

DETAIL A  
SCALE 1:1

DETAIL C  
SCALE 1:1

DETAIL D  
SCALE 1:2  
SEE DETAIL C

SECTION B-B

DETAIL B  
SCALE 1:1

SECTION A-A  
SEE DETAIL B

"D.F.C." ON SPOKE  
LETTERS 15mm HIGH  
RAISED 2mm

RECESS 2mm DEEP  
LETTERS 10mm HIGH  
RAISED 2mm FLUSH WITH RIM)  
<CLOSE> ON ONE SIDE  
"F" ON OTHER SIDE

22 OFF ON 24 DIVISIONS  
(2 OVER RECESSES REMOVED)

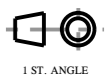
NOTE:  
APPROXAMATE WEIGHT 1.73kg:

**DYNAMIC FLUID CONTROL**  
VALID FROM  
Jun-02-21  
UNTIL FURTHER NOTICE  
SIGN: *J. Sihlangu*

© Copyright D.F.C.

<b>A3</b>	Pro/E
HANDWHEEL In Work	
MACHINING SYMBOLS TO ISO STANDARDS	
CASTING TOLERANCES UNLESS OTHERWISE SPECIFIED mm UNITS	MACHINING TOLERANCES UNLESS OTHERWISE SPECIFIED mm UNITS
UP TO 75 ±1.0	UP TO 120 ±0.3
OVER 75 UP TO 150 ±1.5	OVER 120 UP TO 300 ±0.5
OVER 150 UP TO 250 ±2.0	OVER 300 UP TO 1000 ±0.8
OVER 250 UP TO 500 ±3.0	OVER 1000 ±1.2
OVER 500 ±4.0	ANGLES ±0.1
ANGLES ±1.0	DRILLED HOLES ±0.1

1	1		SANS 936 SG42
ITEM	QTY	DESCRIPTION	MATERIAL
REV. A	DATE: 06-Mar-18 09:52:17 AM	PART CODE	
DONE BY:		MATERIAL	
		32 Lincoln Road, Benoni South P.O. BOX 5064, Benoni South, 1502, Gauteng, South Africa Tel: +27 11 748 0200 Fax: +27 11 421 2749	
THIS DRAWING AND DESIGN IS THE PROPERTY OF DYNAMIC FLUID CONTROL AND MUST NOT BE COPIED OR DISCLOSED TO ANY THIRD PARTY WITHOUT THE CONSENT OF THE COMPANY IN WRITING AND TO BE RETURNED UPON REQUEST.		SCALE: NTS	NAME
		DRAWN	DATE
		CHECKED	23-Jul-12 03:12:35 PM
		06-Mar-18 09:52:17 AM	
TITLE: 250mm HW CASTING SLOTTED		DRAWING No: / MODLE No:	
		LH250RDS	
SHEET 1 OF 1			



1 ST. ANGLE