



CA BE THICKER UNDER LETTERING RECESS

SECTION C-C

DETAIL B SCALE 1:1

DETAIL A SCALE 1:1

"D.F.C" LOGO ON SPOKE LETTERS 10mm HIGH RAISED 2mm

RECESS 2mm DEEP LETTERS 10mm HIGH, RAISED 2mm (FLUSH WITH RIM) "<SHUT>" SHOWN "<E>" OPPOSITE SIDE.

SECTION B-B

16 OFF ON 18 DIVISIONS (2 OVER RECESSES REMOVED)

DETAIL C SCALE 1:1

NOTE: APPROXAMATE WEIGHT 0.98 kg:

DYNAMIC FLUID CONTROL
 VALID FROM
 Jun-02-21
 UNTIL FURTHER NOTICE
 SIGN: *J. Sihlanqu*

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| | |
|---|---|
| A3 | Pro/E |
| HANDWHEEL In Work | |
| MACHINING SYMBOLS TO ISO STANDARDS | |
| CASTING TOLERANCES UNLESS OTHERWISE SPECIFIED mm UNITS | MACHINING TOLERANCES UNLESS OTHERWISE SPECIFIED mm UNITS |
| UP TO 75 ±1.0 | UP TO 120 ±0.3 |
| OVER 75 UP TO 150 ±1.5 | OVER 120 UP TO 300 ±0.5 |
| OVER 150 UP TO 250 ±2.0 | OVER 300 UP TO 1000 ±0.8 |
| OVER 250 UP TO 500 ±3.0 | OVER 1000 ±1.2 |
| OVER 500 ±4.0 | ANGLES ±0.1 |
| ANGLES ±1.0 | DRILLED HOLES ±0.1 |

| 1 | 1 | | SANS 936 SG42 |
|--|-----|---|-----------------|
| REV. | QTY | DESCRIPTION | PART CODE |
| 0 | | | |
| DATE: | | DONE BY: | |
| 0 | | | |
| | | 32 Lincoln Road, Benoni South P.O. BOX 5064, Benoni South, 1502, Gauteng, South Africa Tel: +27 11 748 0200 Fax: +27 11 421 2749 | |
| THIS DRAWING AND DESIGN IS THE PROPERTY OF DYNAMIC FLUID CONTROL AND MUST NOT BE COPIED OR DISCLOSED TO ANY THIRD PARTY WITHOUT THE CONSENT OF THE COMPANY IN WRITING AND TO BE RETURNED UPON REQUEST. | | SCALE: NTS | NAME |
| | | DRAWN | Japhta Sihlanqu |
| | | CHECKED | Isaac Mahlangu |
| TITLE: | | DATE | |
| 200mm HANDWHEEL CASTING | | 10-Feb-2020 | |
| RDS | | 10-Feb-2020 | |
| DRAWING No: / MODLE No: | | 1 ST. ANGLE | |
| | | LH200RDS | |
| SHEET 1 OF 1 | | | |