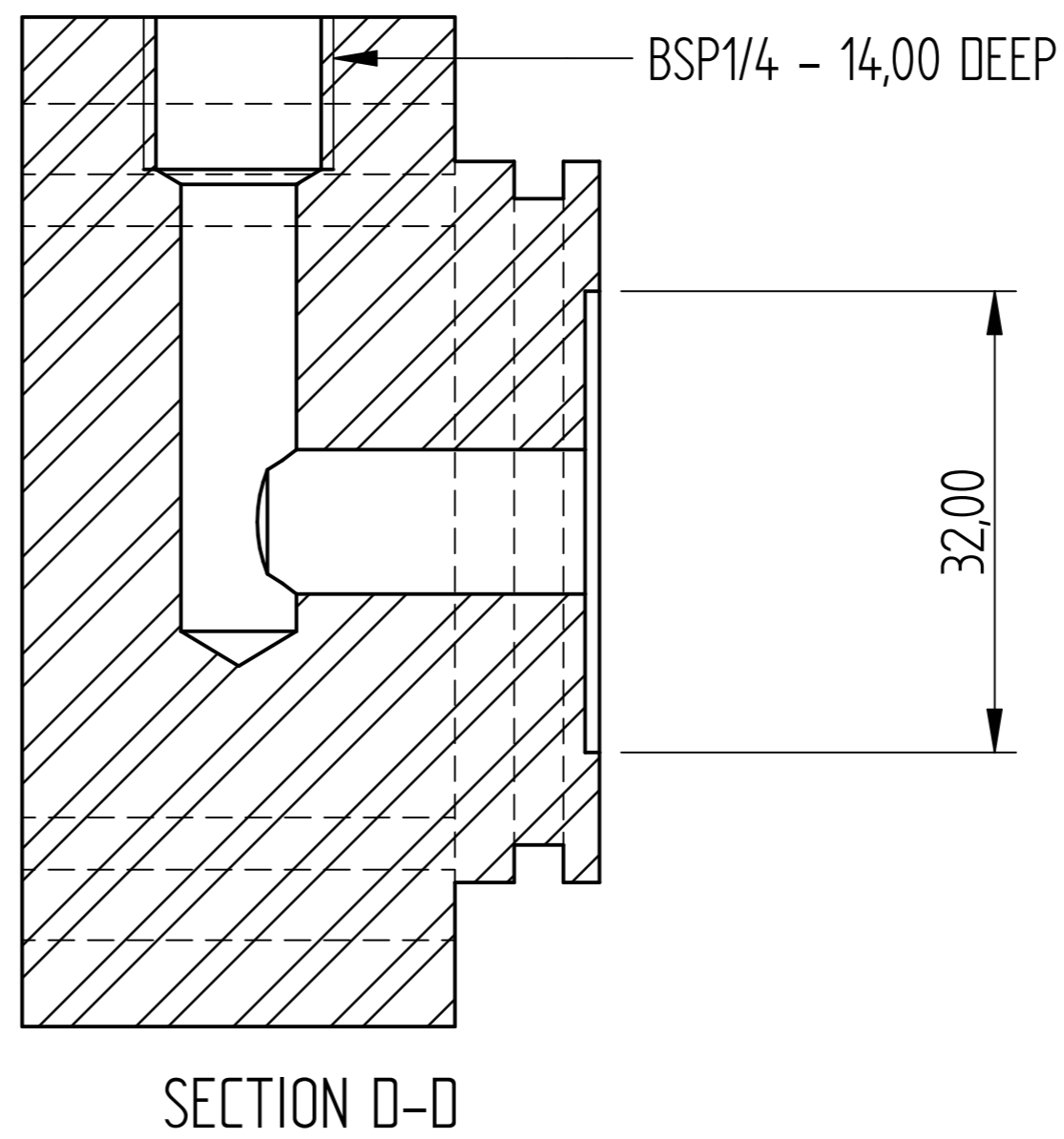
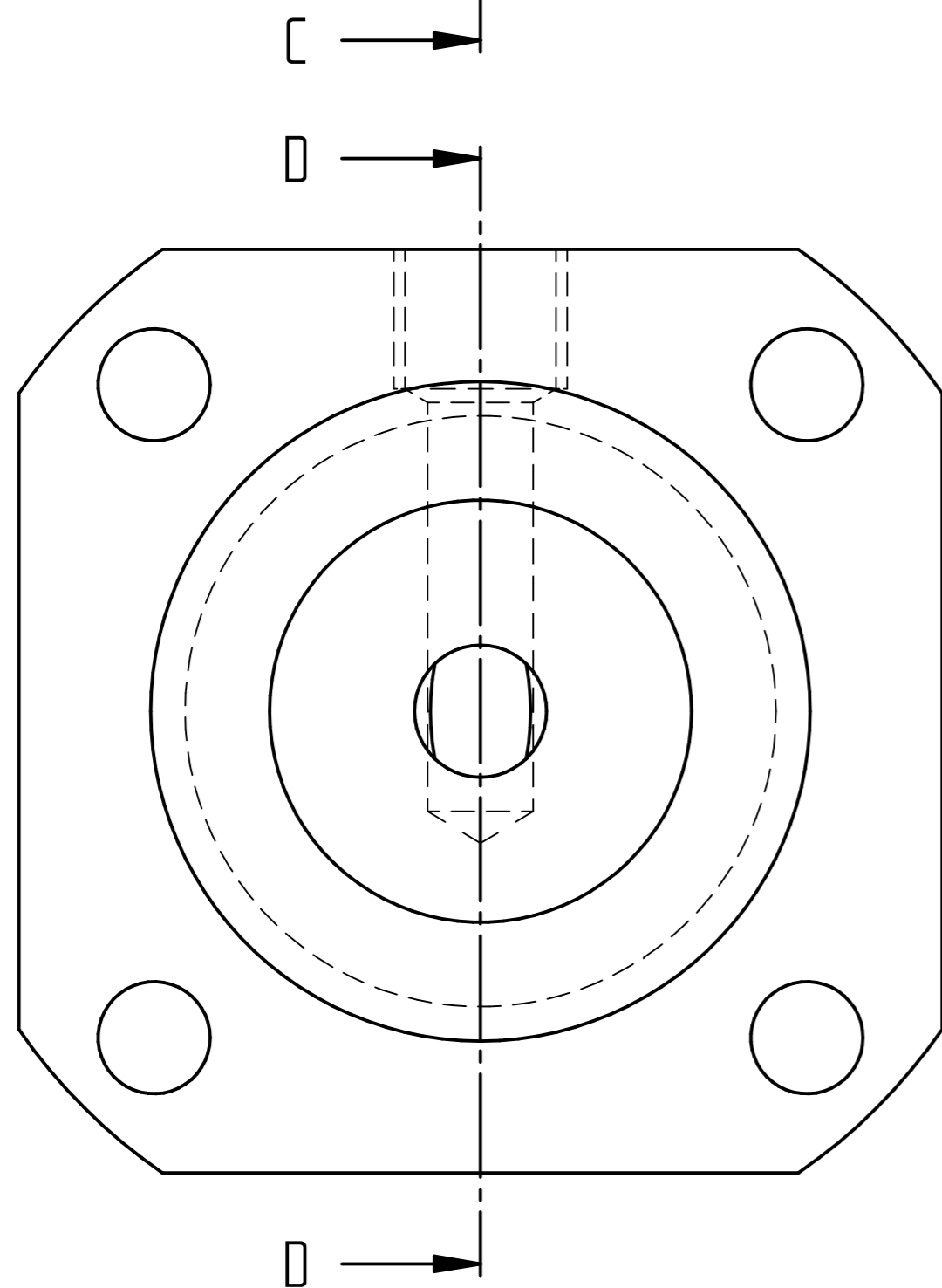
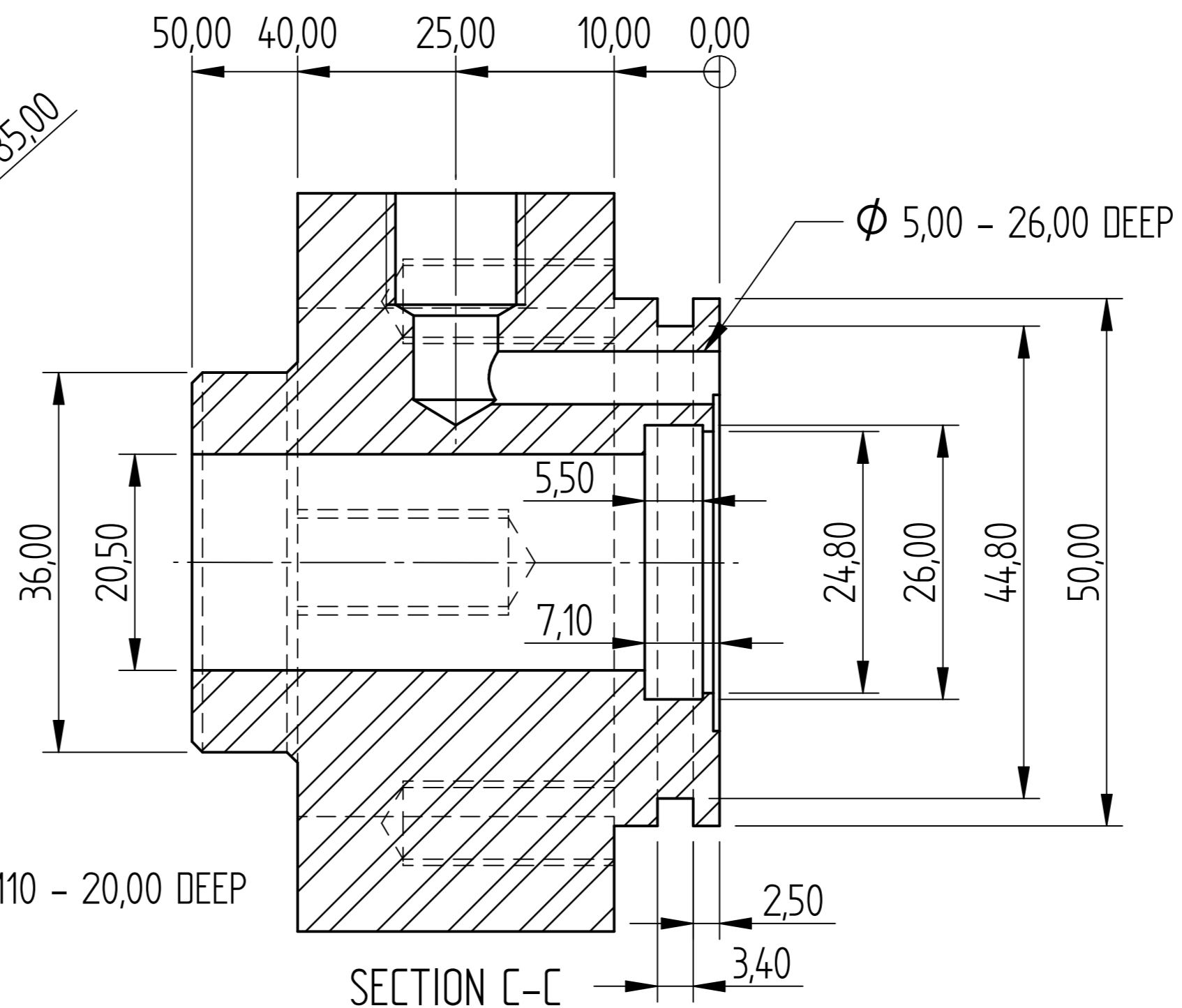
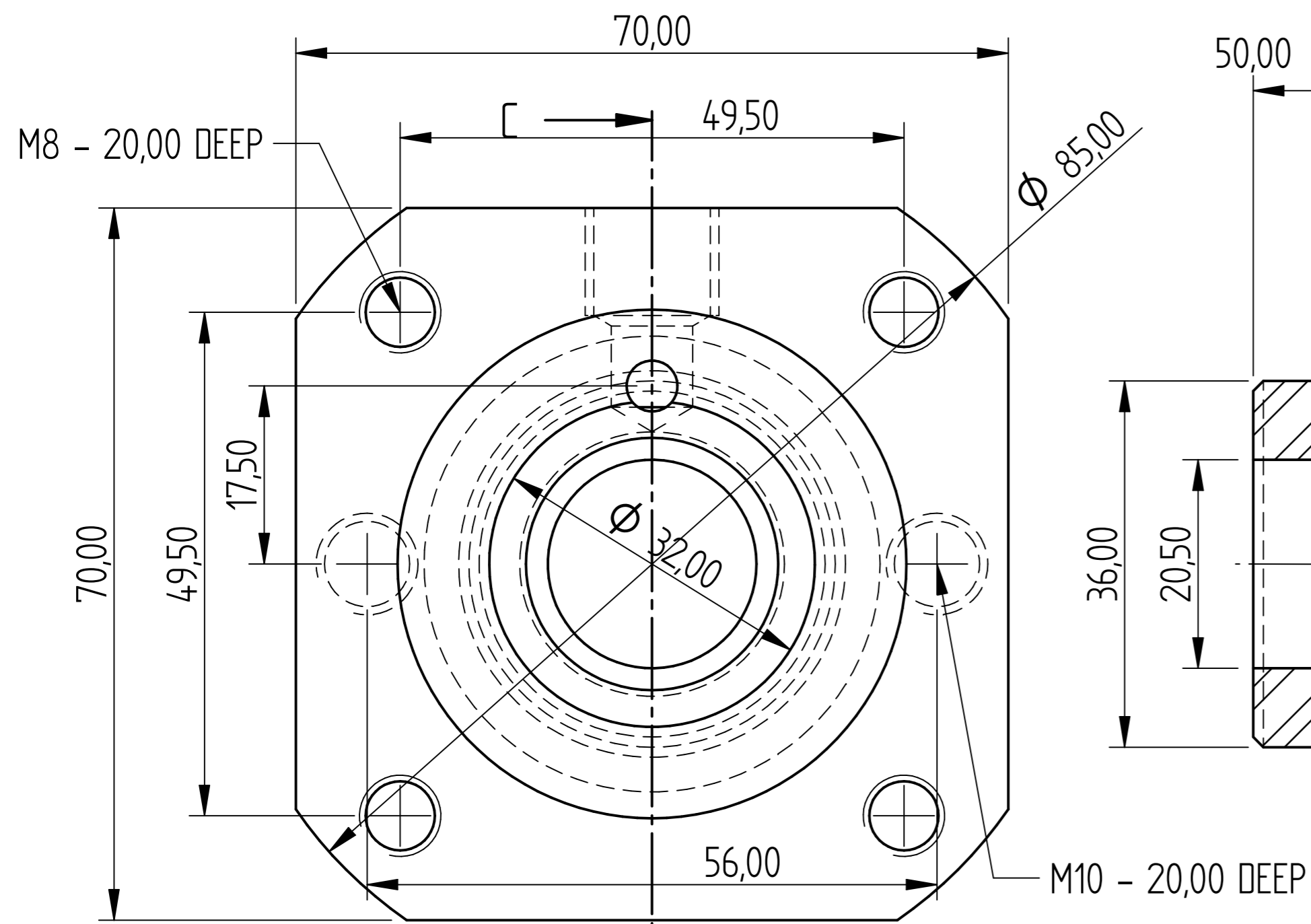
M22-2

MH Grommet Core



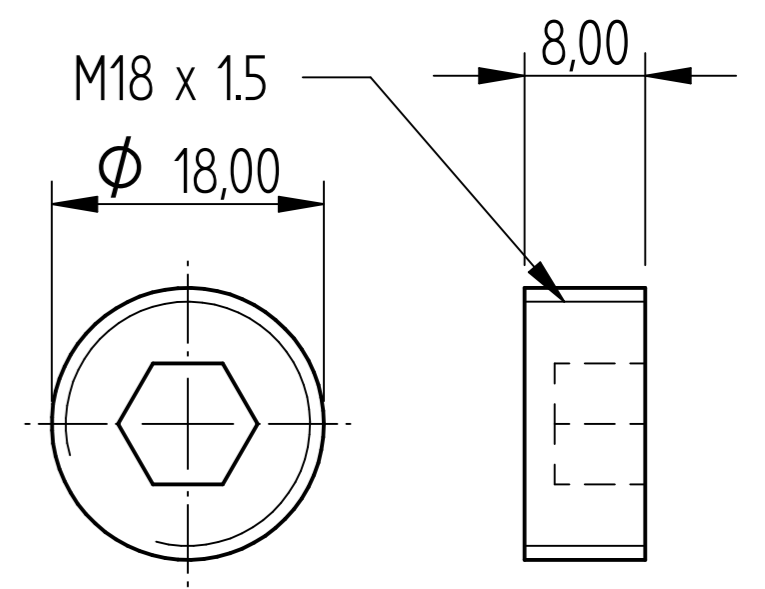
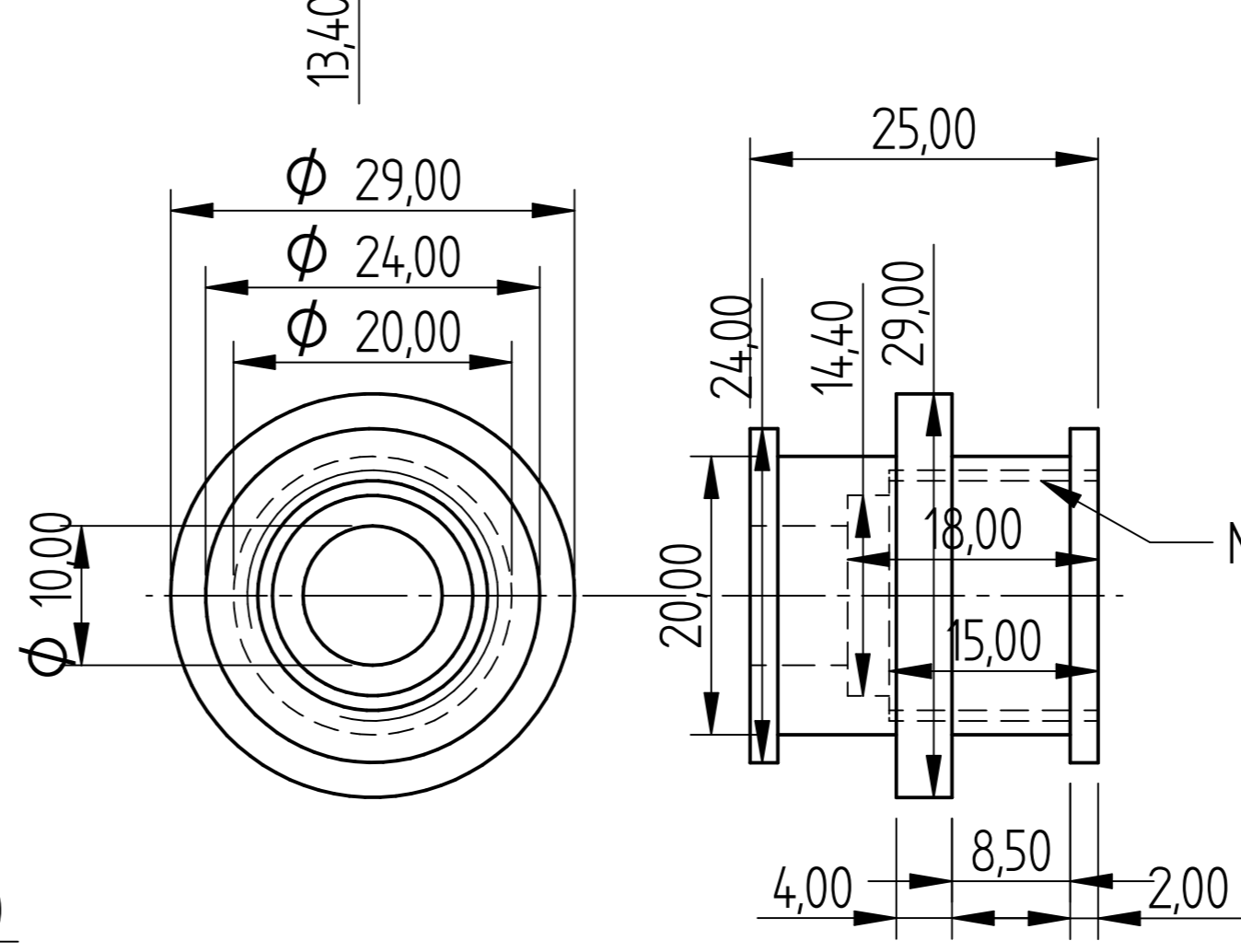
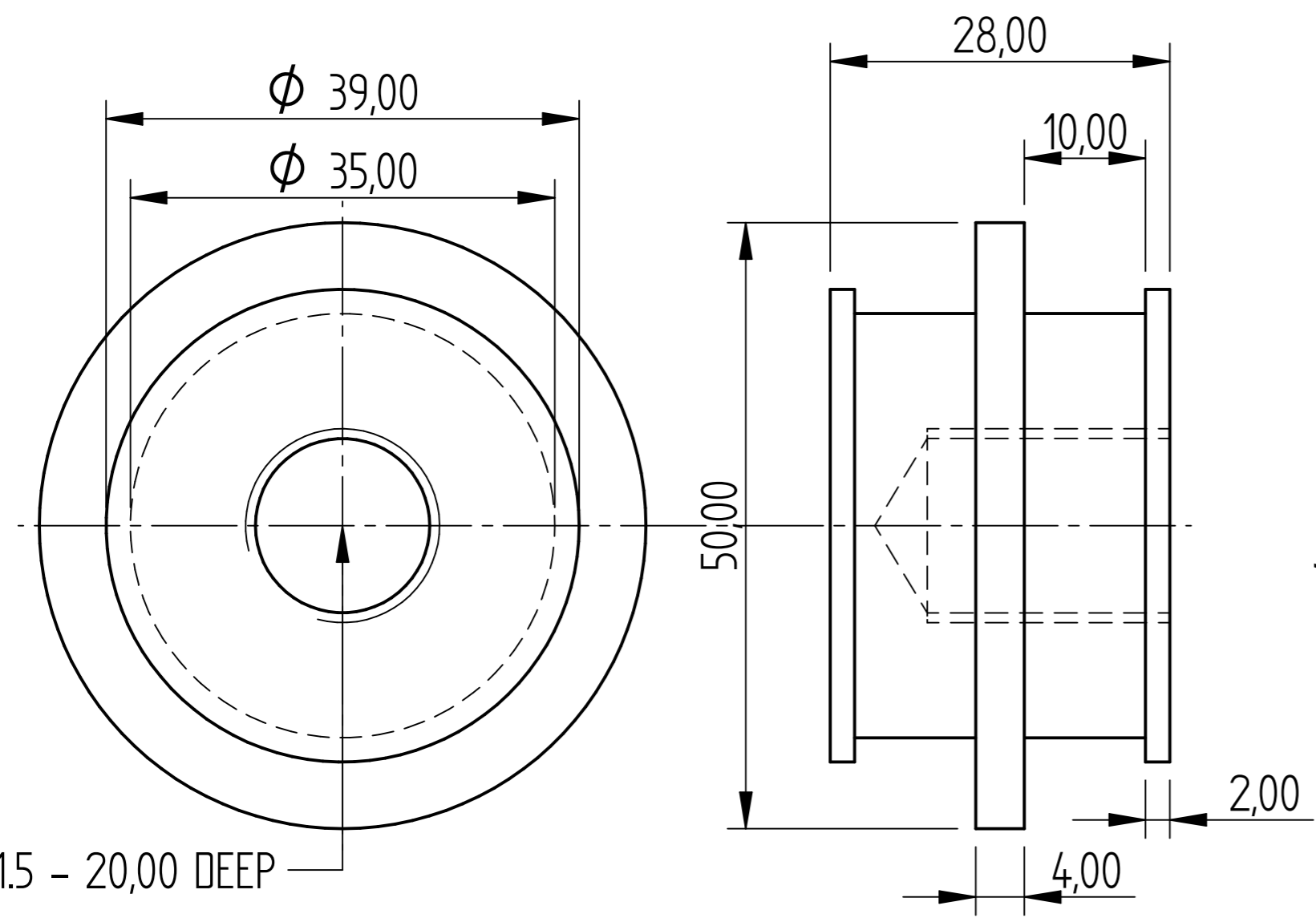
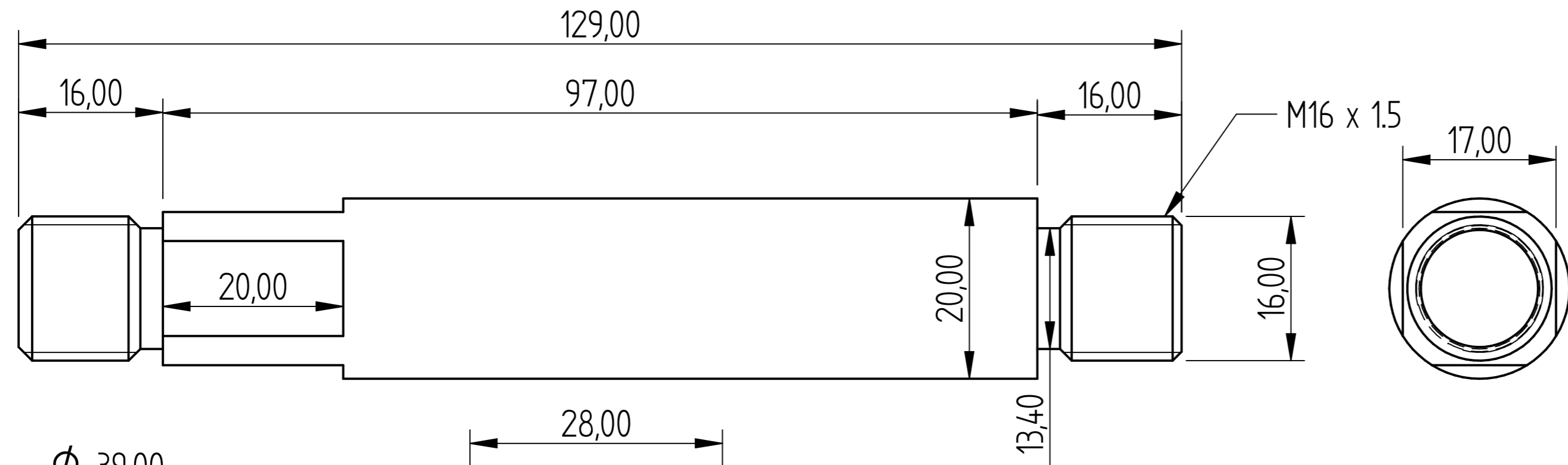
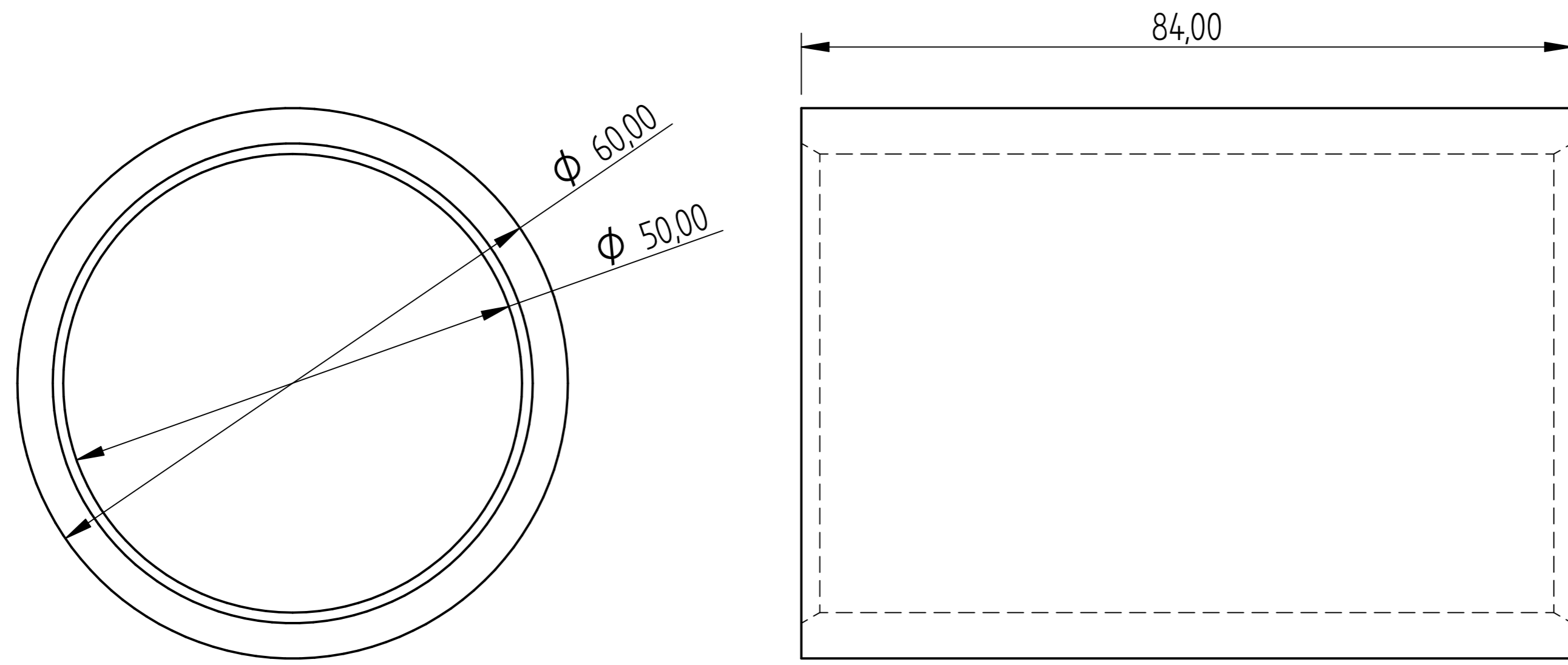
	NAME	DATE	AGRIGEL	
DRAWN	Dan	06/21/18		
APPROVED			TITLE	
MATERIAL			SIZE	DWG NO
TREATMENT			A4	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			FILE NAME: EOL Family Mould.dft	REV
1st ANGLE 2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 12 OF 24	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



DRAWN	NAME	DATE	AGRIGEL	
APPROVED	Dan	06/21/18		
MATERIAL			TITLE	
TREATMENT			FILE NAME: EOL Family Mould.dft	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO
1st ANGLE ANGLES ±0.1°			SCALE:	WEIGHT:
2 PL ±0.02 3 PL ±0.005				SHEET 14 OF 24

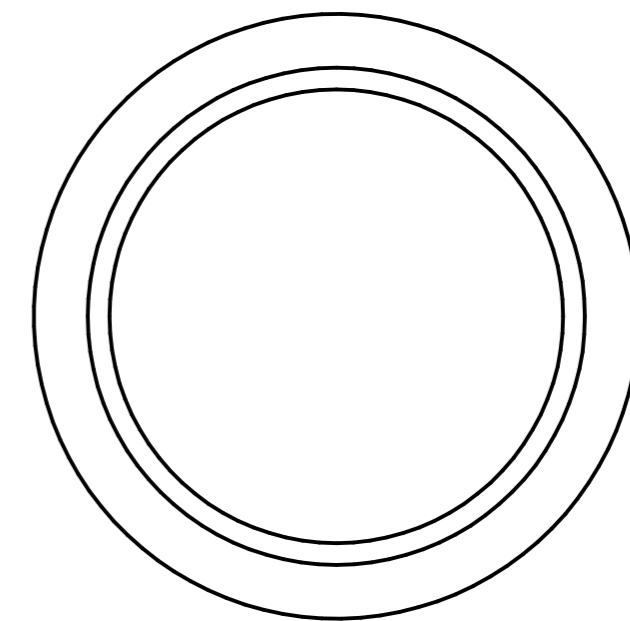
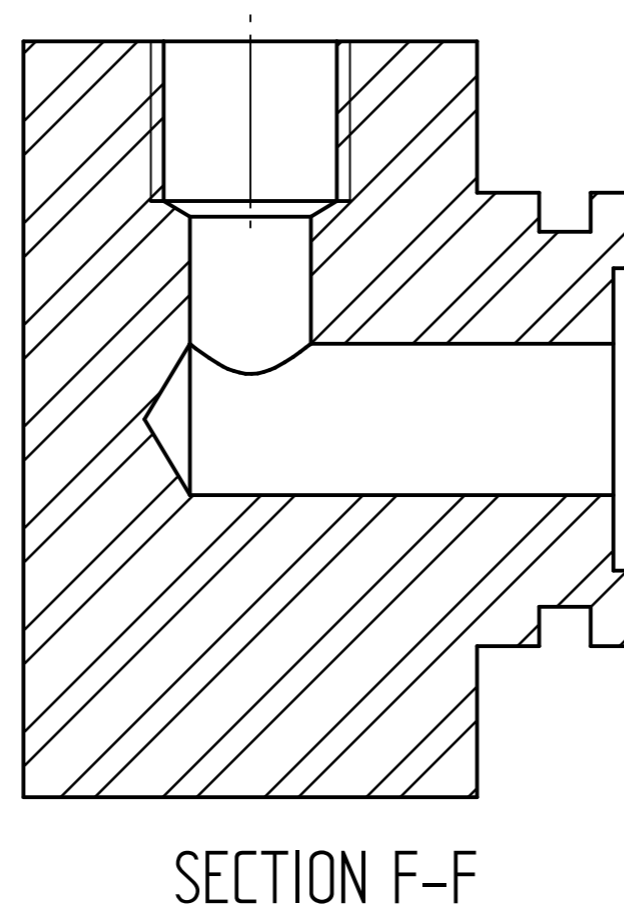
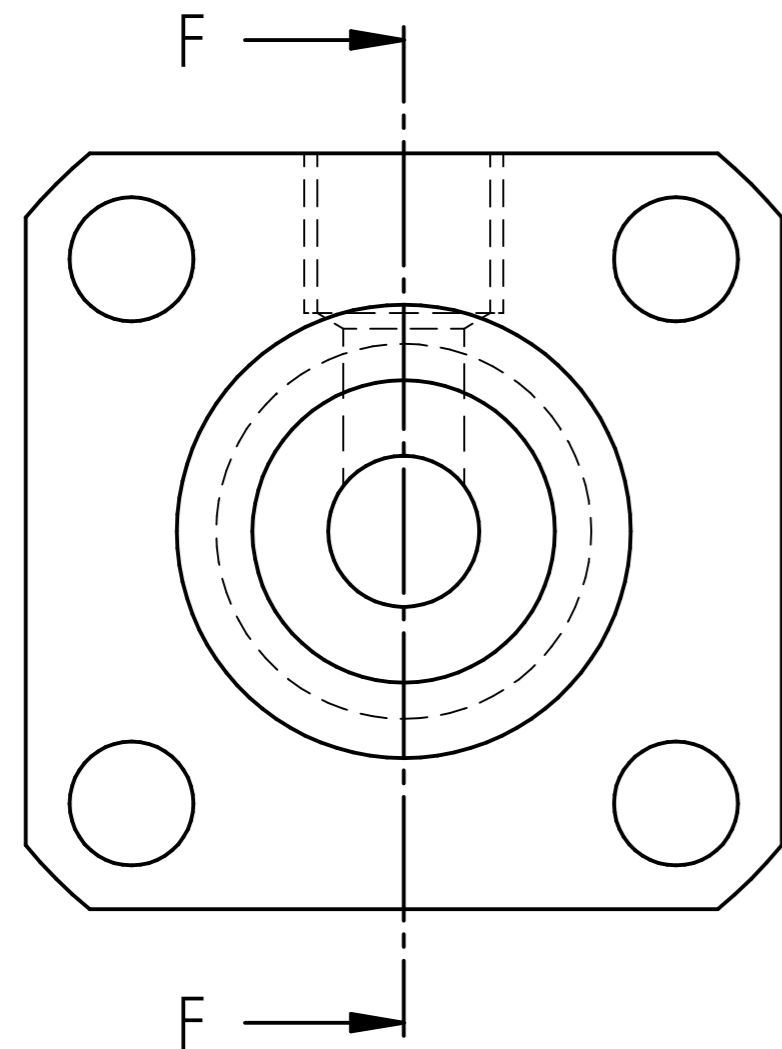
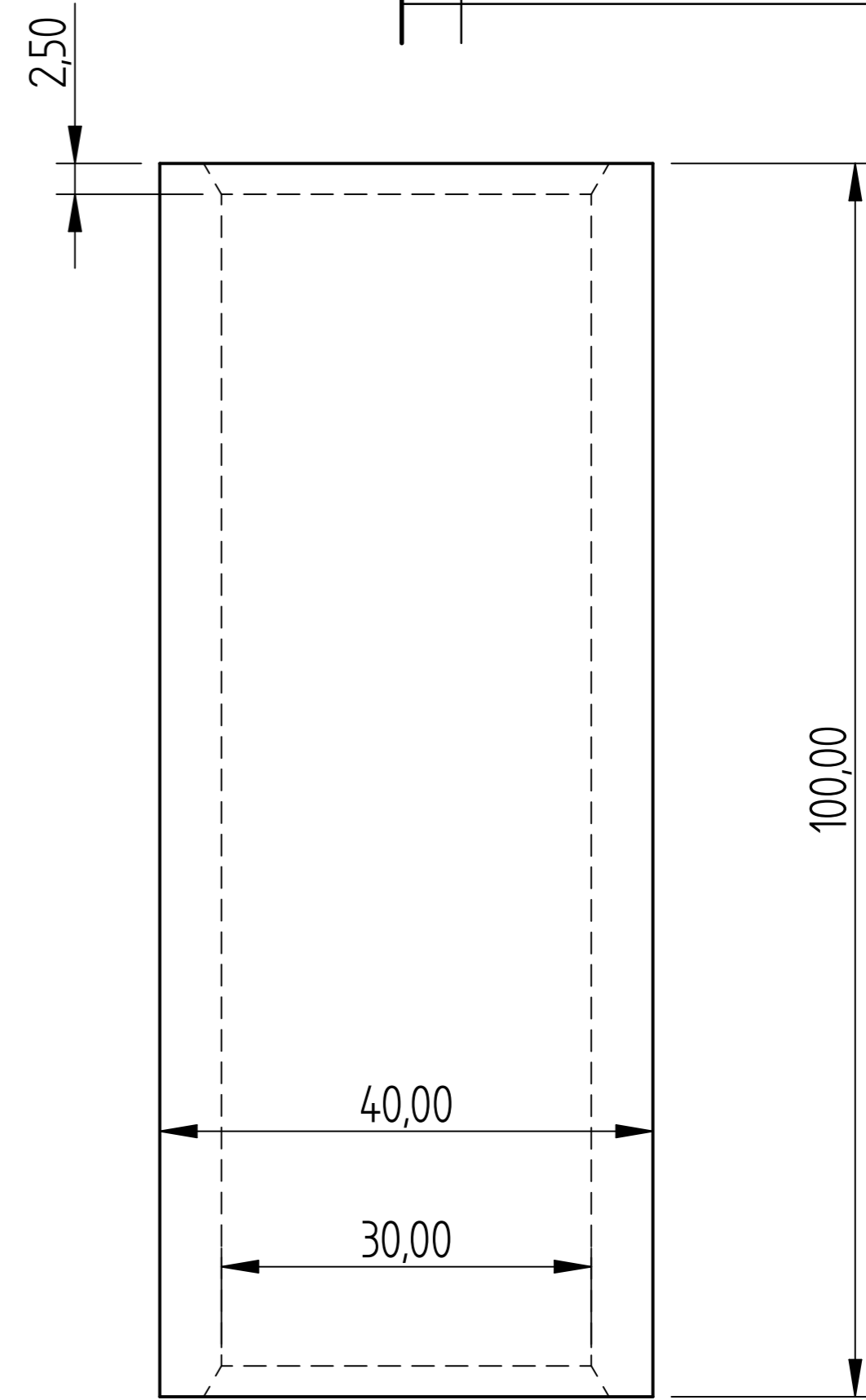
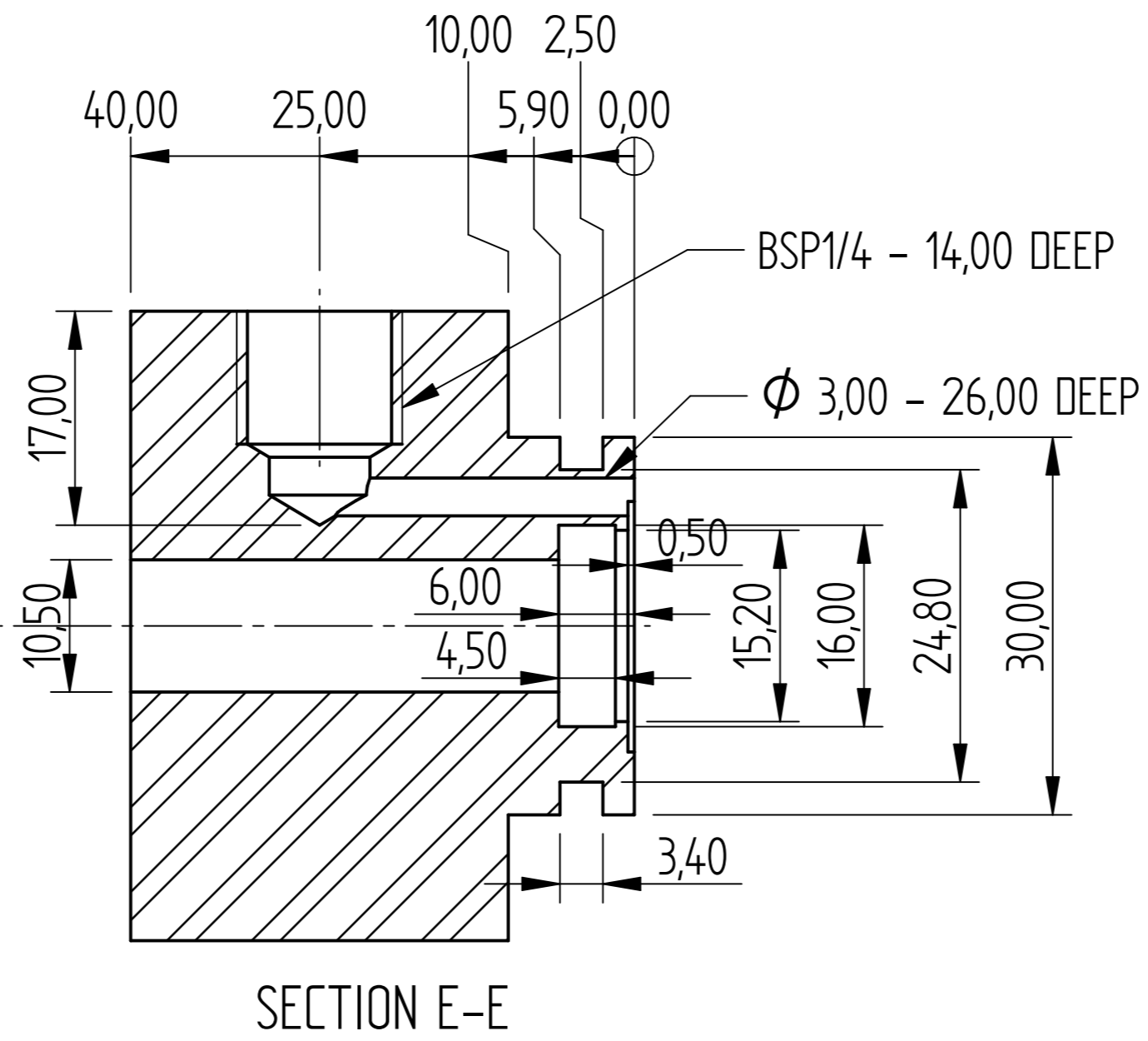
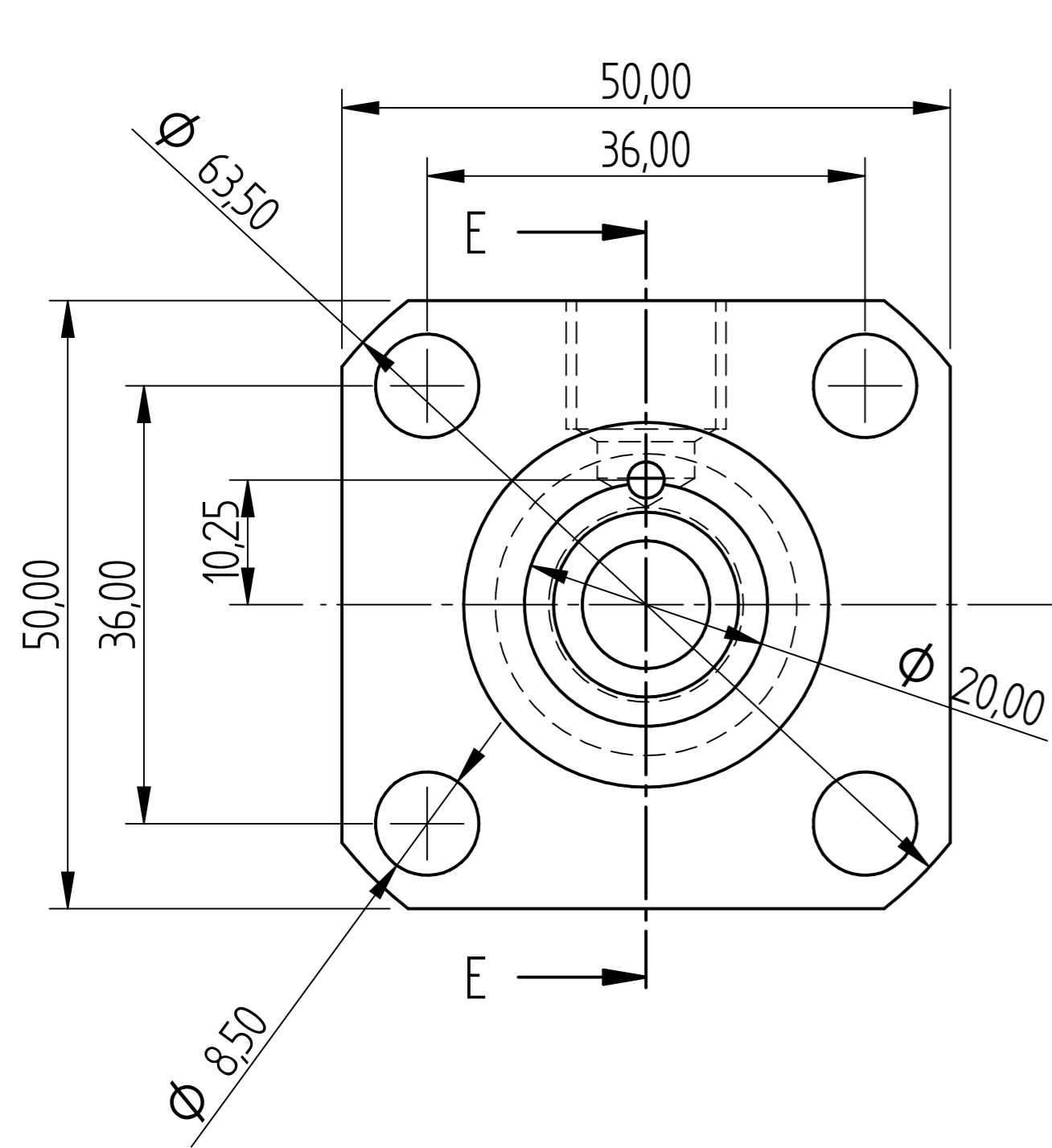
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



M16 x 1.5 - 20,00 DEEP

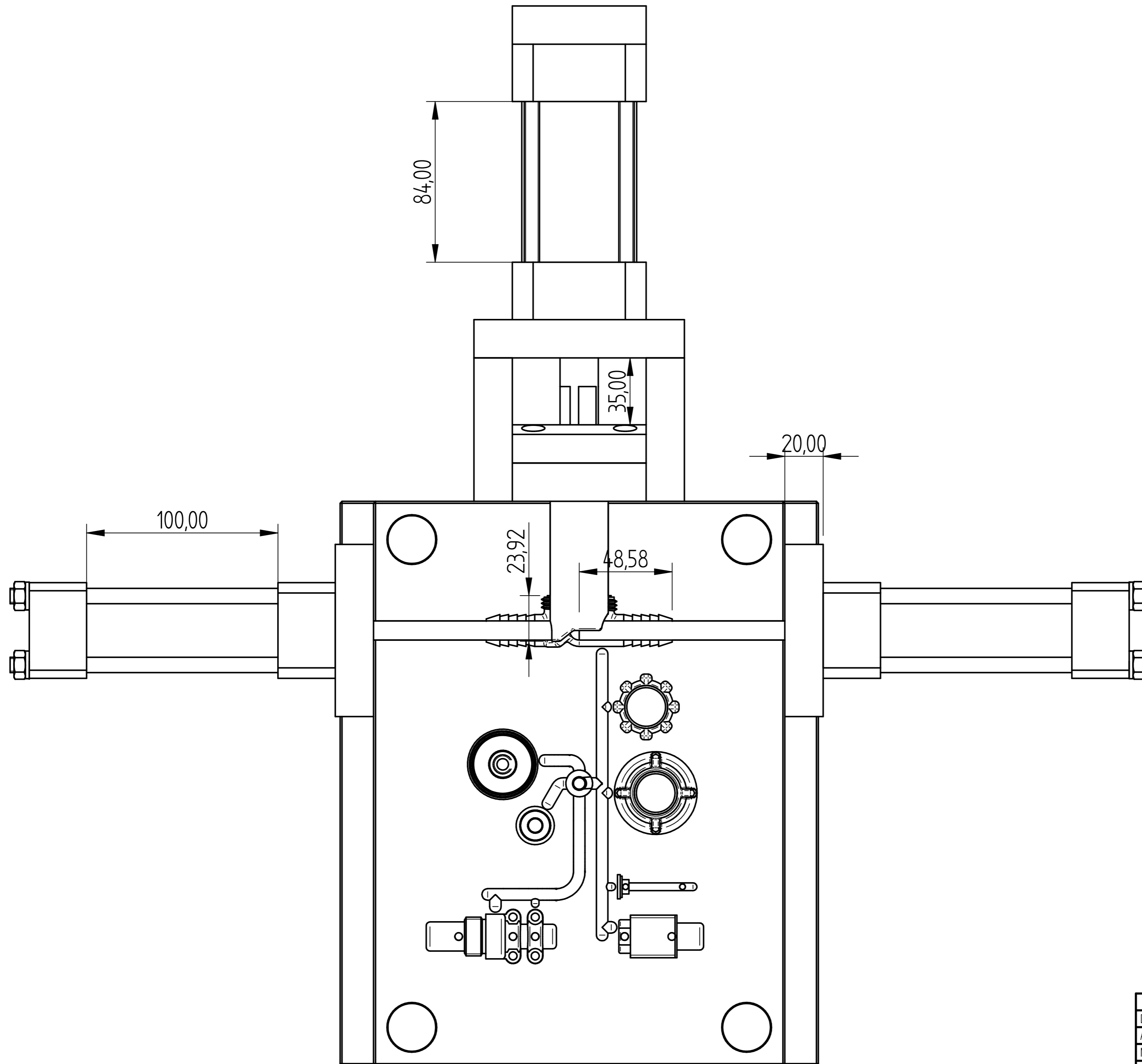
DRAWN	NAME	DATE	AGRIGEL	
APPROVED	Dan	06/21/18		
MATERIAL			TITLE	
TREATMENT			FILE NAME: EOL Family Mould.dft	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS ANGLES $\pm 0,1^\circ$			SIZE A4	DWG NO
2 PL $\pm 0,02$ 3 PL $\pm 0,005$			SCALE:	WEIGHT:
			SHEET 15 OF 24	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



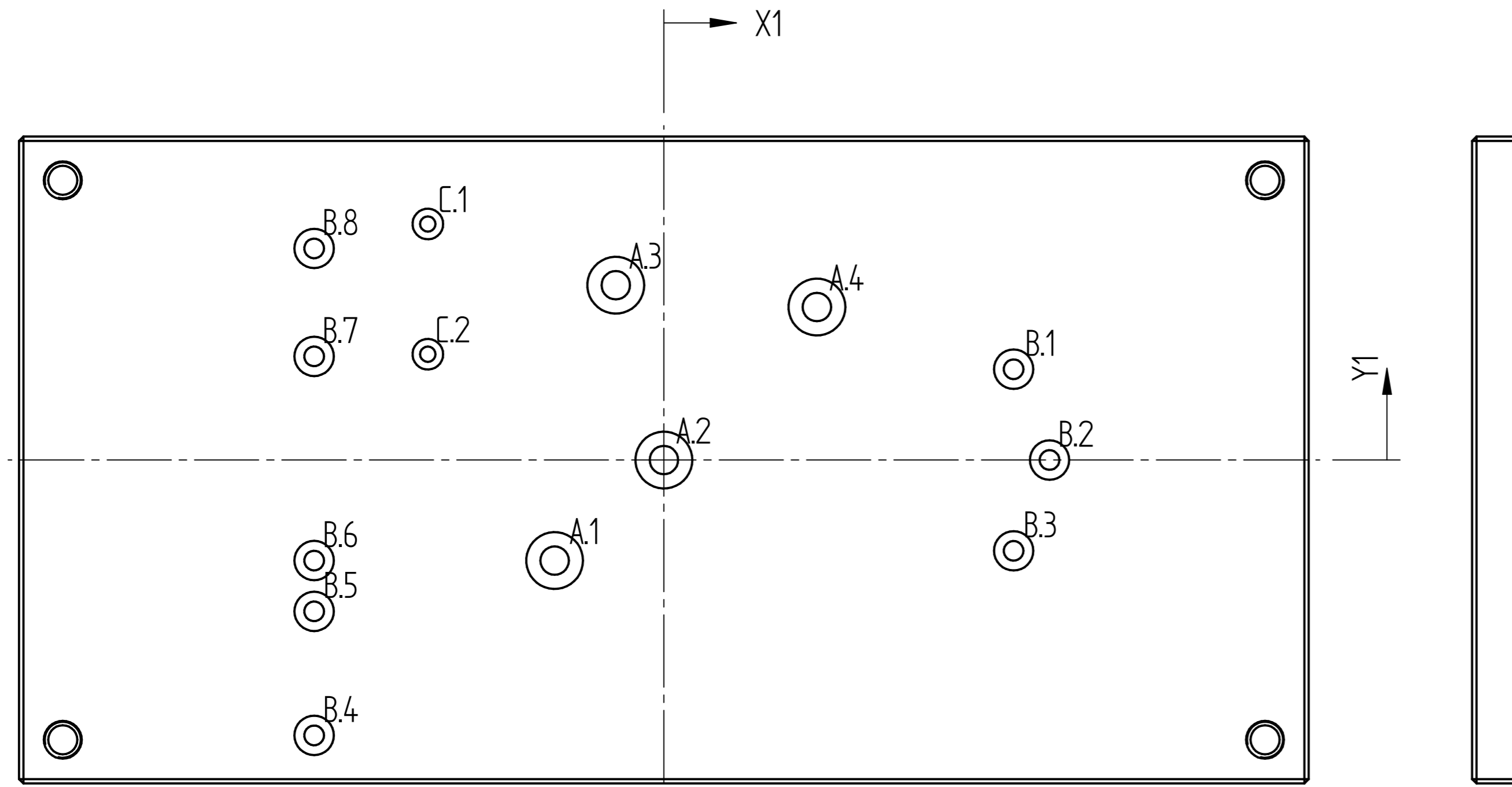
DRAWN	NAME	DATE	AGRIGEL		
APPROVED	Dan	06/21/18			
MATERIAL					
TREATMENT					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO	REV
1 st ANGLE ANGLES ±0.1°			FILE NAME: EOL Family Mould.dft		
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:	SHEET 16 OF 24

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



	NAME	DATE	AGRIGEL		
DRAWN	Dan	06/21/18			
APPROVED			TITLE		
MATERIAL					
TREATMENT			SIZE A4	DWG NO	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			FILE NAME: EOL Family Mould.dft		
1 st ANGLE ANGLES ±0.1°			SCALE:	WEIGHT:	SHEET 17 OF 24
2 PL ±0.02 3 PL ±0.005					

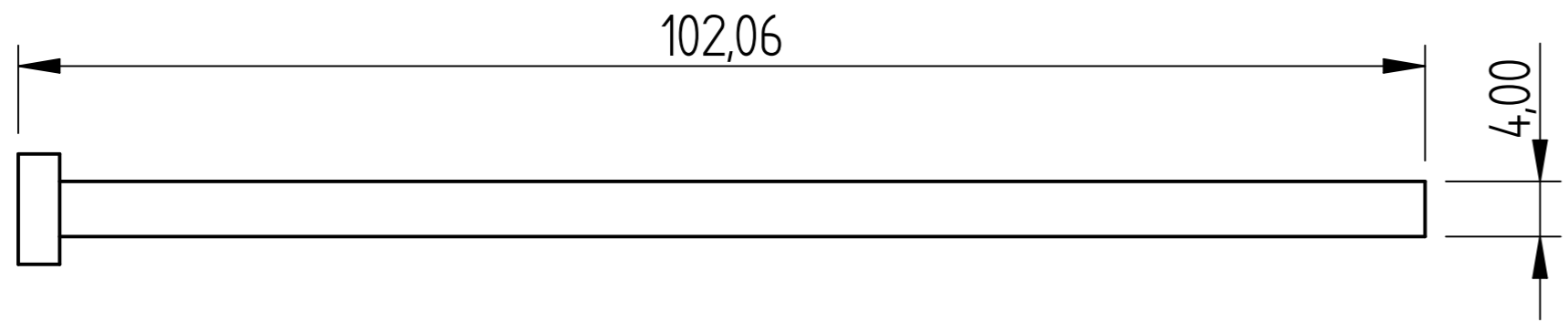
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



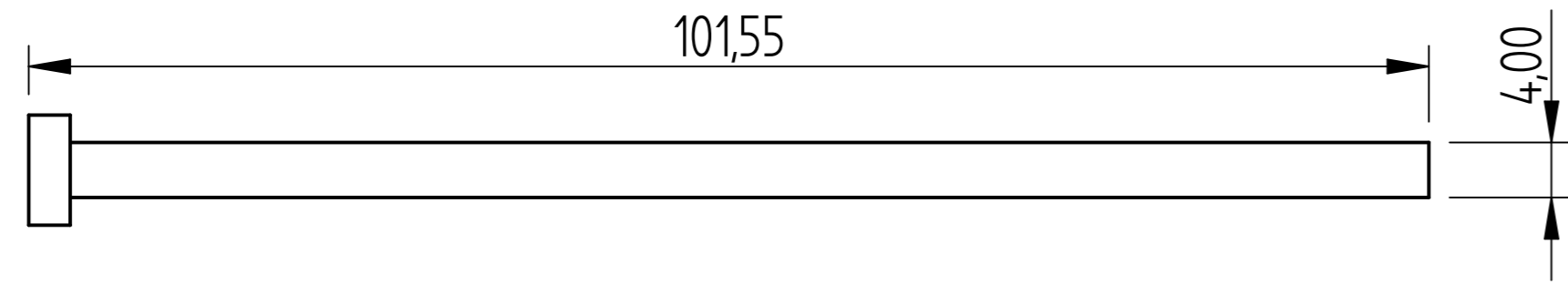
Hole Table				
Hole	X	Y	Size	Callout 1
A.1	-25,00	-23,00	φ 6,50	φ13,00-5,05
A.2	,00	,00	φ 6,50	φ13,00-5,05
A.3	-11,00	40,00	φ 6,50	φ13,00-5,05
A.4	35,00	35,00	φ 6,50	φ13,00-5,05
B.1	80,00	20,78	φ 4,50	φ9,00-3,05
B.2	88,22	,00	φ 4,50	φ9,00-3,05
B.3	80,00	-20,78	φ 4,50	φ9,00-3,05
B.4	-80,00	-63,00	φ 4,50	φ9,00-3,05
B.5	-80,00	-34,63	φ 4,50	φ9,00-3,05
B.6	-80,00	-23,00	φ 4,50	φ9,00-3,05
B.7	-80,00	23,71	φ 4,50	φ9,00-3,05
B.8	-80,00	48,41	φ 4,50	φ9,00-3,05
C.1	-54,00	54,00	φ 3,50	φ7,00-3,05
C.2	-54,00	24,20	φ 3,50	φ7,00-3,05

	NAME	DATE	AGRIGEL		
DRAWN	Dan	06/21/18			
APPROVED					
MATERIAL					
TREATMENT			TITLE		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO	REV
1 st ANGLE ANGLES ±0.1°			FILE NAME: EOL Family Mould.dft		
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:	SHEET 18 OF 24

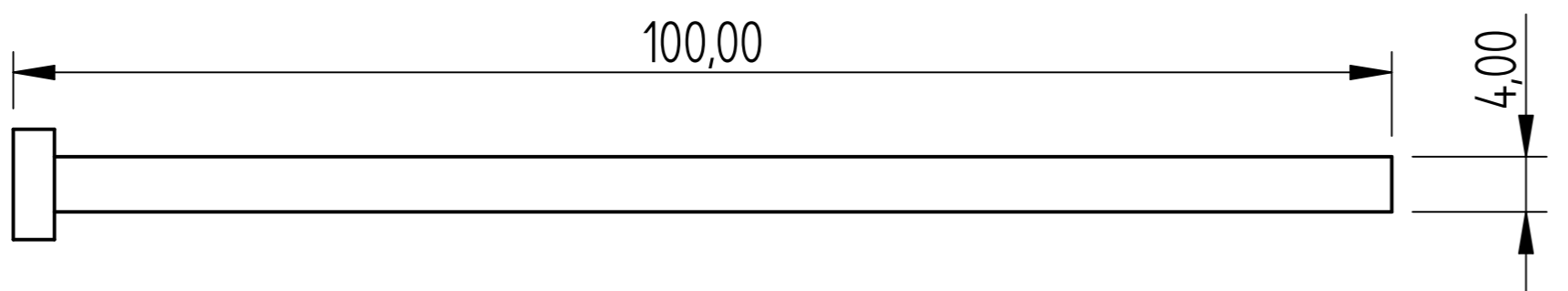
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



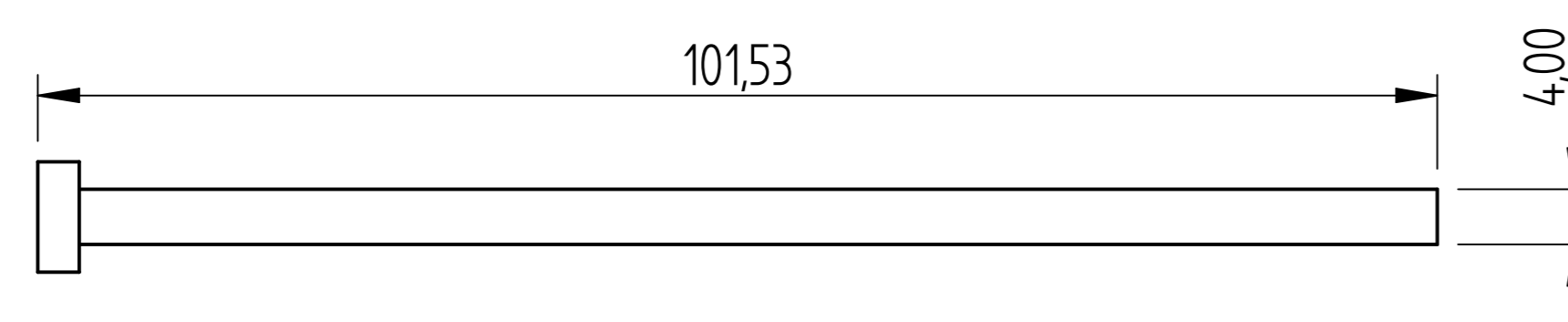
EP 4 - 125 A



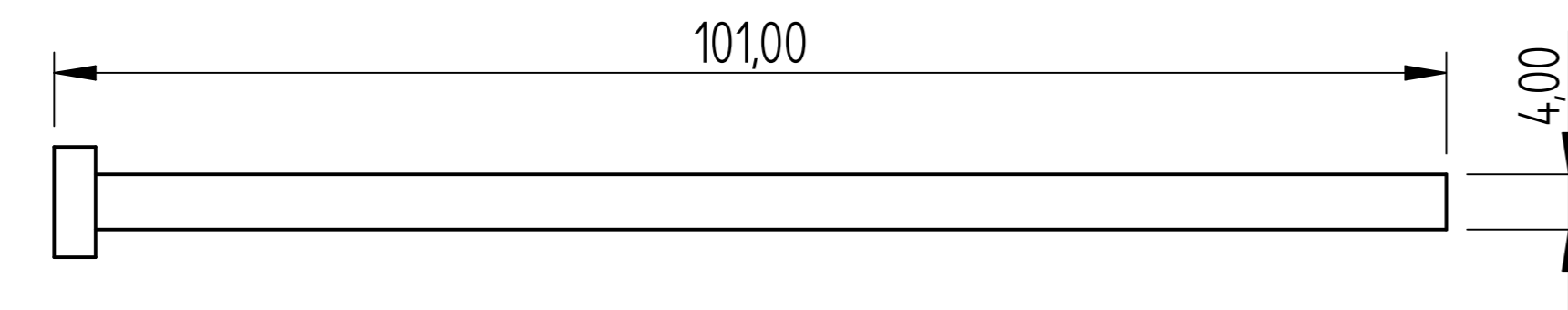
EP 4 - 125 B



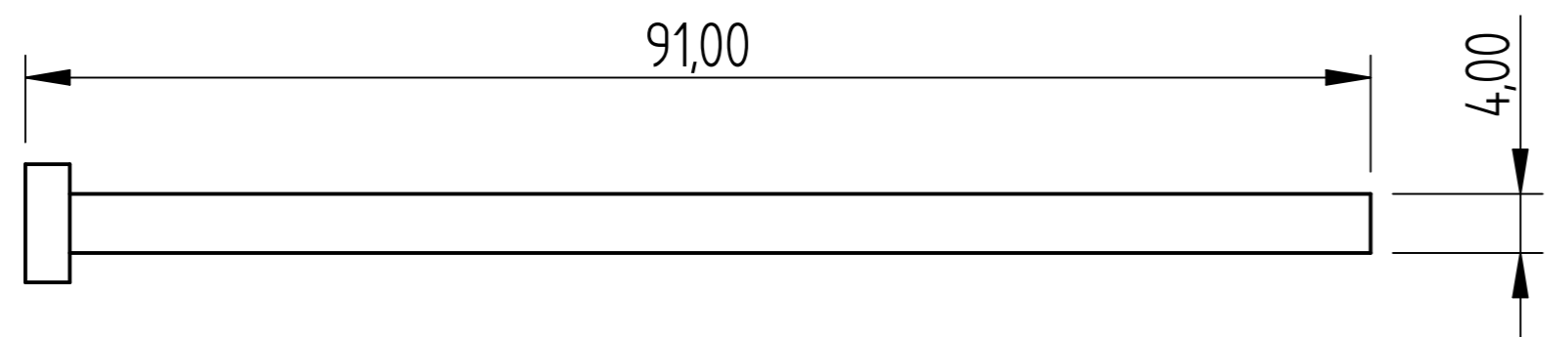
EP 4 - 125 C 2 off



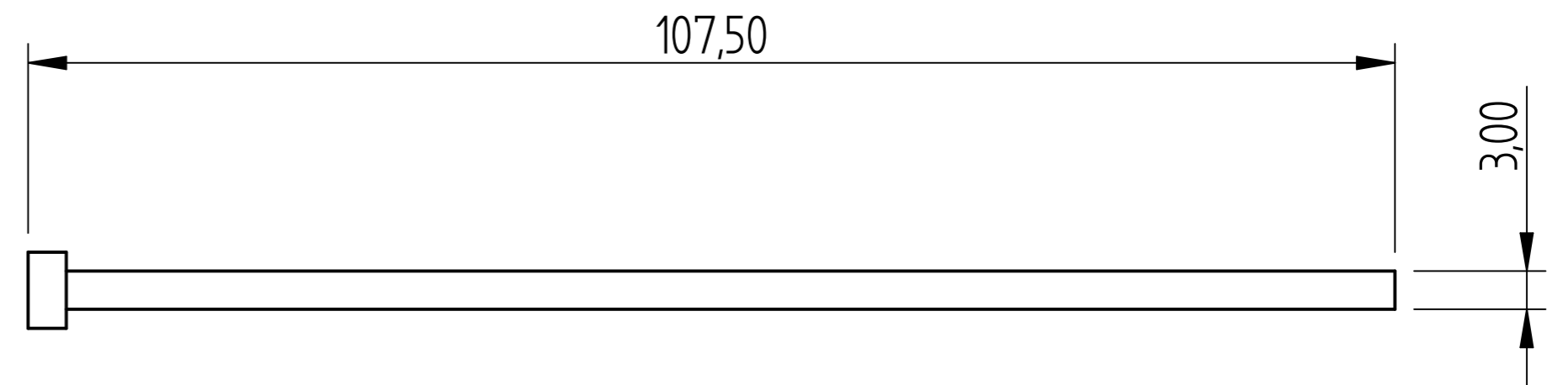
EP 4 - 125 D



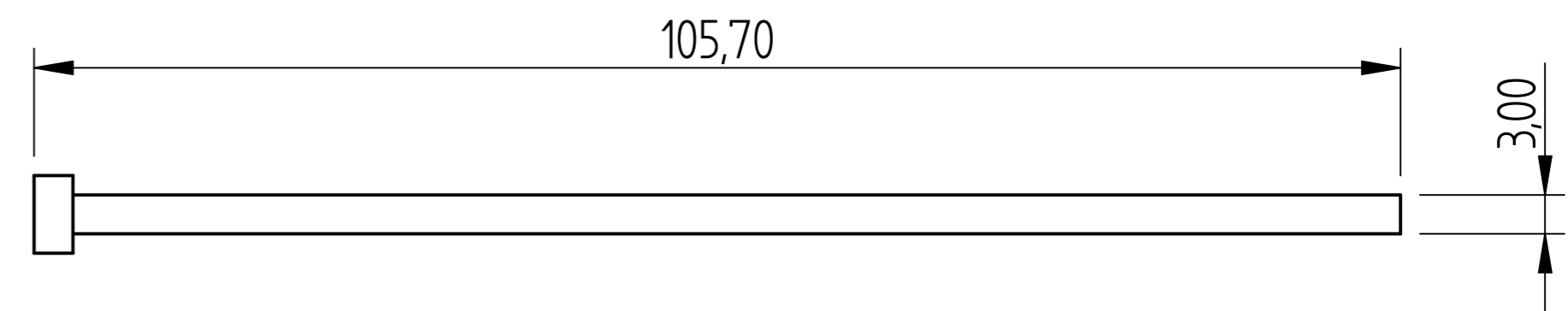
EP 4 - 125 E 2 off



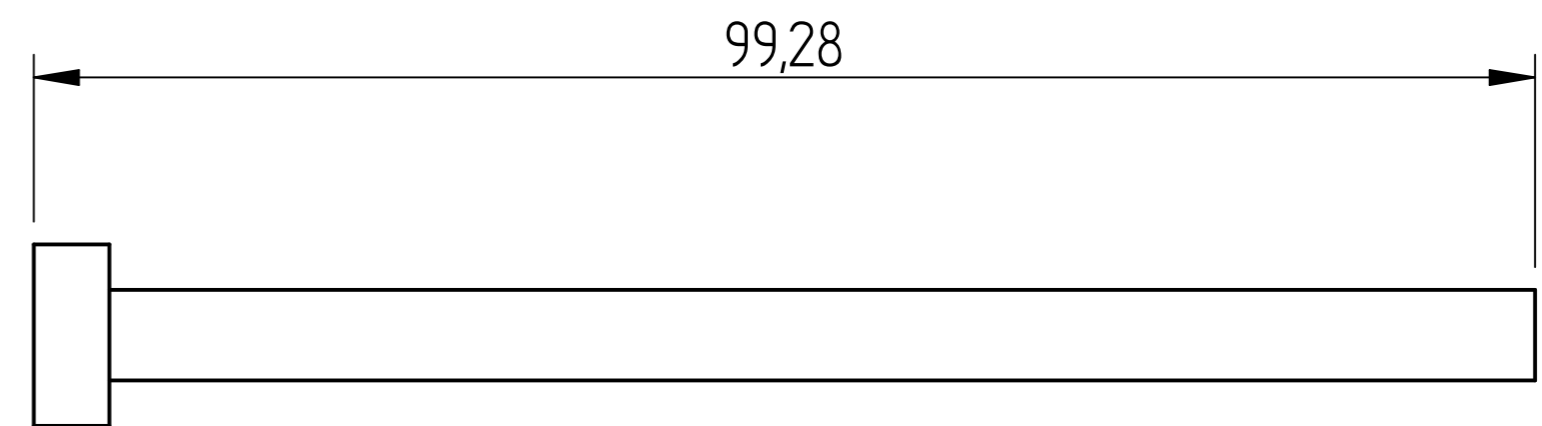
EP 4 - 125 F



EP 3 - 125 A



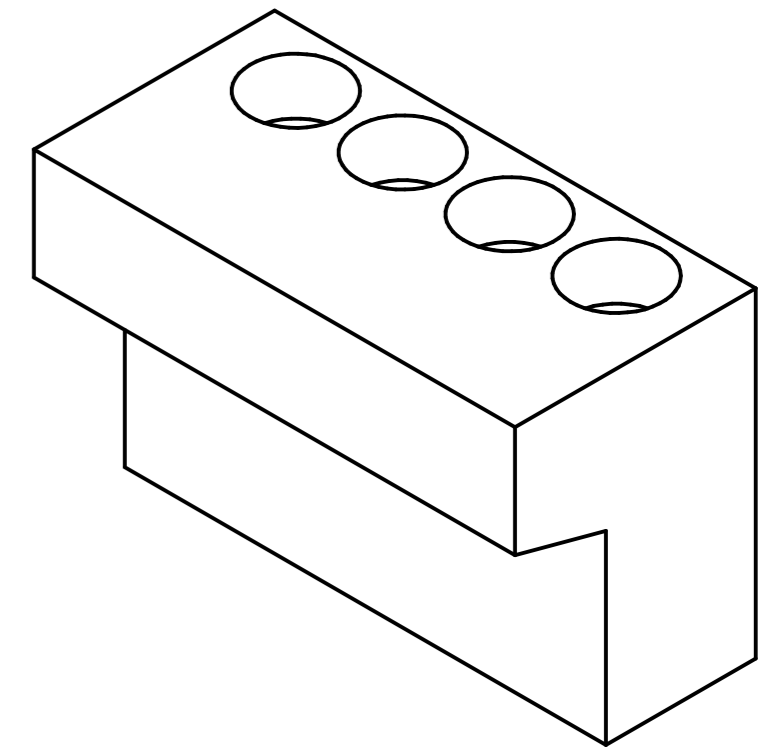
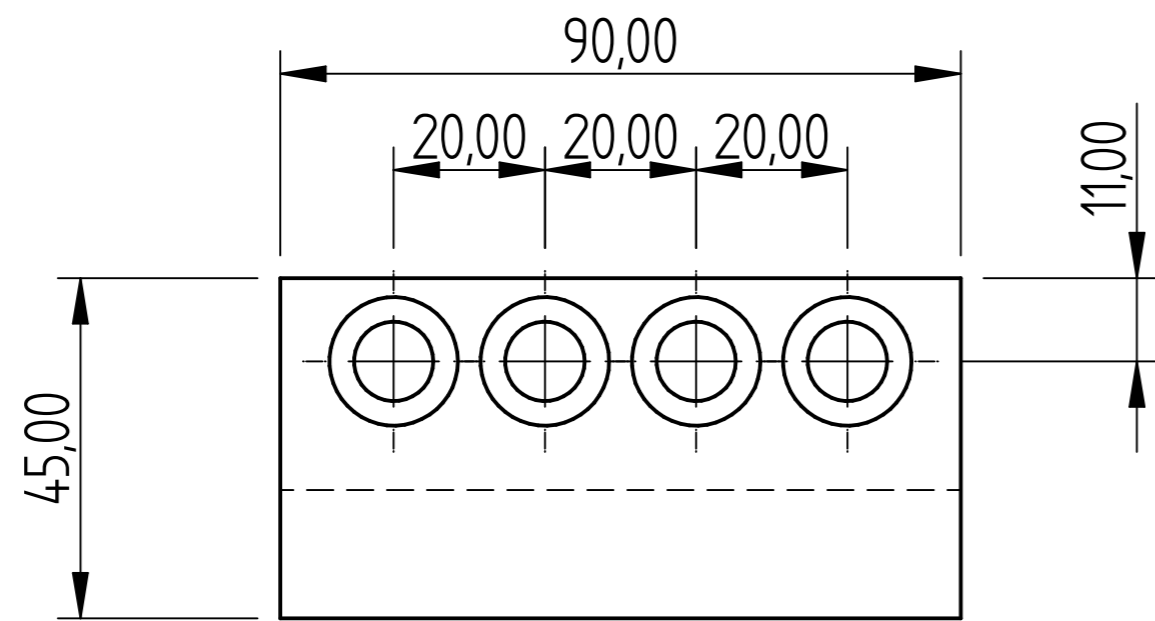
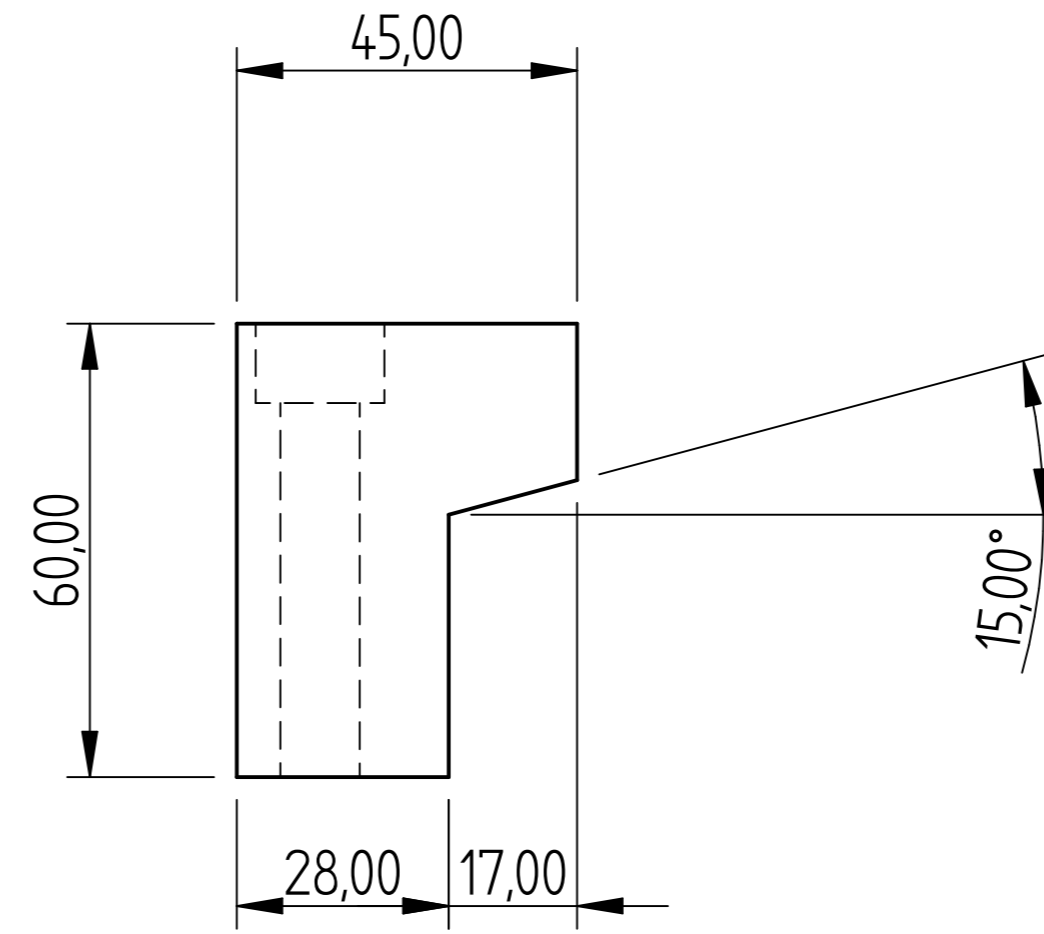
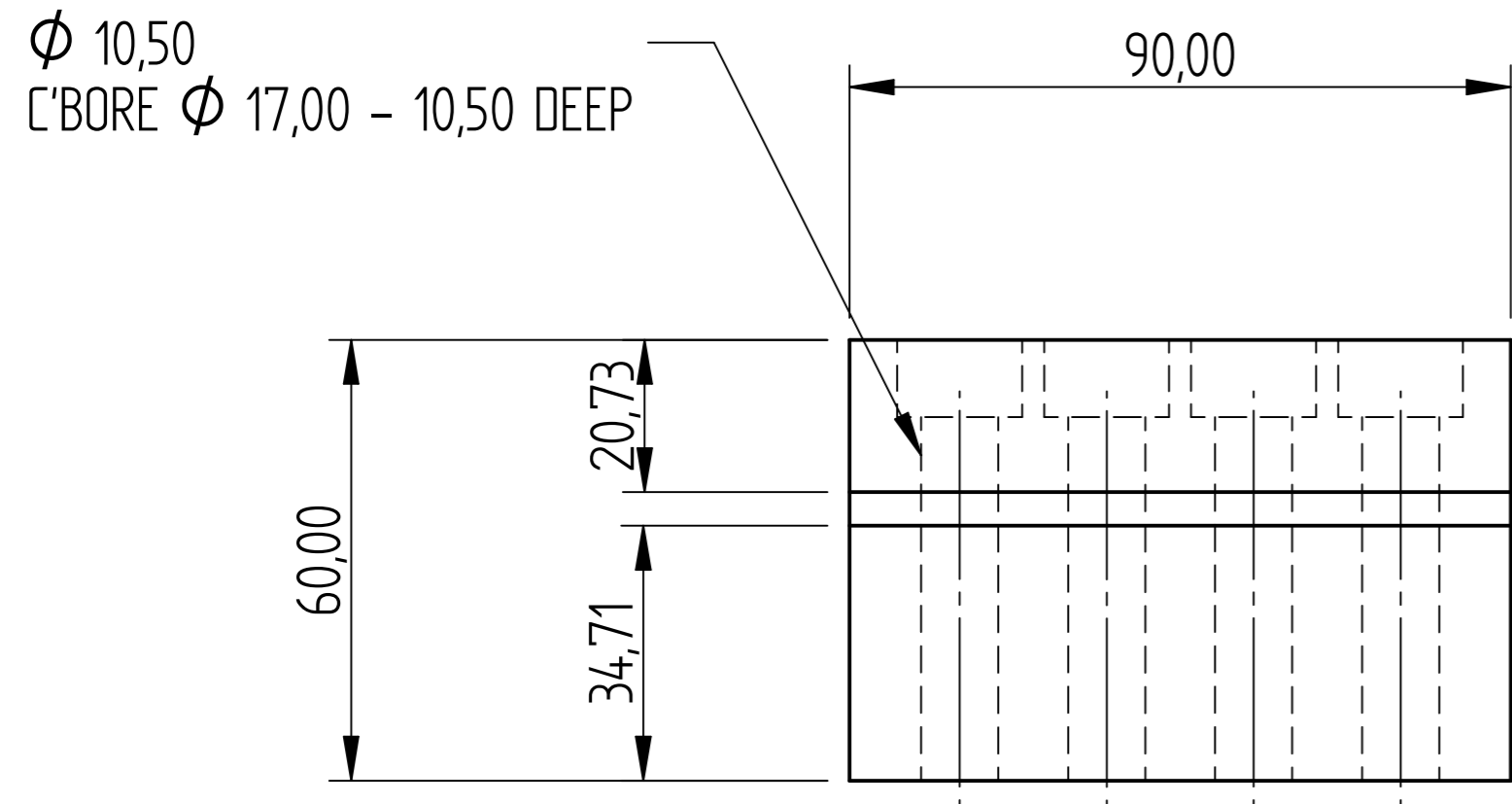
EP 3 - 125 B



EP 6 - 125 B

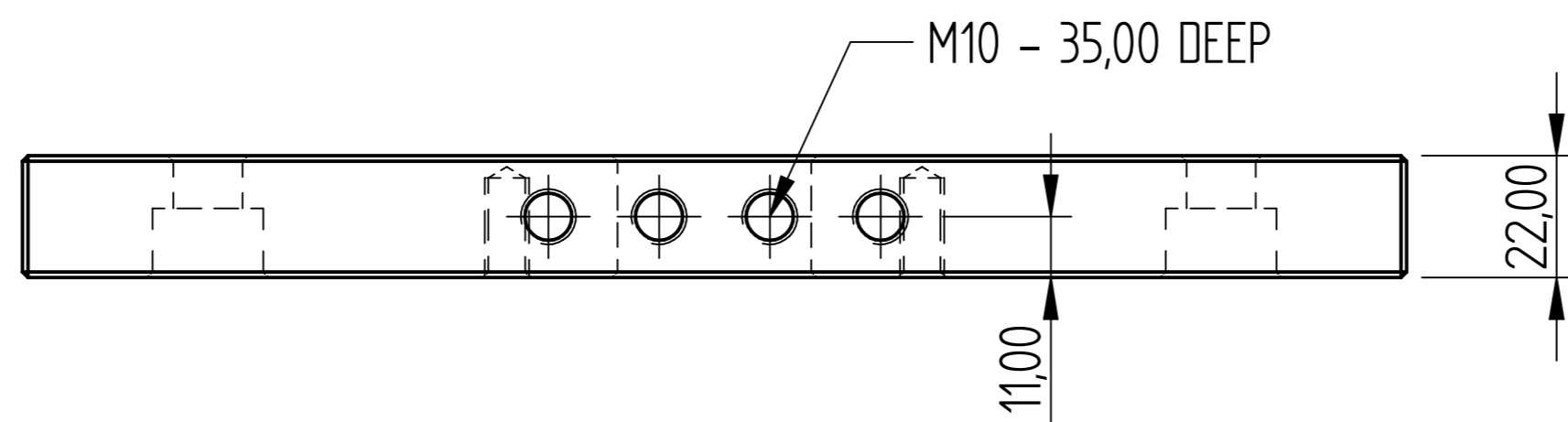
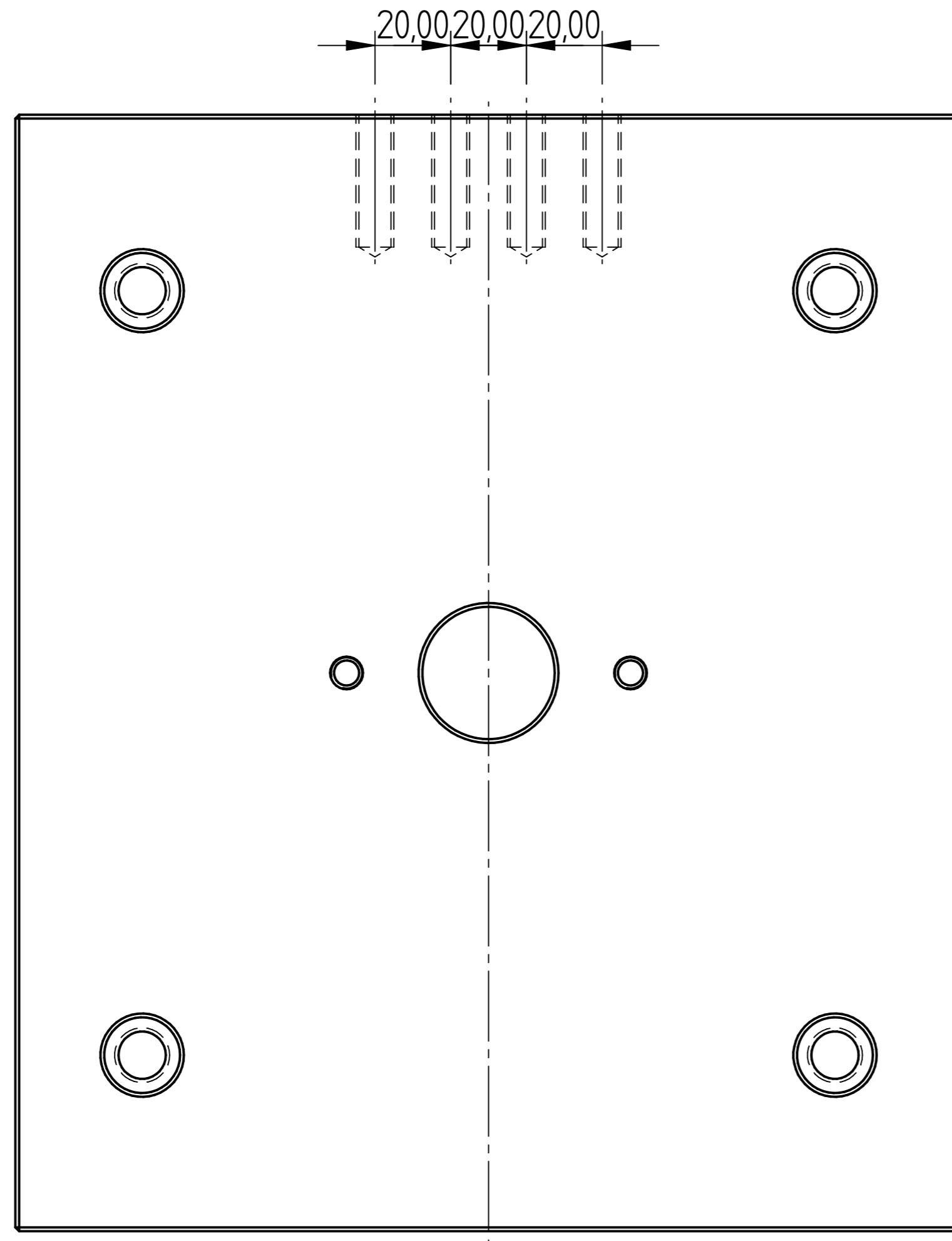
	NAME	DATE	AGRIGEL	
DRAWN	Dan	06/21/18		
APPROVED				
MATERIAL				
TREATMENT			TITLE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE A4	DWG NO
1st ANGLE ANGLES ±0.1°			FILE NAME: EOL Family Mould.dft	
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 19 OF 24	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



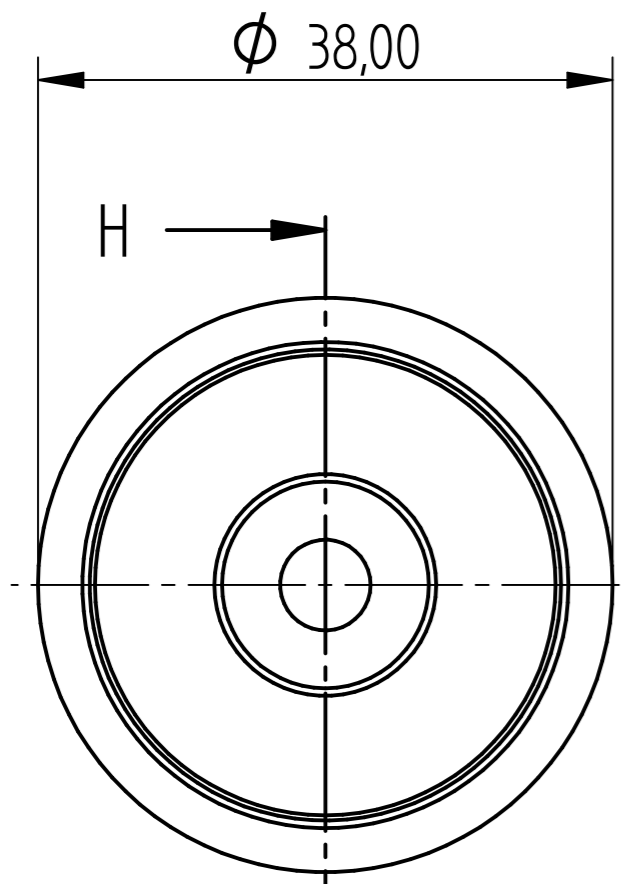
	NAME	DATE	AGRIGEL	
DRAWN	Dan	06/21/18		
APPROVED			TITLE	
MATERIAL				
TREATMENT			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS ANGLES $\pm 0.1^\circ$	
			SIZE A4 DWG NO FILE NAME: EOL Family Mould.dft	REV
			SCALE: 2 PL ± 0.02 3 PL ± 0.005	WEIGHT: SHEET 20 OF 24

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED

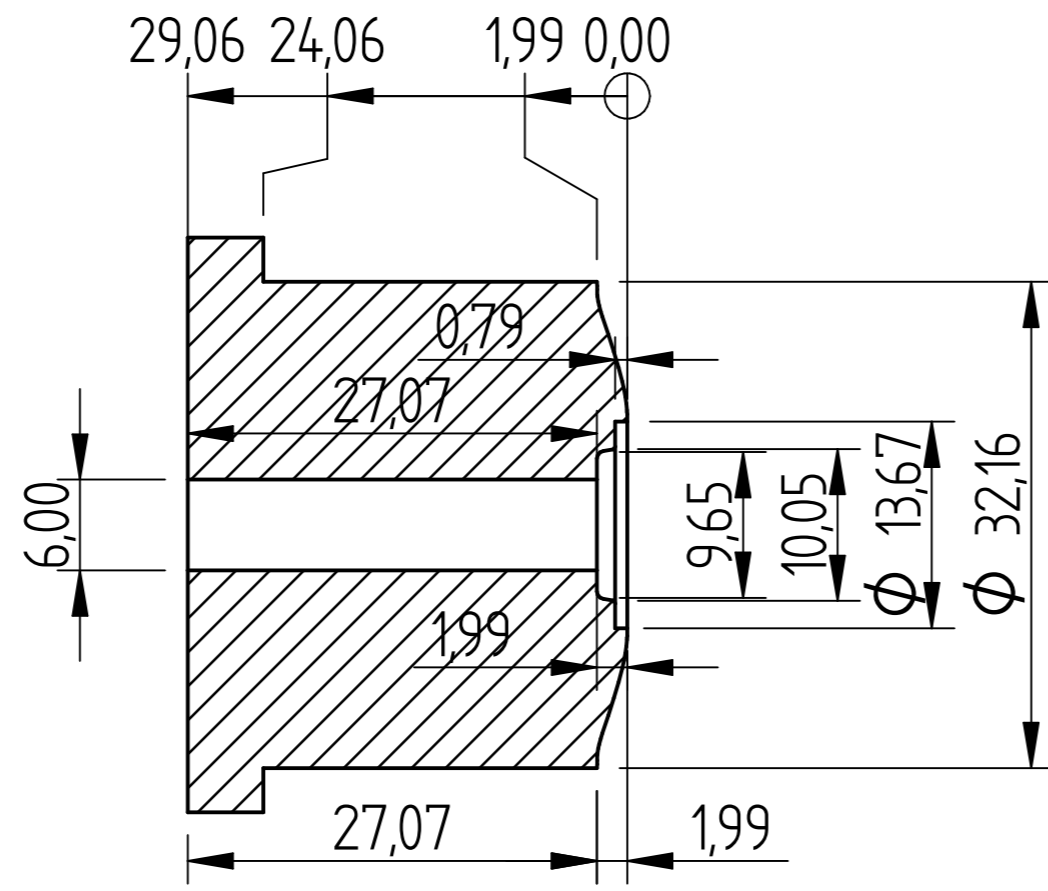


	NAME	DATE	AGRIGEL		
DRAWN	Dan	06/21/18			
APPROVED			TITLE		
MATERIAL					
TREATMENT			SIZE	DWG NO	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			A4		
1 st ANGLE ANGLES ±0.1°			FILE NAME: EOL Family Mould.dft		
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:	SHEET 21 OF 24

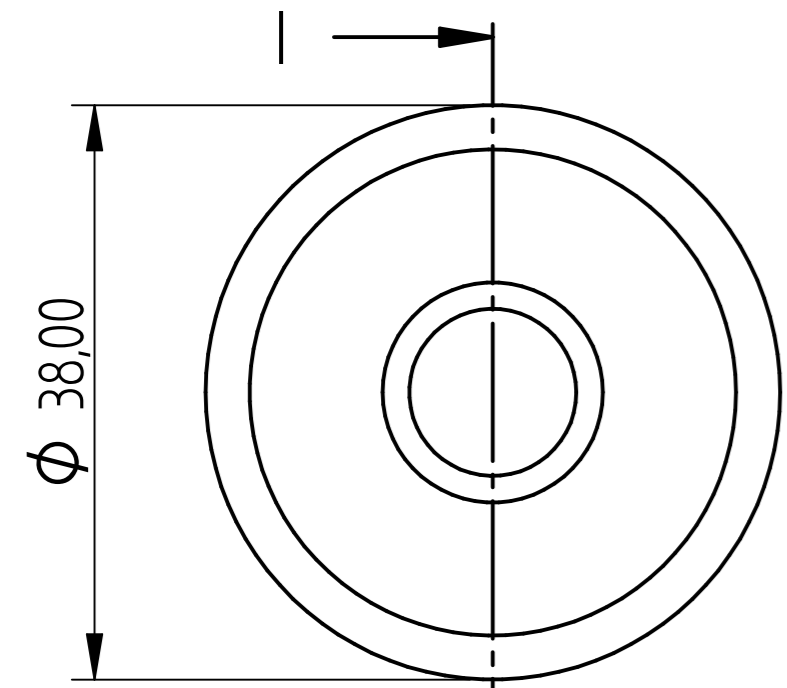
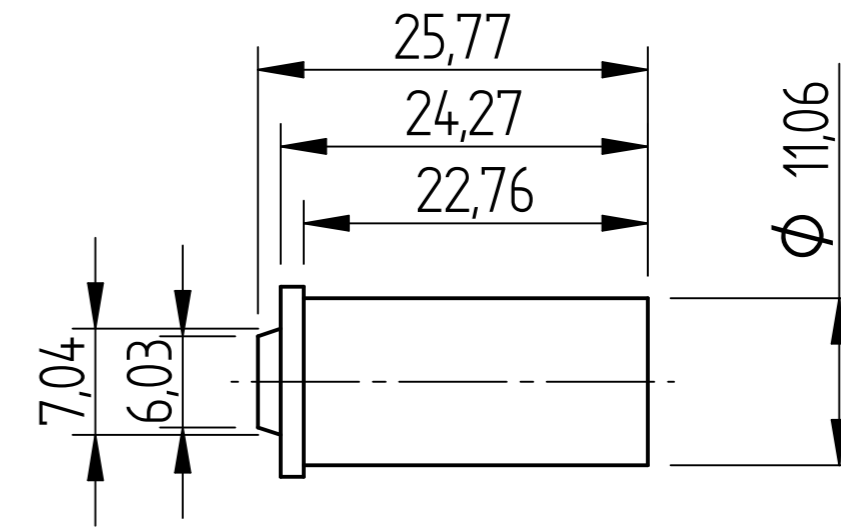
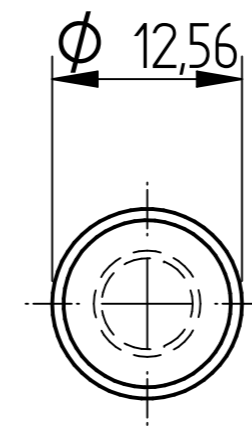
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



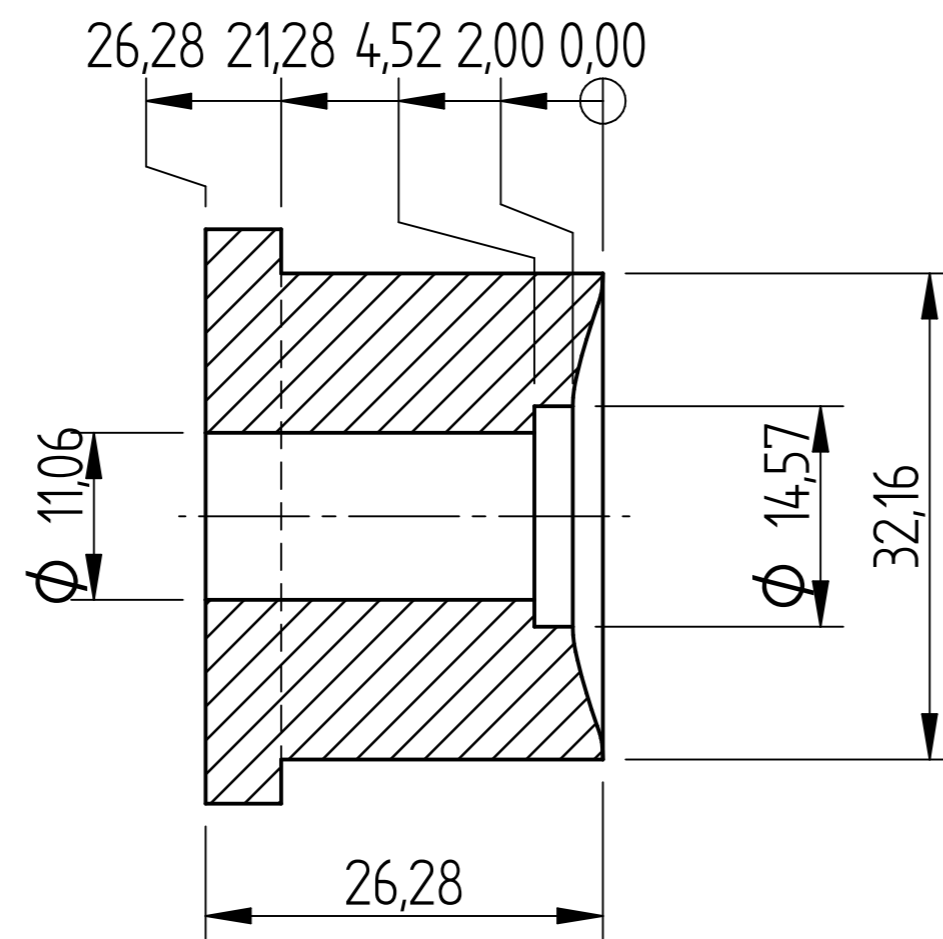
MH Diaphragm Core



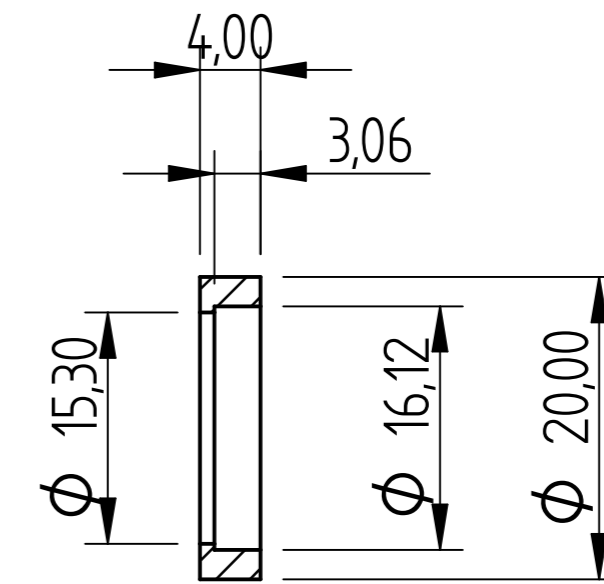
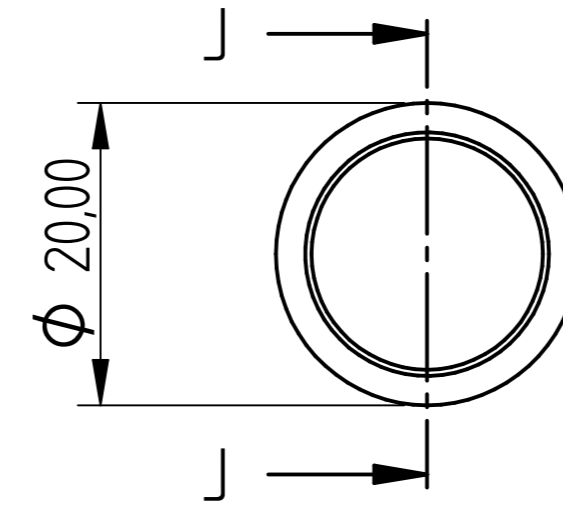
SECTION H-H



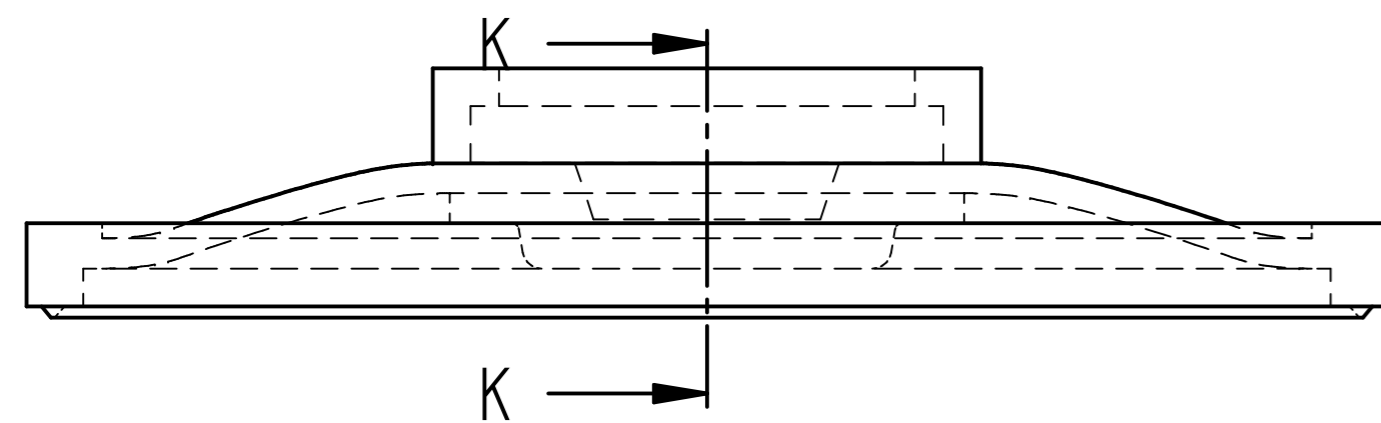
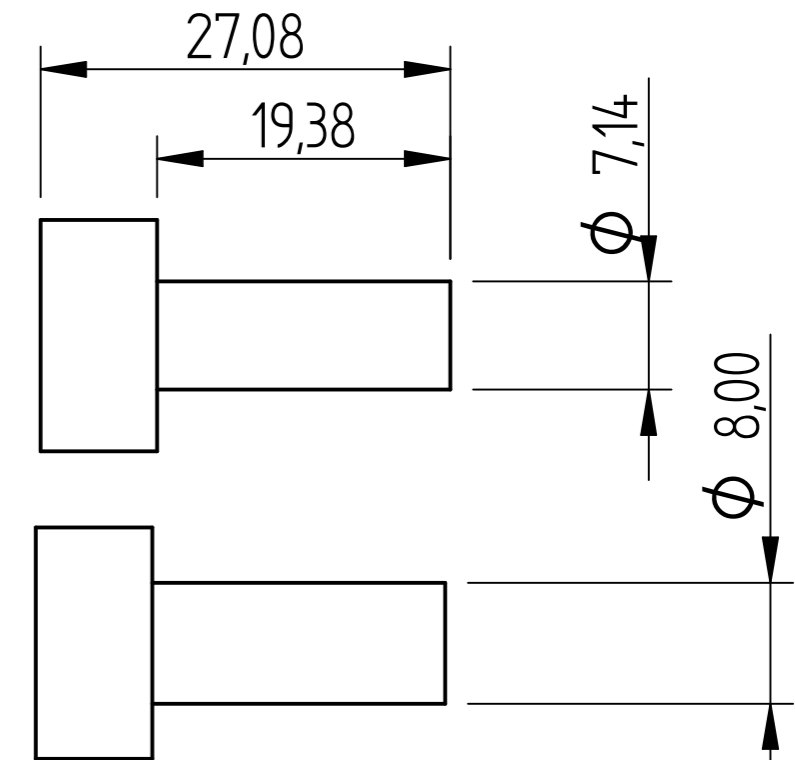
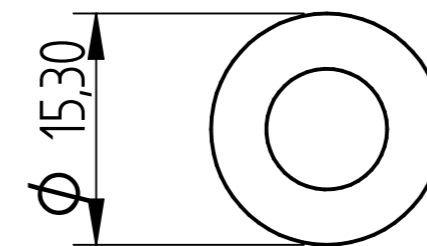
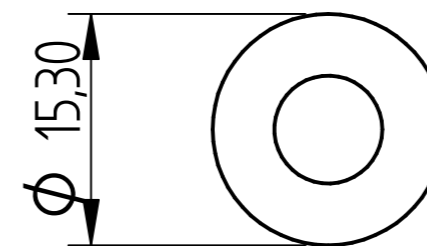
FH Diaphragm Core Outer



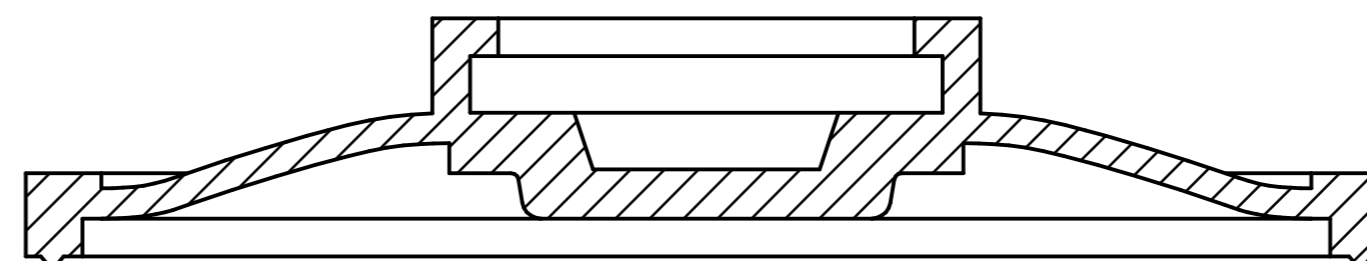
SECTION I-I



SECTION J-J



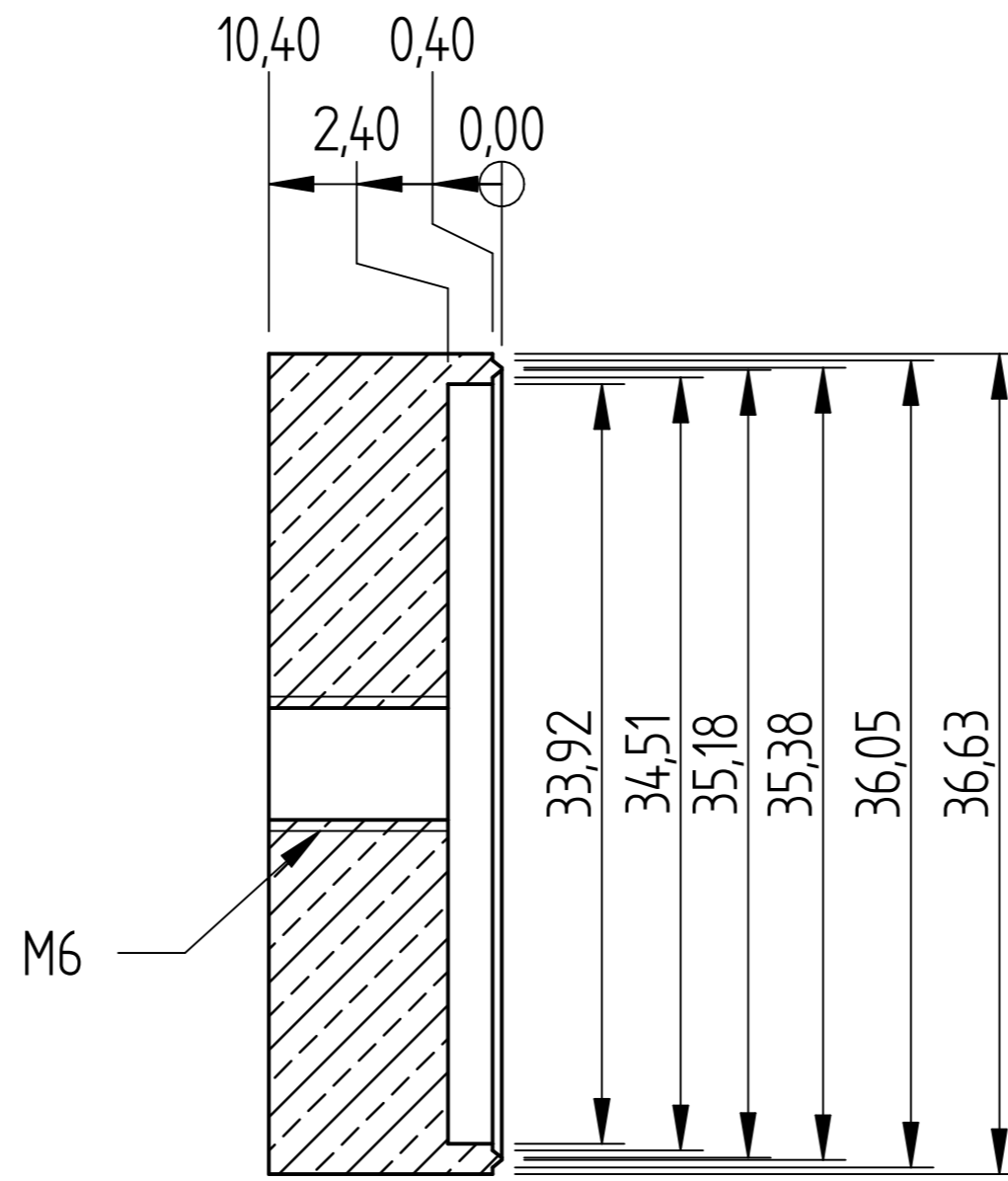
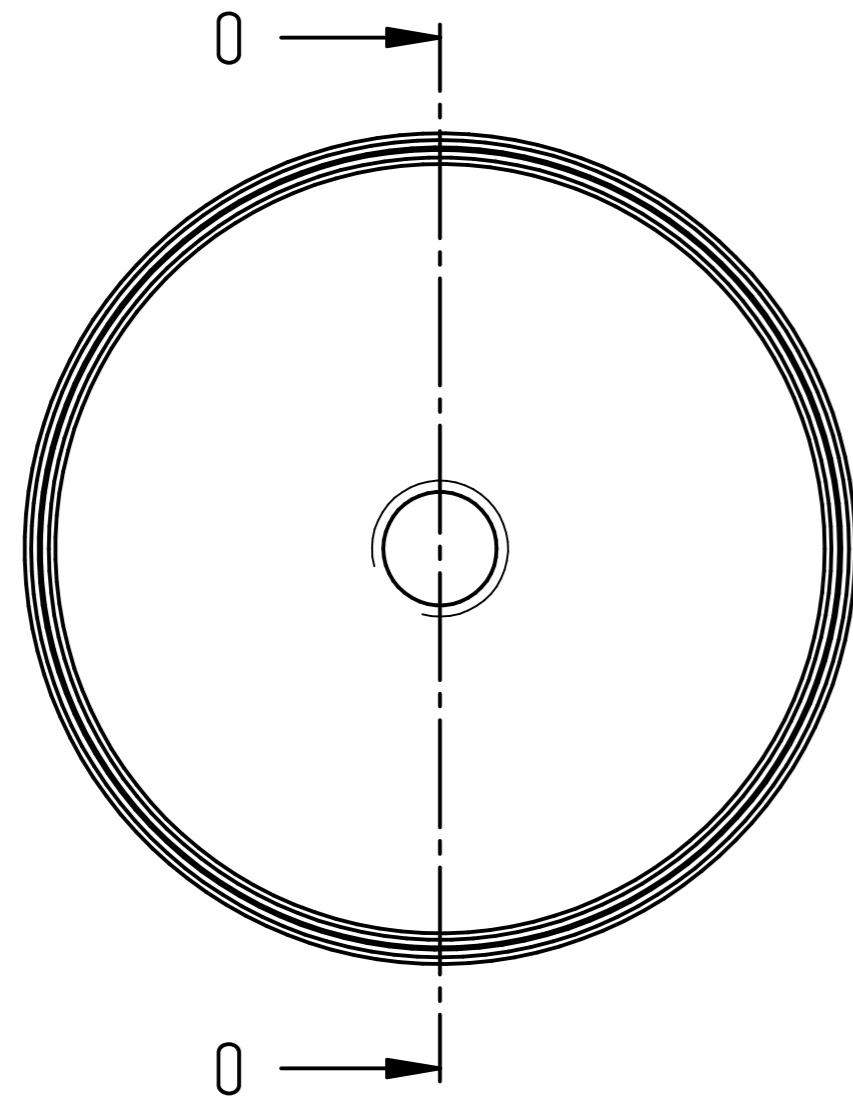
K



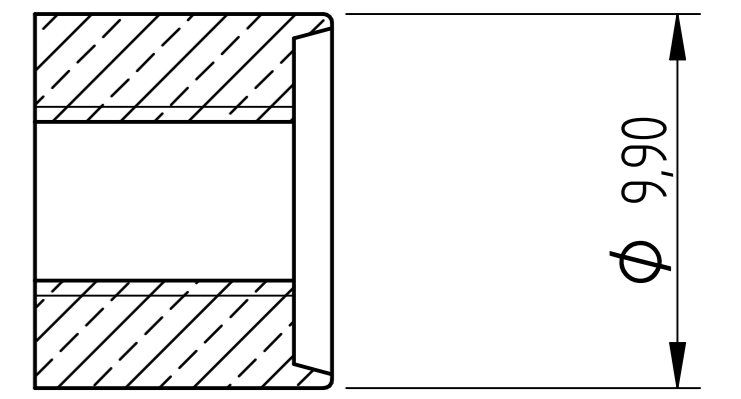
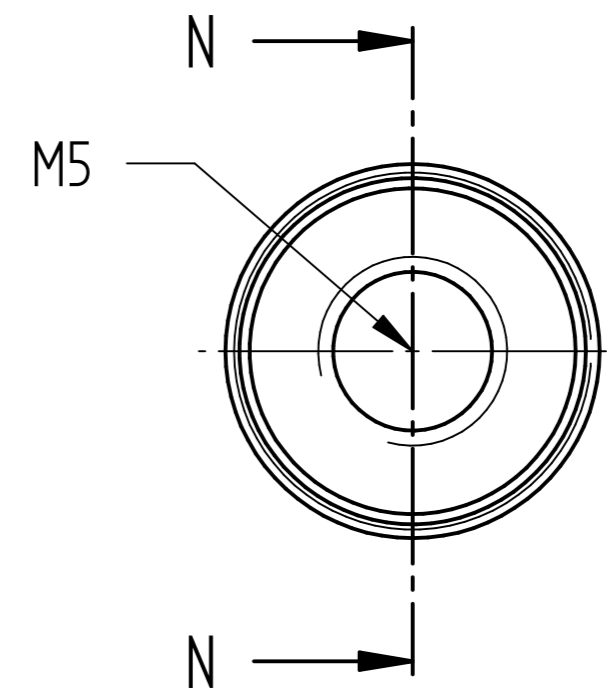
SECTION K-K

DRAWN	NAME	DATE	AGRIGEL	
APPROVED	Dan	06/21/18		
MATERIAL			TITLE	
TREATMENT			FILE NAME: EOL Family Mould.dft	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO
1st ANGLE ANGLES ±0.1°			A4	REV
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:
			SHEET 22 OF 24	

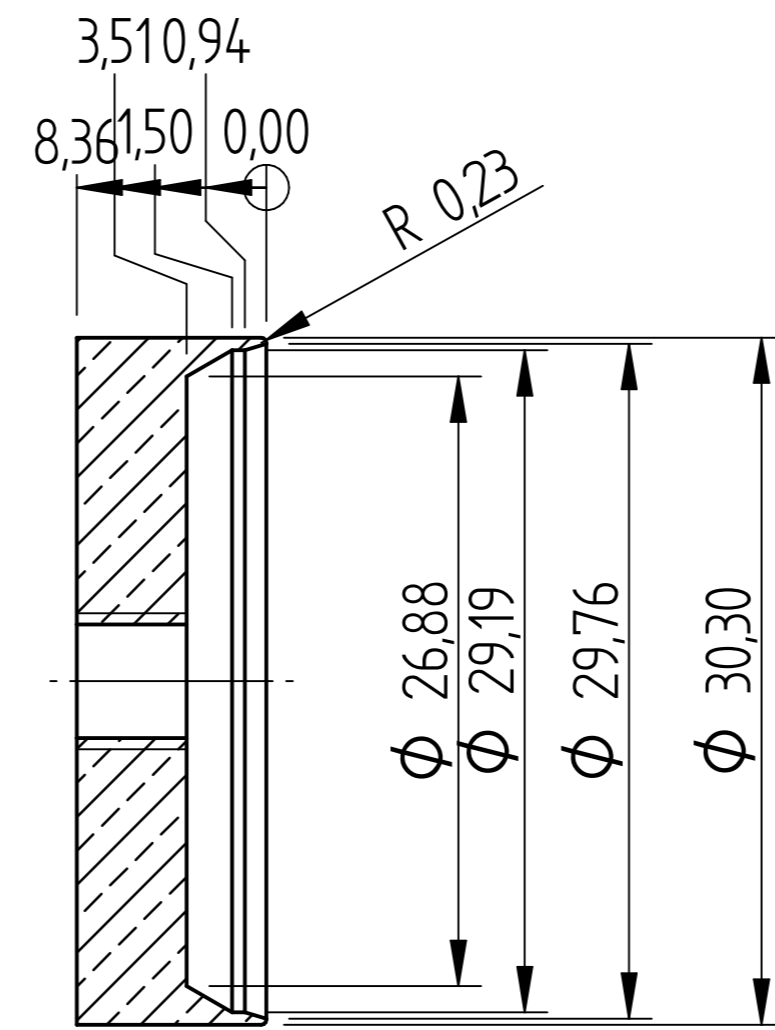
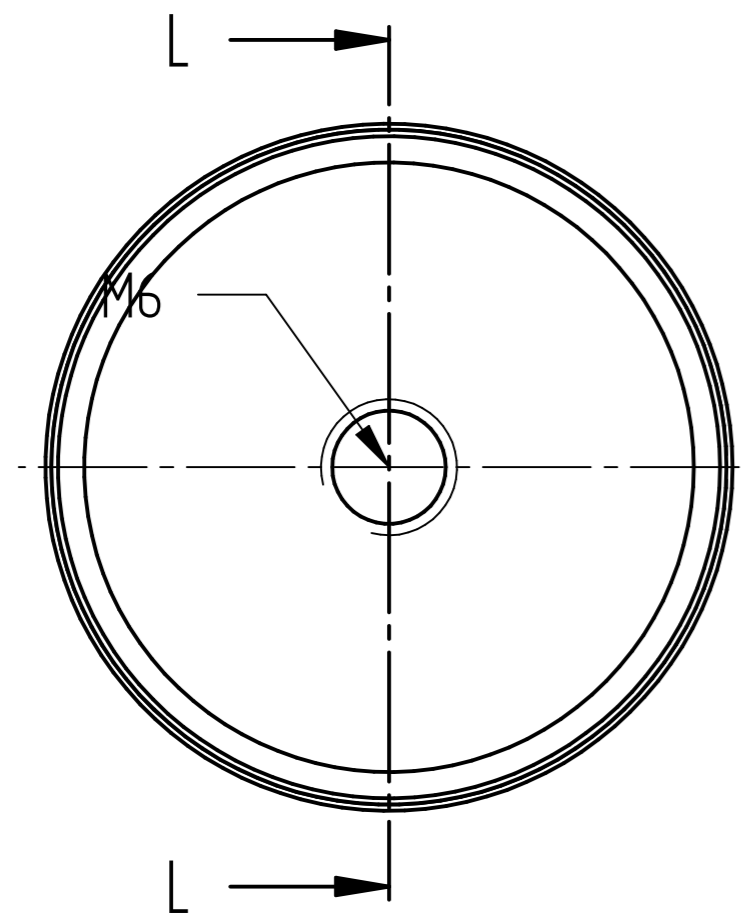
REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



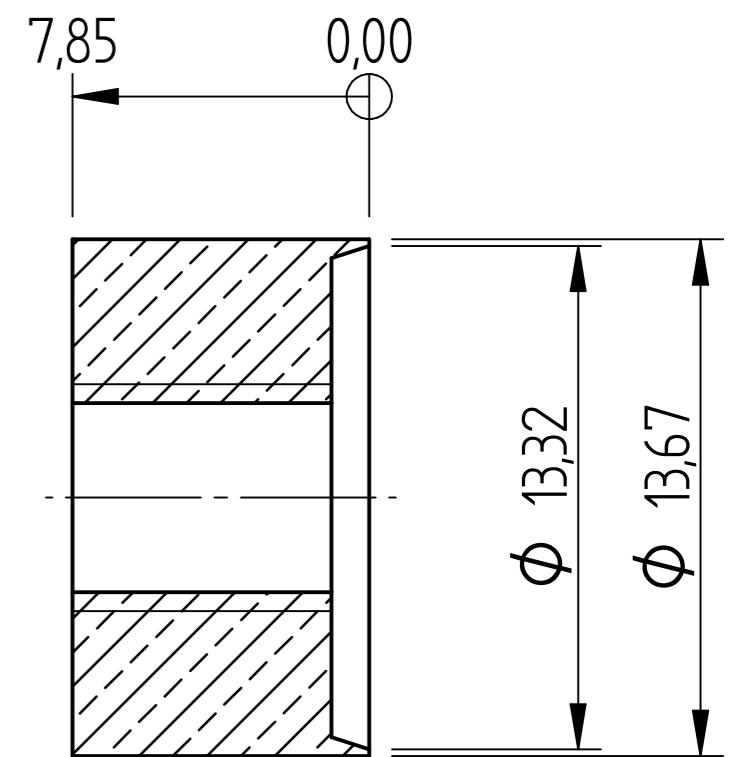
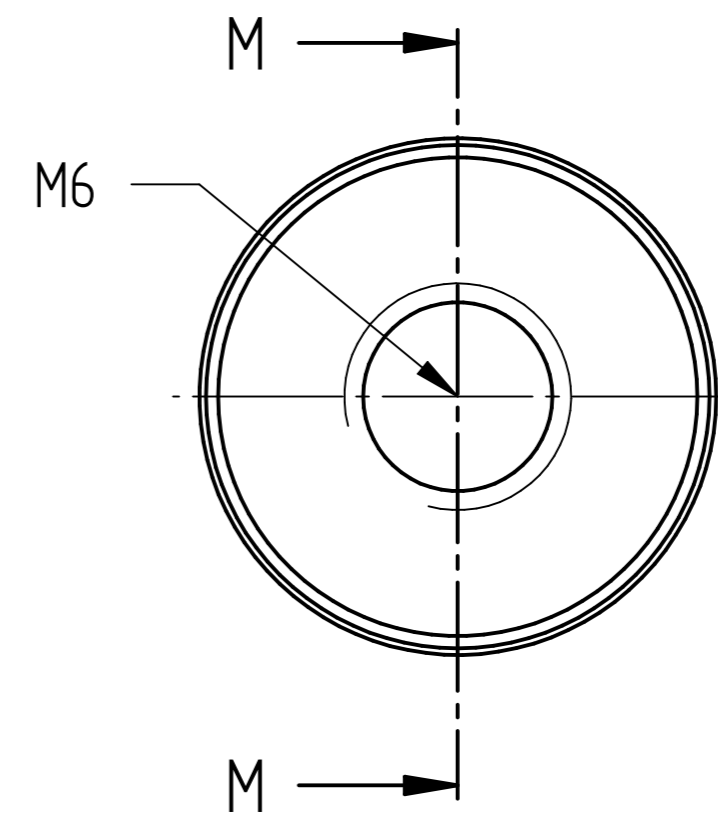
SECTION O-O



SECTION N-N



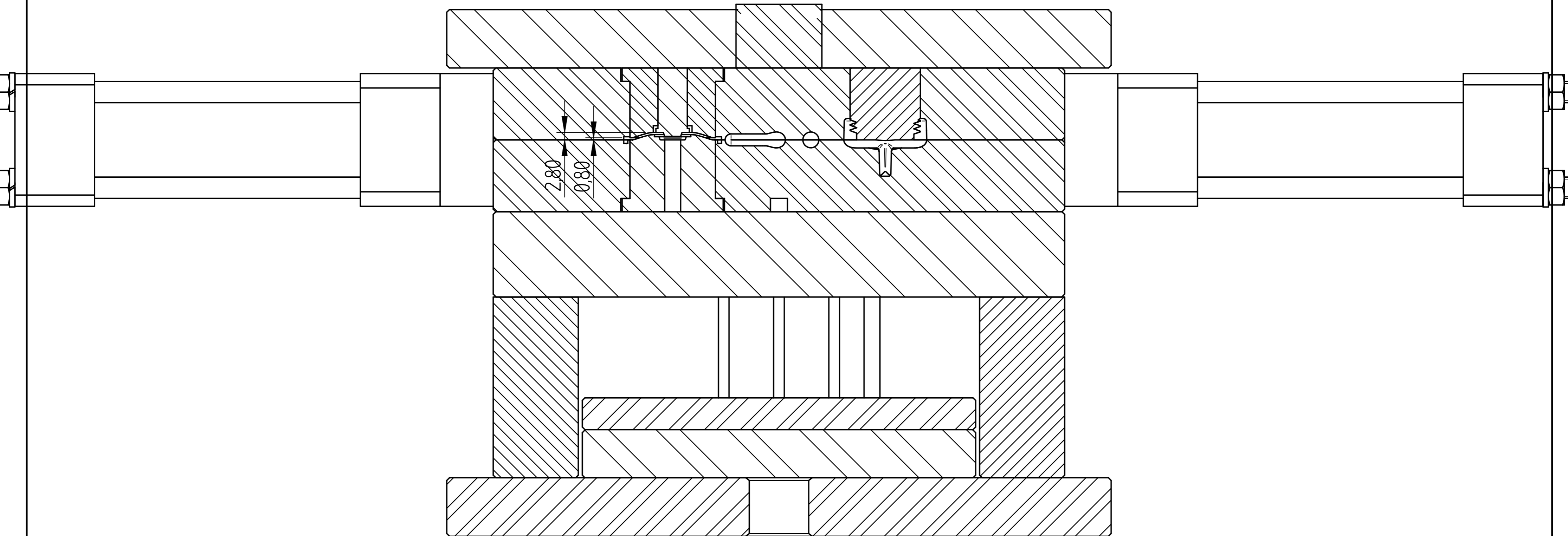
SECTION L-L



SECTION M-M

DRAWN	NAME	DATE	AGRIGEL	
APPROVED	Dan	06/21/18		
MATERIAL				
TREATMENT				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			SIZE	DWG NO
1 st ANGLE			A4	
2 PL ±0.02 3 PL ±0.005			FILE NAME: EOL Family Mould.dft	REV
			SCALE:	WEIGHT:
			SHEET 23 OF 24	

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED



	NAME	DATE	AGRIGEL		
DRAWN	Dan	06/21/18			
APPROVED			TITLE		
MATERIAL					
TREATMENT			SIZE	DWG NO	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			A4		
1 st ANGLE ANGLES ±0.1°			FILE NAME: EOL Family Mould.dft		
2 PL ±0.02 3 PL ±0.005			SCALE:	WEIGHT:	SHEET 24 OF 24